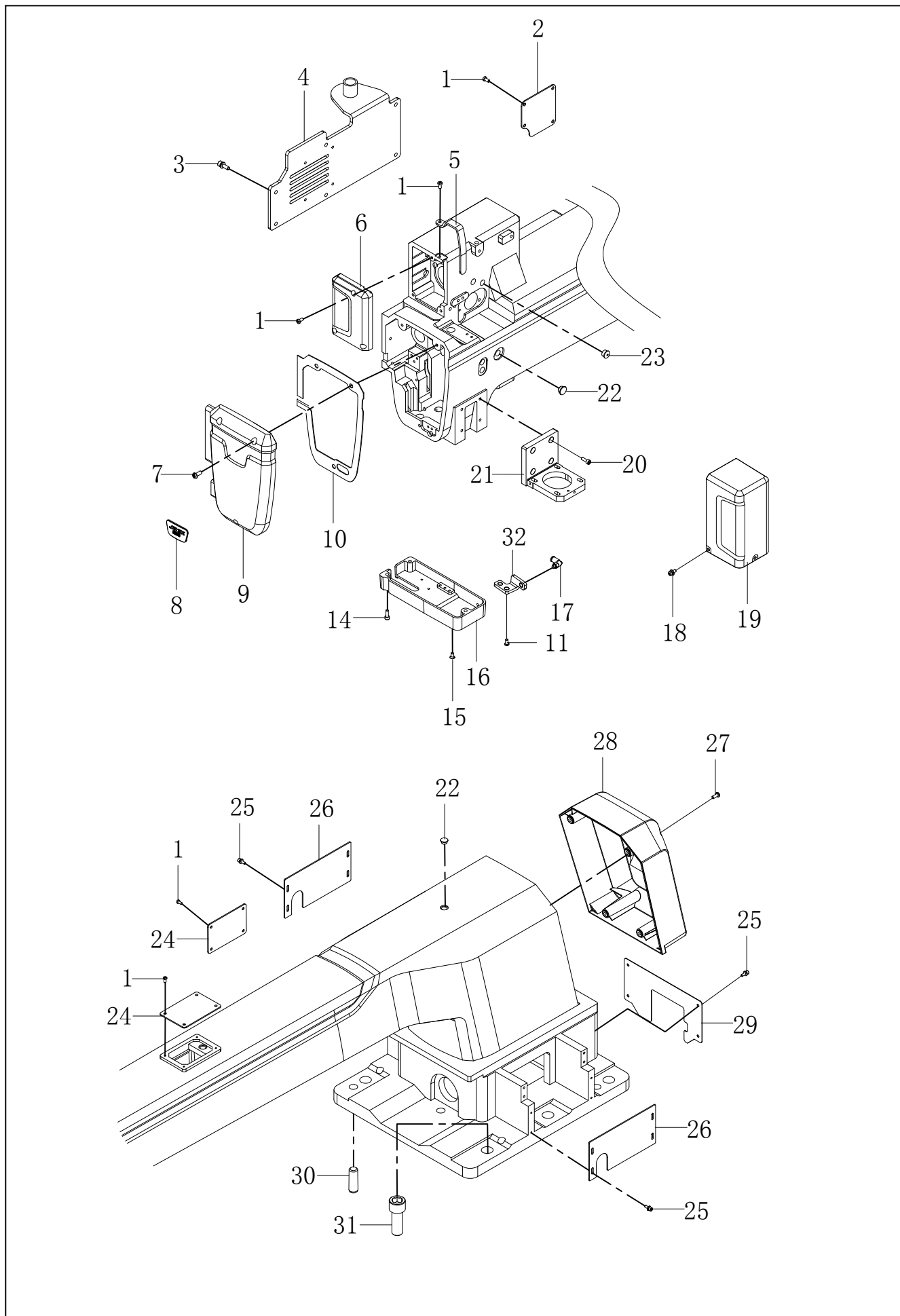


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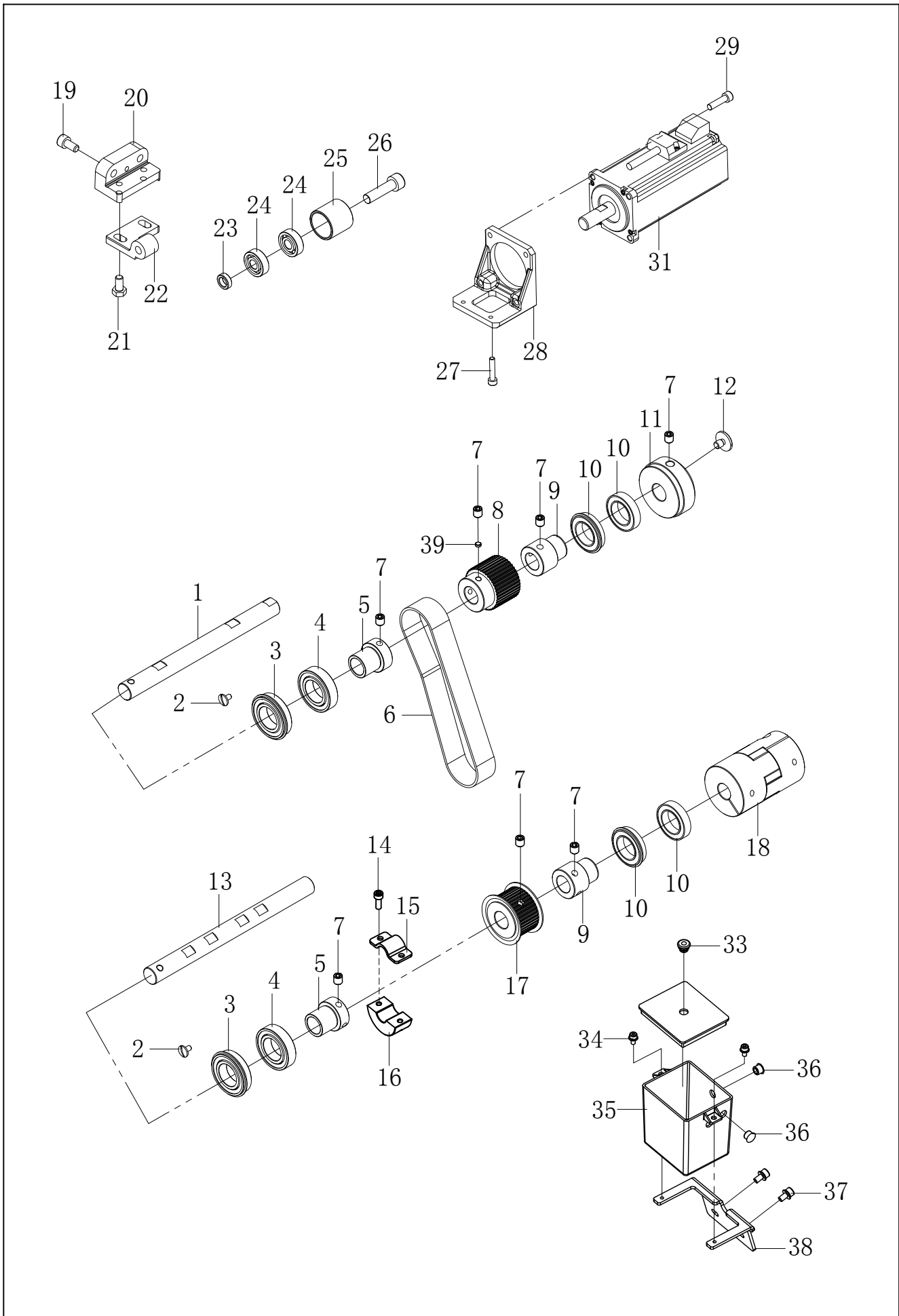
A1、机体部分 / Machine body



A、机体部分 / Machine body

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|------------|---------------------------------------|------------|---------------|
| 1 | S04078 | 螺钉M4×8 | Screw M4 x 8 | 16 | |
| 2 | 93000811 | 挑线杆轴侧盖板 | Side cover plate of take-up rod shaft | 1 | 141912242 |
| 3 | 417S30306 | 螺钉M5×15 | Screw M5 * 12 | 6 | |
| 4 | 93000812 | 侧窗盖板 | Side window cover | 1 | 141912243 |
| 5 | 141912078 | 挑线杆保护罩 | Wire rod protection cover | 1 | |
| 6 | 93000813 | 挑线杆罩壳 | Wire rod housing | 1 | 141901100 |
| 7 | S04029 | 螺钉M5×12 | Screw M5 * 12 | 3 | |
| 8 | 14437001 | 面板商标牌 | Panel trademark | 1 | |
| 9 | 93000814 | 机头前盖板 | Head front cover plate | 1 | 141901103 |
| 10 | 141922012 | 机头面板垫片 | Head panel gasket | 1 | |
| 11 | 417S15008 | 螺钉M4×8 | M4x 8 | 2 | |
| 14 | S05133 | 螺钉M4×12 | Screw M4 x 12 | 3 | |
| 15 | S02918 | 螺钉M4×8 | Screw M4 x 8 | 3 | |
| 16 | 93000959 | 针杆同步带罩壳 | Needle rod synchronous belt housing | 1 | 141901108 |
| 17 | 42536004 | 气管接头(直角) | Air pipe joint (right Angle) | 1 | |
| 18 | 421S11011 | 螺钉M4×6 | Screw M4 x 10 | 3 | |
| 19 | 141944002 | 针杆电机罩壳 | Needle bar motor cover | 1 | |
| 20 | S05123 | 螺钉M5×12 | Screw M5 * 12 | 4 | |
| 21 | 141901096 | 针杆旋转电机安装座B | Needle bar rotary motor mounting seat | 1 | |
| 22 | 41722003 | 橡皮塞10.5 | Rubber plug 10.5 | 7 | |
| 23 | 40622014 | 油封 | Oil seal | 1 | |
| 24 | 93000544 | 机身铸造孔盖板 | Fuselage side cover | 2 | 141912208 |
| 25 | 421S13012 | 螺钉M4×10 | Screw M4 x 10 | 12 | |
| 26 | 93000478 | 机身侧盖板 | Fuselage side cover | 2 | 141912194 |
| 27 | S04029 | 螺钉M5×12 | Screw M5 * 12 | 4 | |
| 28 | 141944004 | 后罩 | Back cover | 1 | |
| 29 | 93000444 | 机头底座后盖板 | Rear cover plate of machine base | 1 | 142012083 |
| 30 | P02012 | 销子 | pin | 2 | |
| 31 | S05275 | 螺钉M20×55 | Screw M20 x 55 | 6 | |
| 32 | 141912182 | 气管接头安装板 | Air pipe connector mounting plate | 1 | |
| 33 | 141937003 | 蓝条 | Blue bar | 1 | 93000805 |

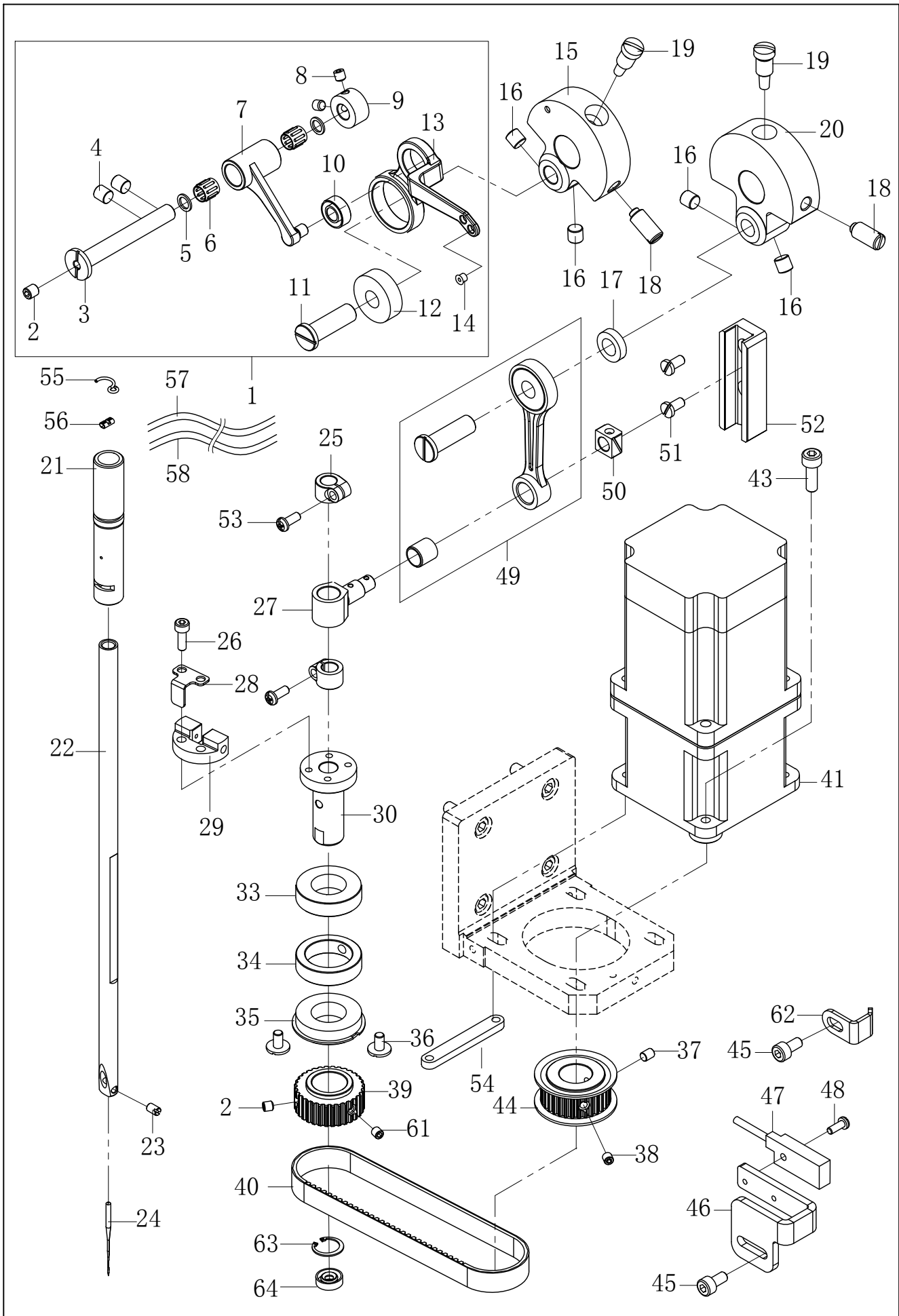
B、上轴装置 / Upper shaft mechanism



B、上轴装置 / Upper shaft mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|-----------------|---------------------------------------|------------|---------------|
| 1 | 141902026 | 挑线杆轴 | Thread take-up shaft | 1 | |
| 2 | 418S30218 | 螺钉M4×4 | Screw M4 x 7 | 4 | |
| 3 | B10014 | 深沟球轴承6904-DDUNR | Deep groove ball bearing 6904-DDUNR | 2 | |
| 4 | B06005 | 深沟球轴承6904-DDU | Deep groove ball bearing 6904-DDU | 2 | |
| 5 | 41803211 | 轴承套 | Bearing sleeve | 2 | |
| 6 | 141935008 | 上轴同步带 | Upper axle synchronous belt | 1 | |
| 7 | S10019 | 螺钉M6×6 | Screw M6 x 6 | 14 | |
| 8 | 141935009 | 针杆同步轮 | Needle bar synchronizer wheel | 1 | |
| 9 | 141903019 | 轴承套 | Bearing sleeve | 2 | |
| 10 | B01024 | 深沟球轴承6804Z | Deep groove ball bearing 6804Z | 4 | |
| 11 | 141901101 | 手轮 | The handwheel | 1 | |
| 12 | 403S11003 | 开槽大圆柱头螺钉 | Slotted large cylindrical head screw | 1 | |
| 13 | 141902027 | 针杆轴 | Needle bar shaft | 1 | |
| 14 | S05123 | 螺钉M5×12 | Screw M5x12 | 2 | |
| 15 | 141904011 | 机头上节偏心轮夹板 | Upper Eccentric wheel plate | 1 | |
| 16 | 141904010 | 机头上节偏心轮 | Upper Eccentric wheel | 1 | |
| 17 | 14193500700 | 挑线杆轴同步轮组件 | Reel shaft synchronous wheel assembly | 1 | |
| 18 | 141903014 | 主轴电机联轴器 | Spindle motor coupling | 1 | |
| 19 | S05040 | 螺钉M6×16 | Screw M6 x 16 | 2 | |
| 20 | 141901102 | 张紧轮调节座 | Tensioner adjusting seat | 1 | |
| 21 | L02032 | 螺钉M6×12 | Screw M6 x 12 | 2 | |
| 22 | 141901104 | 张紧轮座 | The tension wheel | 1 | |
| 23 | 42528003 | 轴承垫圈 | Bearing washer | 1 | |
| 24 | B03005 | 轴承 | Bearing | 2 | |
| 25 | 141903018 | 张紧轮 | Tension wheel | 1 | |
| 26 | 421S13057 | 内六角圆柱头螺钉 | Hexagon socket cylindrical head screw | 1 | |
| 27 | S05035 | 螺钉M5×25 | Screw M5x 25 | 4 | |
| 28 | 141901105 | 上轴电机安装座 | Upper shaft motor mounting base | 1 | |
| 29 | S05123 | 螺钉M5×12 | Screw M5x12 | 4 | |
| 31 | 141933013 | 下轴电机 | The shaft motor | 1 | |
| 33 | 40322027 | 橡皮塞 | Rubber plug | 1 | |
| 34 | 421S13003 | 螺钉M4×8 | Screw M4 x 8 | 2 | |
| 35 | 14191101600 | 油壶 | Oil can | 1 | |
| 36 | 10122005 | 橡皮塞 | Rubber plug | 3 | |
| 37 | 417S30036 | 螺钉M5×12 | Screw M5x12 | 2 | |
| 38 | 141912203 | 油壶安装支架 | Oil pot mounting bracket | 1 | |
| 39 | 141902029 | 同步轮顶柱 | Synchronous wheel top column | 2 | |

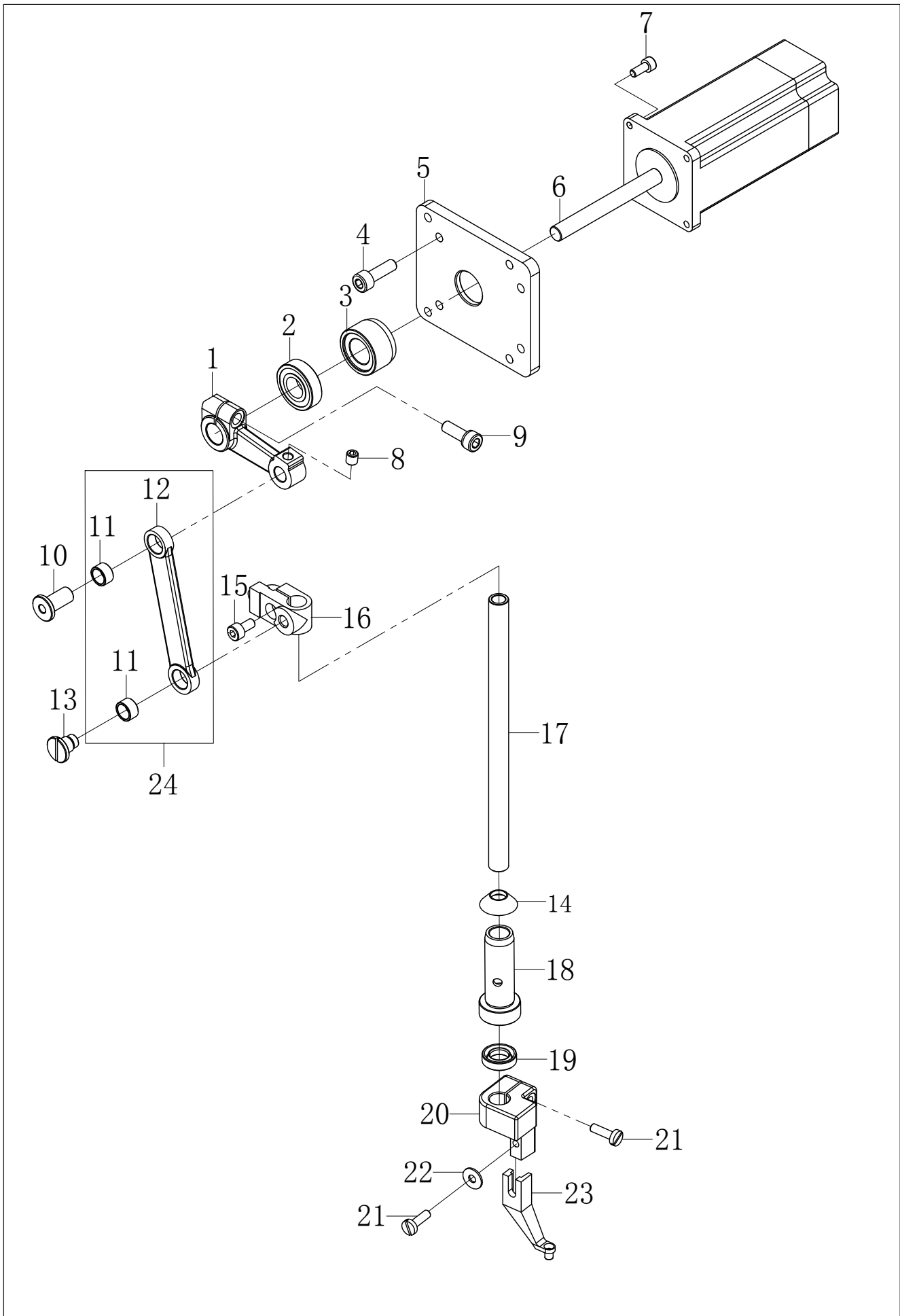
C、针杆装置 / Needle bar mechanism



C、针杆装置 / Needle bar mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|---------------|---|------------|---------------|
| 1 | 14193800300 | 挑线杆连杆组件 | Take-up lever assembly | 1 | |
| 15 | 141904004 | 挑线曲柄 | Take up crank | 1 | |
| 16 | 409s14003 | 针杆曲柄螺钉 | Needle bar crank screw | 4 | |
| 17 | 141912201 | 针杆曲柄垫圈 | Needle bar crank washer | 1 | |
| 18 | 101S15004 | 针杆曲柄固定螺钉 | Needle bar crank setting screw | 2 | |
| 19 | 135S11002 | 针杆曲柄定位螺钉 | Needle bar crank setting screw | 2 | |
| 20 | 141904005 | 针杆曲柄 | Needle bar crank | 1 | |
| 21 | 41703005 | 针杆上套 | Needle bar position | 1 | |
| 22 | 141902028 | 旋转针杆 | Rotate needle bar | 1 | |
| 23 | 201S15001 | 夹线螺钉紧固螺钉 | Clamp screw fastening screw | 1 | |
| 24 | 42217504 | 机针 | needle | 1 | |
| 25 | 141901076 | 针杆紧圈E | Needle bar tightening ring E | 2 | |
| 26 | S05133 | 螺钉M4×12 | Screw M4 x 12 | 2 | |
| 27 | 141904013 | 针杆接头C | Pin connector assembly | 1 | |
| 28 | 141912167 | 针杆零位感应片 | Needle bar zero sensor | 1 | |
| 29 | 141909013 | 旋转针杆夹块B | Rotate pin clamp | 1 | |
| 30 | 141903029 | 针杆下套B | Needle bar under cover B | 1 | |
| 33 | B06043 | 61902-2Z | 61902-2z | 1 | |
| 34 | 141908005 | 针杆旋转轴承挡圈 | Needle bar rotate bearing retainer | 1 | |
| 35 | B10051 | 6902LLUNR | 6902LLUNR | 1 | |
| 36 | 418S30218 | 一字球面螺钉M4×7 | Spherical screw M4x7 | 2 | |
| 37 | S10007 | 内六角凹端紧定螺钉M4×4 | Hexagon socket set screw M4x4 | 2 | |
| 38 | S09012 | 内六角紧定螺钉M4×5 | Inner hexangular set screw M4x5 | 1 | |
| 39 | 141935027 | 针杆同步轮C | Needle bar synchronizer wheel | 1 | |
| 40 | 141935022 | 针杆旋转同步带 | Needle bar rotate synchronous belt | 1 | |
| 41 | 42230534 | 针杆旋转电机 | Needle bar rotating motor | 1 | |
| 43 | S05218 | 螺钉M5×22 | Screw M5 * 22 | 4 | |
| 44 | 14193502000 | 旋转电机同步轮组件B | Rotating motor synchronous wheel assembly | 1 | |
| 45 | 421S13035 | 螺钉M4×8 | Screw M4 x 8 | 3 | |
| 46 | 141912237 | 传感器安装板 | Sensor mounting plate | 1 | |
| 47 | 41730851 | 传感器 | Sensor | 1 | |
| 48 | S04076 | 螺钉M3×8 | Screw M3 x 8 | 1 | |
| 49 | 14193800400 | 针杆连杆组件 | Pin rod connecting rod assembly | 1 | |
| 50 | 41709001 | 滑块 | slider | 1 | |
| 51 | 207S11008 | 螺钉M4×12 | Screw M4 x 12 | 2 | |
| 52 | 142009004 | 针杆滑块导向 | Needle bar slider guide | 1 | |
| 53 | 1419NS30001 | 针杆螺钉 | Slot screws M4 x 10 | 2 | |
| 54 | 141912202 | 板螺母 | pate nut | 2 | |
| 55 | 41712069 | 油线挂钩 | Oil line hook | 1 | |
| 56 | 41712070 | 油线支架 | Oil line support | 1 | |
| 57 | 12923018 | 油线 | Oil thread | 1.9 | |
| 58 | 12921002 | 油管 | Oil tube | 1.7 | |
| 61 | S10006 | 螺钉 M5×6 | Screw M5 x 6 | 1 | |
| 62 | 141912241 | 针杆传感器保护板 | Needle bar sensor protection plate | 1 | |
| 63 | 40322031 | 油封 | oil seal | 1 | |
| 64 | H01118 | 孔用弹性挡圈 | Circlip for hole | 1 | |

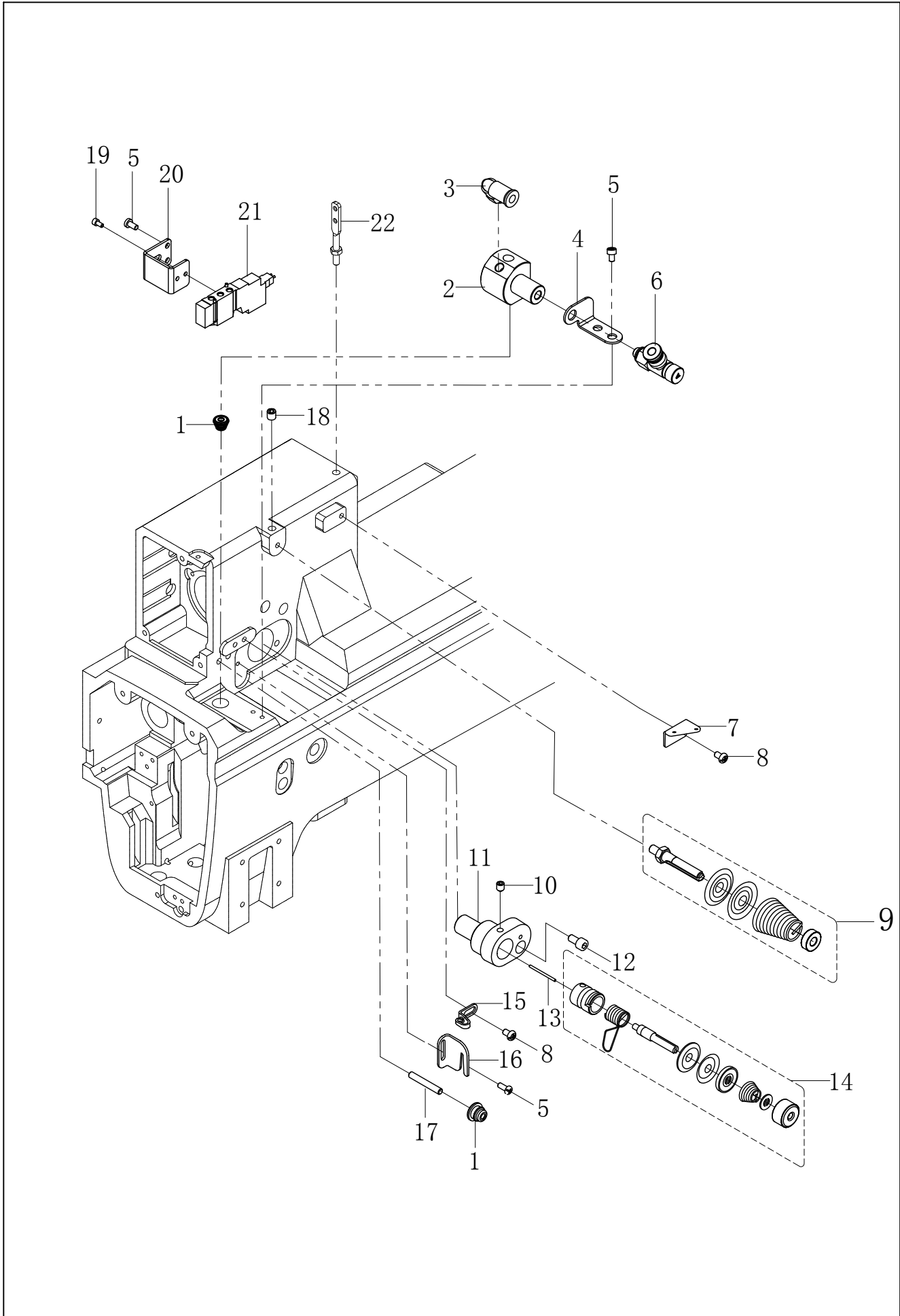
D2、电子中压脚装置/ Work clamp lifter mechanism



D2、电子中压脚装置/ Work clamp lifter mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|-------------------|--|------------|---------------|
| 1 | 141904007 | 中压脚摇杆 | Middle presser foot rocker | 1 | |
| 2 | B04036 | 轴承61900 | Bearing 61900 | 1 | |
| 3 | 142003011 | 轴承挡套 | Bearing block | 1 | |
| 4 | S05124 | 螺钉M5×16 | Screw the M5 * 16 | 4 | |
| 5 | 141912152 | 中压脚电机安装板 | Middle presser foot motor mounting plate | 1 | |
| 6 | 142033004 | 中压脚步进电机 | Middle presser foot feed motor | 1 | |
| 7 | S05123 | 螺钉M5×12 | Screw M5 * 12 | 4 | |
| 8 | S09019 | 锁紧螺钉M5×5 | Locking screw M5x5 | 1 | |
| 9 | S05004 | 螺钉M5×14 | Screw M5 * 14 | 1 | |
| 10 | 142026002 | 连杆销 | The connecting rod pin | 1 | |
| 11 | 142003006 | 工程塑料轴套GLW-0709-05 | Engineering plastic shaft sleeve GLW-0709-05 | 2 | |
| 12 | 142005001 | 中压脚连杆 | Middle presser foot link | 1 | |
| 13 | 1420NS20001 | 轴位螺钉M6×0.75 | Axial screw M6x0.75 | 1 | |
| 14 | 41822101 | 橡胶套 | Rubber sleeve | 1 | |
| 15 | 421S13035 | 螺钉M4×8 | Screw the M4 x 8 | 1 | |
| 16 | 41709020 | 压紧杆接头 | Tighten rod joint | 1 | |
| 17 | 141902011 | 中压脚杆A | Middle presser foot bar A | 1 | |
| 18 | 41803031 | 中压杆轴套 | Middle pressure shaft sleeve | 1 | |
| 19 | 41822612 | 油封 | Oil seal | 1 | |
| 20 | 141901019 | 中压脚转接块 | Intermediate presser foot transfer block | 1 | |
| 21 | 417S15011 | 螺钉SM9-64 | Screw SM9-64 | 2 | |
| 22 | 41728025 | 平垫圈 | Flat washer | 1 | |
| 23 | 141916003 | 中压脚 | Middle presser foot | 1 | |
| 24 | 14200500100 | 中压脚连杆组件 | Middle presser foot connecting rod assembly | 1 | |

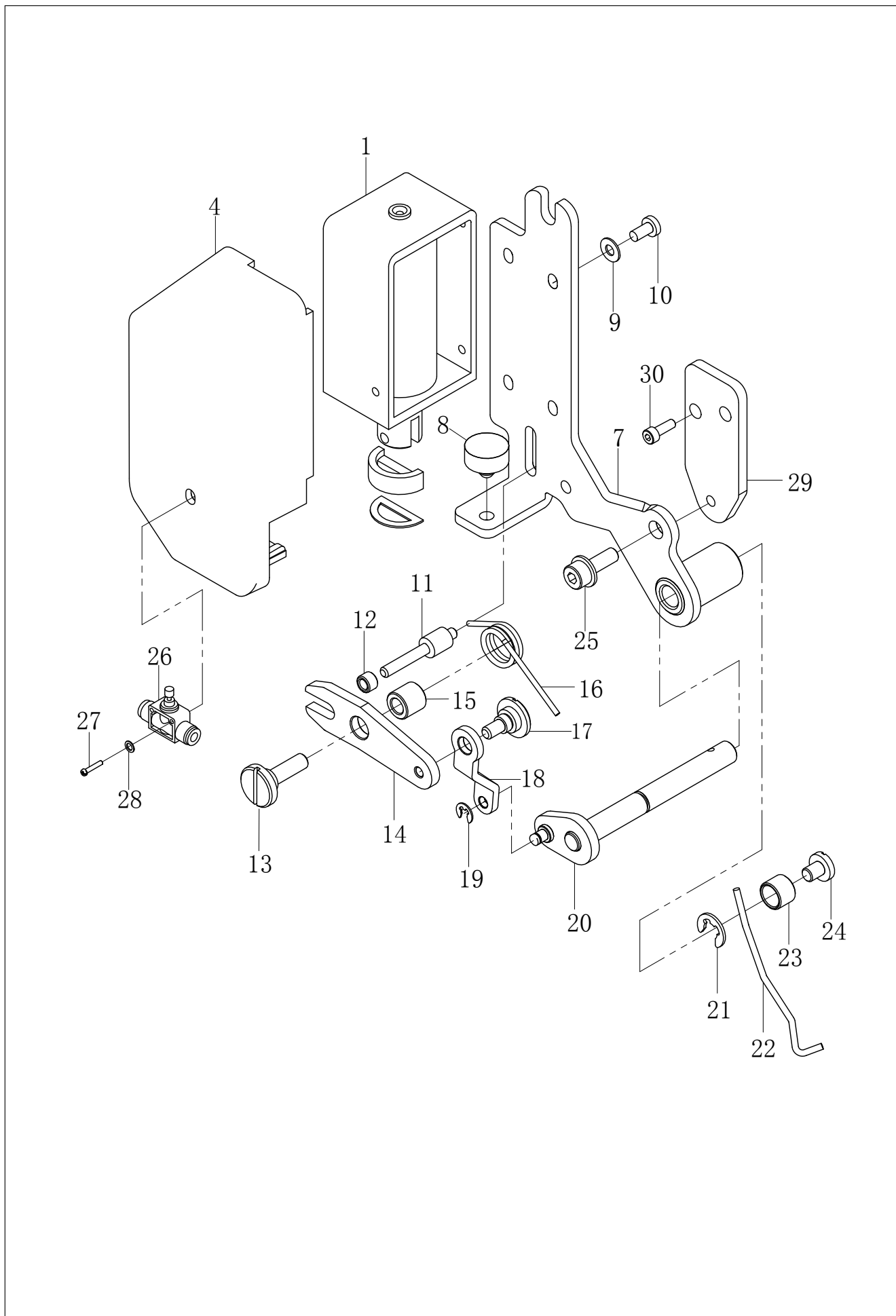
E、穿线装置 / Threading mechanism



E、穿线装置/ Threading mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|------------|--|------------|---------------|
| 1 | 40322027 | 橡皮塞 | Rubber plug | 2 | |
| 2 | 141945013 | 夹线气缸B | Wire clamping cylinder B | 1 | |
| 3 | 42536004 | 气管接头 | Tracheal joint | 1 | |
| 4 | 141912239 | 小夹线气缸安装板 | Mounting plate of small wire clamping cylinder | 1 | |
| 5 | S04078 | 螺钉M4×8 | Screw M4 x 8 | 5 | |
| 6 | 142345002 | 气管接头 | Tracheal joint | 1 | |
| 7 | 41712077 | 过线导向板 | Line guide plate | 1 | |
| 8 | S04028 | 螺钉M5×8 | Screw the M5 x 8 | 2 | |
| 9 | 4171301400 | 副夹线器组件 | Auxiliary clamp assembly | 1 | |
| 10 | S10019 | 螺钉M6×6 | Screw M6 x 6 | 1 | |
| 11 | 141901029 | 夹线器安装座 | Clamp mounting seat | 1 | |
| 12 | S05962 | 螺钉M6×12 | Screw M6 x 12 | 1 | |
| 13 | 41813613 | 松线销 | Loose thread pin | 1 | |
| 14 | 4181361200 | 夹线器 | Thread clamp device | 1 | |
| 15 | 41712079 | 过线器C | Wire passer C | 1 | |
| 16 | 141912108 | 夹线器过线勾 | Clamp wire hook | 1 | |
| 17 | 141926012 | 过线柱 | Wire passer column | 2 | |
| 18 | S09019 | 螺钉M5×5 | Screw M5 x 5 | 1 | |
| 19 | S05192 | 螺钉M3×6 | Screw M3 x 6 | 2 | |
| 20 | 141912238 | 夹线气缸电磁阀支撑座 | support seat | 1 | |
| 21 | 141945019 | 双通电磁阀 | Two way solenoid valve | 1 | |
| 22 | 1421300100 | 上过线组件 | Upper threading assembly | 1 | |

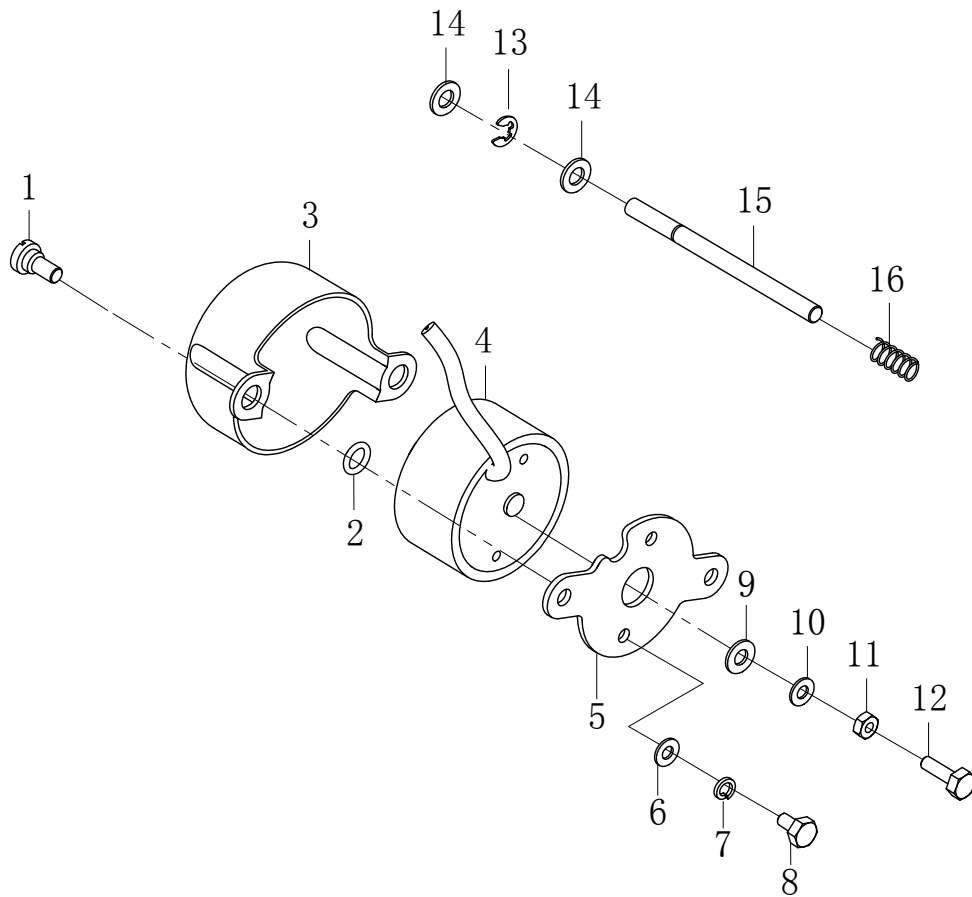
F、扫线装置 / Thread trimmer mechanism



F、扫线装置/ Thread trimmer mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|--------------|---|------------|---------------|
| 1 | 141930029 | 扫线电磁铁2.9 | wiper electromagnet 2.9 | 1 | |
| 4 | 41811213 | 电磁铁盖 | Electromagnet cover | 1 | |
| 6 | W01002 | M3垫片 | The M3 gasket | 1 | |
| 7 | 4181226100 | 扫线电磁铁安装板组件 | Sweep electromagnet mounting plate assembly | 1 | |
| 8 | 41822213 | 缓冲块 | Buffer block | 1 | |
| 9 | W01002 | M3垫片 | The M3 gasket | 4 | |
| 10 | S04082 | 螺钉M3×6 | Screw M3 * 6 | 4 | |
| 11 | 41826215 | 销子 | pin | 1 | |
| 12 | 41803223 | 铜垫圈 | Copper gaskets | 1 | |
| 13 | 418S20213 | 轴位螺钉B | Shaft screw B | 1 | |
| 14 | 41812264 | 驱动摆杆 | Drive the swinging rod | 1 | |
| 15 | 41803225 | 套管 | casing | 1 | |
| 16 | 41827212 | 扭簧 | Torsional spring | 1 | |
| 17 | 418S20212 | 轴位螺钉A | Shaft screw A | 1 | |
| 18 | 141912170 | 扫线连杆 | Sweep line connecting rod | 1 | |
| 19 | H03057 | 开口挡圈3 | Open retainer 3 | 1 | |
| 20 | 4180421400 | 扫线曲柄组件 | Sweep crank assembly | 1 | |
| 21 | H05006 | 挡圈5 | Retaining ring 5 | 1 | |
| 22 | 41827211 | 扫线钢丝 | Sweep line wire | 1 | |
| 23 | 41803220 | 挡线轴挡圈 | Spool retainer | 1 | |
| 24 | 417S15013 | 螺钉M4×5 | Screw the M4 x 5 | 1 | |
| 25 | 417S30036 | 螺栓(带垫圈)M5×12 | Bolt (with washer)M5 x 12 | 2 | |
| 26 | 41845232 | T形接管KJT04 | T-junction KJT04 | 1 | |
| 27 | S01591 | 螺钉M3×18 | Screw M3 by 18 | 1 | |
| 28 | W01002 | M3垫片 | The M3 gasket | 1 | |
| 29 | 141912088 | 扫线装置支架 | Wire sweeping device bracket | 1 | |
| 30 | S05123 | 螺钉M5×12 | Screw M5 * 12 | 2 | |

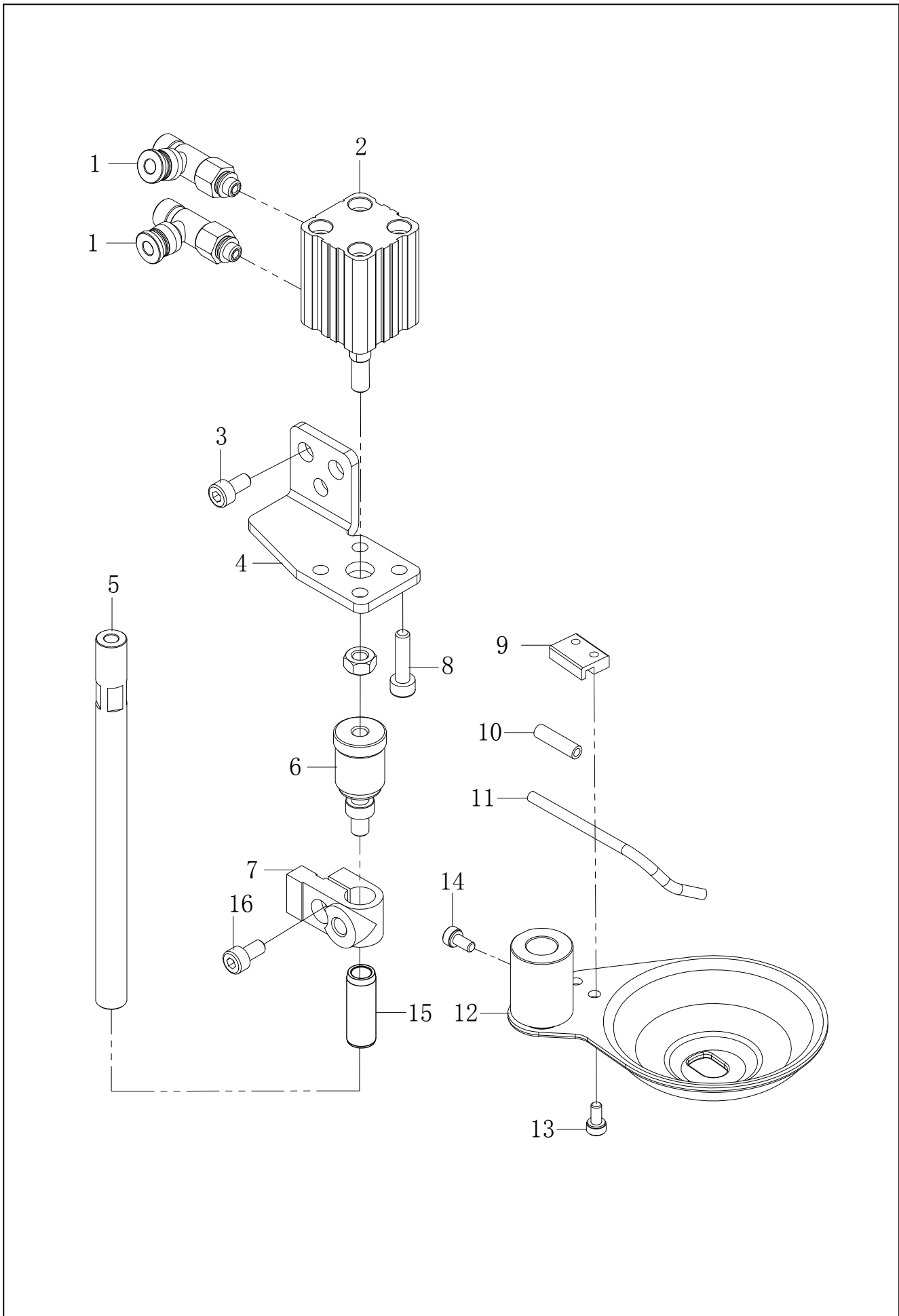
G、松线装置/ Tension release mechanism



G、松线装置/ Tension release mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|-------------|---------------------------------|------------|---------------|
| 1 | 417S30012 | 段螺钉7-3 | 7-3 section of the screw | 2 | |
| 2 | 41722021 | O形圈P7 | O ring P7 | 2 | |
| 3 | 41711211 | 电磁铁盖 | Electromagnet cover | 1 | |
| 4 | 141930030 | 松线电磁铁HV2.9m | Loose wire electromagnet HV2.9m | 1 | |
| 5 | 41712099 | 电磁铁安装板 | Electromagnet mounting plate | 1 | |
| 6 | W01001 | 平垫圈M4 | Flat washer M4 | 2 | |
| 7 | W02008 | 弹簧垫圈2-4 | Spring washer 2-4 | 2 | |
| 8 | L02031 | 螺栓M4×8 | Bolt the M4 x 8 | 2 | |
| 9 | 41722020 | 电磁铁缓冲垫圈 | Electromagnet buffer washer | 1 | |
| 10 | W01001 | 平垫圈M4 | Flat washer M4 | 1 | |
| 11 | N01024 | 六角螺母M4 | Hexagon nut M4 | 1 | |
| 12 | L02036 | 螺栓M4×14 | Bolt M4 x 14 | 1 | |
| 13 | H05029 | 挡圈E4 | Retaining ring E4 | 1 | |
| 14 | W01009 | 平垫圈M5 | Flat washer M5 | 2 | |
| 15 | 141926007 | 松线杆 | Pine pole | 1 | |
| 16 | 41727013 | 弹簧 | spring | 1 | |

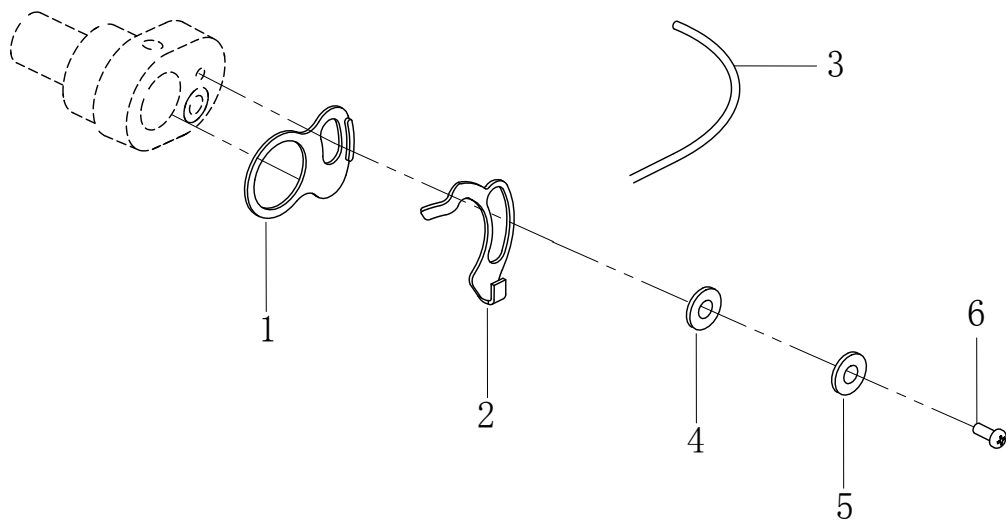
H、大压脚装置 / External work clamp mechanism



H、大压脚装置 / External work clamp mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|------------|--|------------|---------------|
| 1 | 141936002 | 排气调速接头 | Exhaust gas speed regulating joint | 2 | |
| 2 | 141945015 | 中压脚升降气缸 | Middle presser foot lift cylinder | 1 | |
| 3 | S05123 | 螺钉M5×12 | Screw M5 x 12 | 2 | |
| 4 | 141912240 | 大压脚气缸安装板 | Large presser foot cylinder mounting plate | 1 | |
| 5 | 141902025 | 大压脚杆 | Large presser foot rod | 1 | |
| 6 | 4250400600 | 浮动接头 | Floating joint | 1 | |
| 7 | 41709020 | 压紧杆接头 | Tighten rod joint | 1 | |
| 8 | S05118 | 螺钉M4×16 | Screw the M4 x 16 | 4 | |
| 9 | 41801064 | 铜管压板 | Copper tube pressing plate | 1 | |
| 10 | 141845007 | 软管TUS0425N | Hose tus0425n | 1 | |
| 11 | 141921007 | 吹气铜管 | Blowing copper pipe | 1 | |
| 12 | 14191600400 | 大压脚 | Big presser foot | 1 | |
| 13 | S05192 | 螺钉M3×6 | Screw M3 * 6 | 2 | |
| 14 | S05115 | 螺钉M4×6 | Screw M4 * 6 | 2 | |
| 15 | 41703015 | 压紧杆轴套 | Compression rod shaft sleeve | 1 | |
| 16 | 421S13035 | 螺钉M4×8 | Screw the M4 x 8 | 1 | |

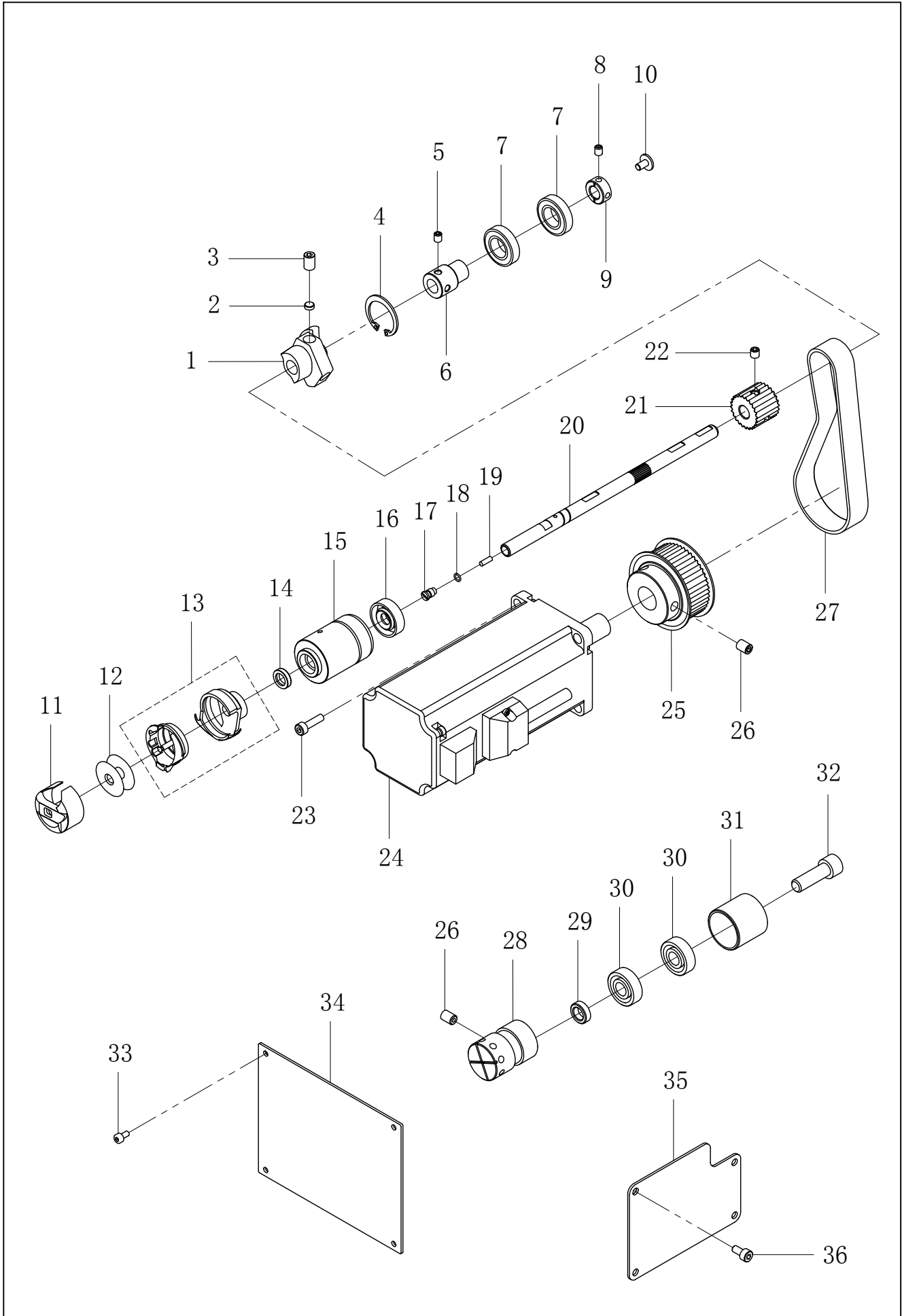
I、断线感应装置/Tread breakage dectetor mechanism



I、断线感应装置/Tread breakage dectetor mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|-------------|----------------------------------|------------|---------------|
| 1 | 41711054 | 传感器内绝缘片 | Sensor internal insulation sheet | 1 | |
| 2 | 42212837 | 感应铜片 | Induction of copper | 1 | |
| 3 | 141830008 | 单芯线 (0.2mm) | Single core wire (0.2mm) | 3 | |
| 4 | 41711053 | 传感器外绝缘片 | Sensor outer insulation sheet | 1 | |
| 5 | W01001 | M4垫片 | The M4 gasket | 1 | |
| 6 | S04078 | 螺钉M4×8 | Screw M4 x 8 | 1 | |

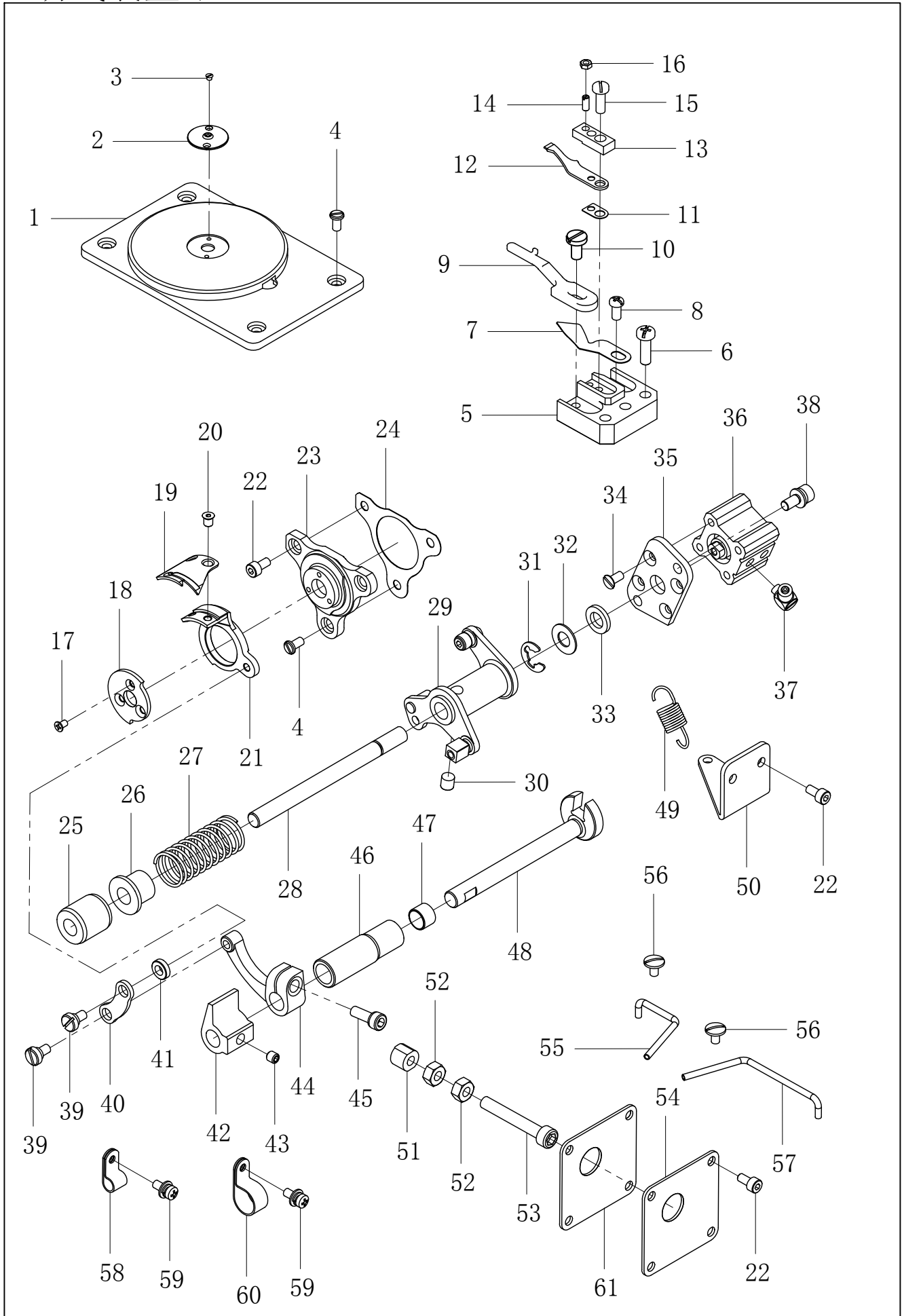
J、下轴装置 / Lower shaft mechanism



J、下轴装置 / Lower shaft mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|-------------------|--|------------|-----------|
| 1 | 11510001 | 凸轮 | CAM | 1 | |
| 2 | 11309030 | 凸轮顶柱 | CAM needle | 2 | |
| 3 | 116S14005 | 螺钉SM1/4(40)×10 | Screw SM1/4 x 10 (40) | 2 | |
| 4 | H01106 | 孔用弹性挡圈24 | Elastic retainer for hole 24 | 1 | |
| 5 | 113S14002 | 螺钉SM11/64(40)×5.5 | Screw SM11/64 x 5.5 (40) | 2 | |
| 6 | 141903007 | 下轴轴承套 | Lower shaft bearing sleeve | 1 | |
| 7 | B01060 | 轴承61901-2RZ | Rz bearing 61901-2 | 2 | |
| 8 | 413S14006 | 螺钉M4×4 | Screw the M4 x 4 | 2 | |
| 9 | 42508003 | 挑线连杆销紧圈 | Connecting rod pin tightening ring | 1 | |
| 10 | 418S30218 | 螺钉M4×7 | Screw the M4 x 7 | 2 | |
| 11 | 42218002 | 梭芯套组件 | Bobbin sleeve assembly | 1 | |
| 12 | 10818501 | 梭芯 | The bobbin | 1 | |
| 13 | 42218003 | 旋梭组件 | Hook component | 1 | |
| 14 | 11522001 | 油封 | Oil seal | 1 | |
| 15 | 42203509 | 下轴前轴套 | Lower shaft front sleeve | 1 | |
| 16 | 1142201400 | 下轴前轴套油封 | Oil seal for lower shaft front sleeve | 1 | |
| 17 | 141803006 | 下轴油芯套 | Lower shaft oil mandrel | 1 | |
| 18 | 141822002 | O形圈 | o-ring | 1 | |
| 19 | 141823001 | 下轴限油芯 | Lower shaft limiting oil core | 1 | |
| 20 | 141902002 | 下轴 | The shaft | 1 | |
| 21 | 141935001 | 下节小同步轮 | Lower section small sync wheel | 1 | |
| 22 | S09019 | 螺钉M5×5 | Screw M5 x5 | 3 | |
| 23 | S05124 | 螺钉M5×16 | Screw M5 * 16 | 4 | |
| 24 | 141933013 | 下轴电机 | The shaft motor | 1 | |
| 25 | 14193500200 | 下节大同步轮组件 | Next section large synchronous wheel assembly | 1 | |
| 26 | S10009 | 螺钉M6×8 | Screw M6 x 8 | 4 | |
| 27 | 141935004 | 下节同步带15-300-S3M | The next section of the synchronous belt is 15-300-S3M | 1 | |
| 28 | 141903008 | 下节张紧轮轴套 | Lower section tensioning wheel shaft sleeve | 1 | |
| 29 | 42528003 | 轴承垫圈 | Bearing washer | 1 | |
| 30 | B03005 | 轴承608Z | Bearing 608 z | 2 | |
| 31 | 141903018 | 张紧轮 | Tension wheel | 1 | |
| 32 | 421S13057 | 螺钉M8×30 | Screw the M8 by 30 | 1 | |
| 33 | 421S13035 | 螺钉M3×6 | Screw M3 * 6 | 4 | |
| 34 | 930000423 | 下轴电机盖板 | Lower shaft motor cover plate | 1 | 141912135 |
| 35 | 141912134 | 侧盖板 | The side cover | 1 | |
| 36 | 421S13035 | 螺钉M4×8 | Screw M4 x 8 | 4 | |

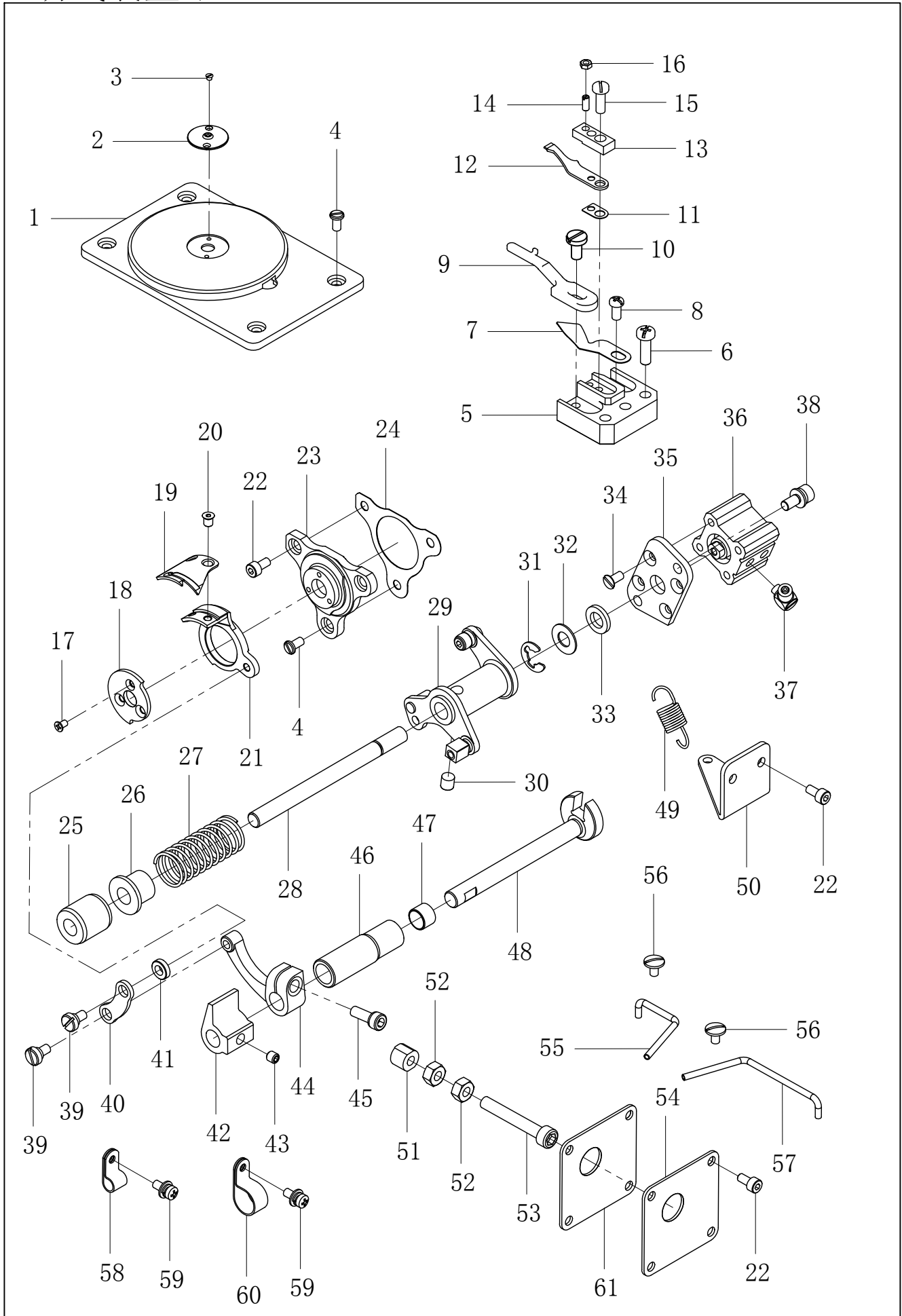
K、切线装置 / Thread trimmer mechanism



K、切线装置 / Thread trimmer mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|--------------------|--|------------|---------------|
| 1 | 141915001 | 针板 | The needle plate | 1 | |
| 2 | 41815011 | 针孔板 $\phi 1.8T2.0$ | 1.8T2.0pinhole plate phi | 1 | |
| 3 | 417S17001 | 螺钉SM2.38 | Screw SM2.38 | 2 | |
| 4 | 417S15008 | 螺钉M4×8 | Screw the M4 x 8 | 5 | |
| 5 | 142001008 | 定位勾组件安装座 | Locating hook assembly mounting seat | 1 | |
| 6 | 413S11003 | 螺钉M5×16 | Screw the M5 * 16 | 3 | |
| 7 | 13112007 | 护针片 | needle protection plate | 1 | |
| 8 | 114S11009 | 挂板螺钉 | Hanging screw | 1 | |
| 9 | 141812022 | 定位勾 | Positioning hook | 1 | |
| 10 | 402S11037 | 绕线器安装螺钉M5×10 | Mounting screw M5×10 for winder | 1 | |
| 11 | 142012085 | 定刀垫片 | fixed knife gasket | 1 | |
| 12 | 13119001 | 定刀 | fixed knife | 1 | |
| 13 | 141909001 | 定刀压板 | fixed knife holder | 1 | |
| 14 | 422S30514 | 螺钉SM1/8×44 | SM1/8 x 44 screw | 1 | |
| 15 | 116S11005 | 牙架曲柄螺钉 | Bracket crank screw | 1 | |
| 16 | 409S16025 | 螺母SM1/8×44 | Nut SM1/8 x 44 | 1 | |
| 17 | S02031 | 螺钉M3×5 | Screw M3 x 5 | 3 | |
| 18 | 42212668 | 异形刀架压板 | Special-shaped tool holder press plate | 1 | |
| 19 | 13119004 | 动刀 | moving knife | 1 | |
| 20 | 1419NS17001 | 活动刀固定螺钉 | Movable knife fixing screw | 2 | |
| 21 | 13107002 | 剪线刀架 | Trimming knife rack | 1 | |
| 22 | 421S13035 | 螺钉M4×8 | Screw the M4 x 8 | 8 | |
| 23 | 141909005 | 剪线刀架支座 | trimming knife holder | 1 | |
| 24 | 141912040 | 剪线刀架支座垫片 | trimming knife holder gasket | 1 | |
| 25 | 11503004 | 切刀驱动轴轴套 | Cutter drive shaft sleeve | 1 | |
| 26 | 11322002 | 扭簧端盖 | Torsional spring end cover | 1 | |
| 27 | 141927001 | 剪线弹簧 | Trimming spring | 1 | |
| 28 | 141902001 | 切线驱动轴 | Tangential drive shaft | 1 | |
| 29 | 1150400200 | 切线凸轮曲柄组件 | Tangential CAM crank assembly | 1 | |
| 30 | 409S14003 | 针杆曲柄销定位螺钉 | Needle bar crank pin setting screw | 1 | |
| 31 | H05031 | 挡圈E6 | Retaining ring E6 | 1 | |
| 32 | 10112003 | 针杆曲柄护板 | Needle bar crank guard | 1 | |
| 33 | 11322003 | 电磁铁缓冲垫 | Electromagnet cushion | 1 | |
| 34 | S02039 | 螺钉M4×9 | M4 x 9 screw | 4 | |
| 35 | 141912110 | 剪线气缸安装板 | Wire cutting cylinder mounting plate | 1 | |
| 36 | 141930005 | 切线气缸 | The tangent cylinder | 1 | |
| 37 | 42230519 | 微型接头M-5HLH-4 | Miniature connector M-5HLH-4 | 2 | |
| 38 | 417S30036 | 螺钉M5×12 | screw M5 * 12 | 2 | |

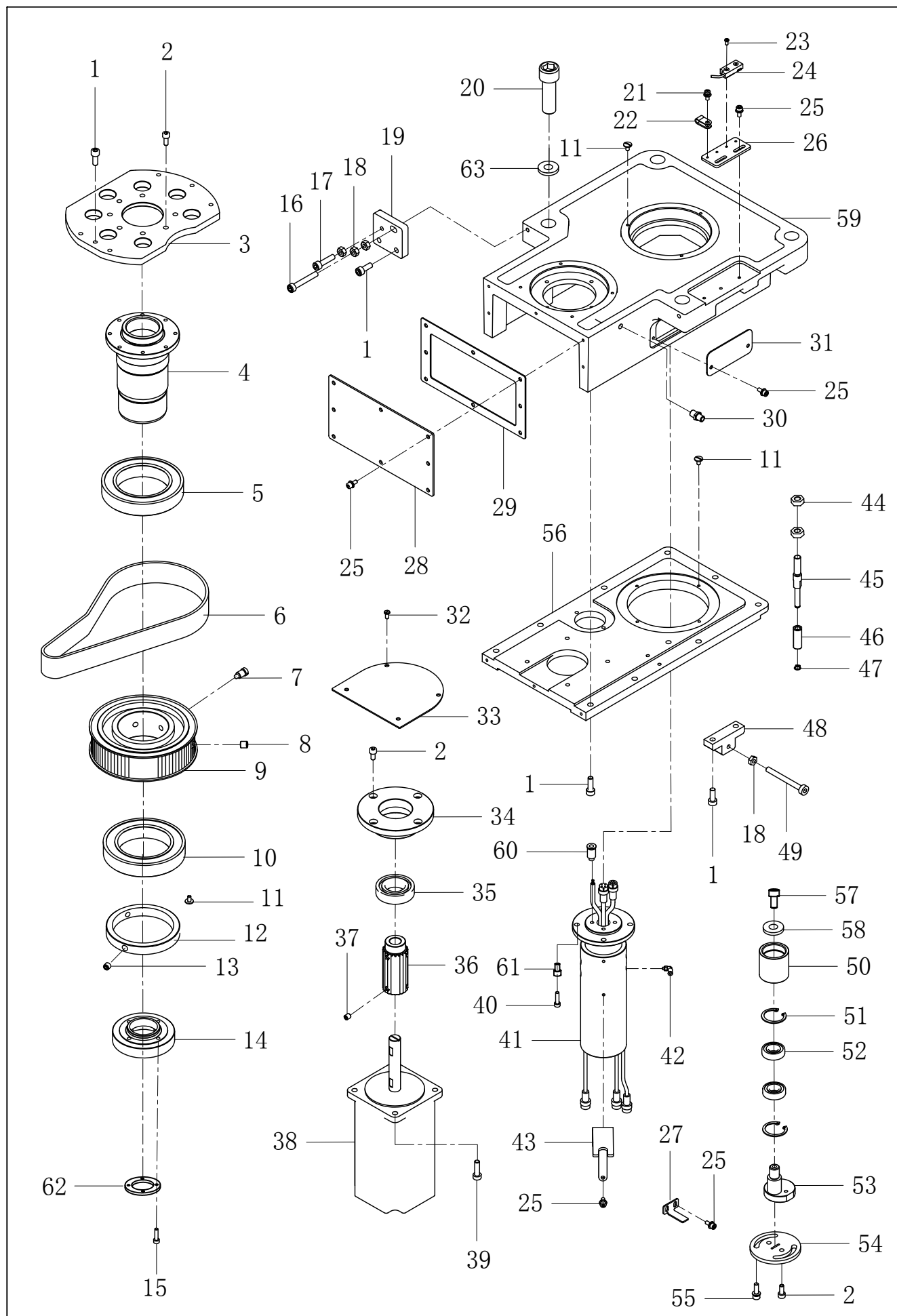
K、切线装置 / Thread trimmer mechanism



K、切线装置 / Thread trimmer mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|----------------|--|------------|----|
| 39 | 113S20001 | 连杆螺钉 | The connecting rod screws | 2 | |
| 40 | 11505001 | 连杆 | Connecting rod | 1 | |
| 41 | 13128003 | 连杆垫片 | Connecting rod gasket | 1 | |
| 42 | 141903024 | 剪线曲柄轴止动块B | Shear line crank shaft stop B | 1 | |
| 43 | S10019 | 螺钉M6×6 | Screw M6 x 6 | 1 | |
| 44 | 141904003 | 剪线曲柄 | Trimming the crank | 1 | |
| 45 | S05004 | 螺钉M5×14 | Trimming the crank | 1 | |
| 46 | 141903002 | 切线轴套 | Tangent collar | 1 | |
| 47 | 42203517 | 切线曲柄轴短套 | Tangent crank shaft stub sleeve | 1 | |
| 48 | 141903025 | 切线凸轮曲柄轴B | Tangent CAM crank shaft B | 1 | |
| 49 | 11527001 | 复位弹簧 | Reset spring | 1 | |
| 50 | 141912013 | 剪线曲柄复位弹簧安装板 | Shear line crank reset spring mounting plate | 1 | |
| 51 | 141922008 | 缓冲垫 | cushion | 1 | |
| 52 | N01021 | 螺母M6 | Nut M6 | 2 | |
| 53 | S05073 | 螺钉M6×40 | Screw M6 x 40 | 1 | |
| 54 | 141912136 | 切线调节盖板 | Tangent adjustment cover plate | 1 | |
| 55 | 141921003 | 吹气铜管左 | Blow brass left | 1 | |
| 56 | 418S30218 | 螺钉M4×7 | Screw the M4 x 7 | 6 | |
| 57 | 141921002 | 吹气铜管右 | Blow brass right | 1 | |
| 58 | 41711014 | 电线夹6.4 | Wire clip 6.4 | 1 | |
| 59 | 417S30025 | 螺栓(带垫圈)M4×10DB | Bolt (with washer)M4×10DB | 2 | |
| 60 | 41711015 | 电线夹13.2 | Wire clip 13.2 | 1 | |
| 61 | 141912205 | 切线调节盖板垫片 | Tangent regulating cover gasket | 1 | |

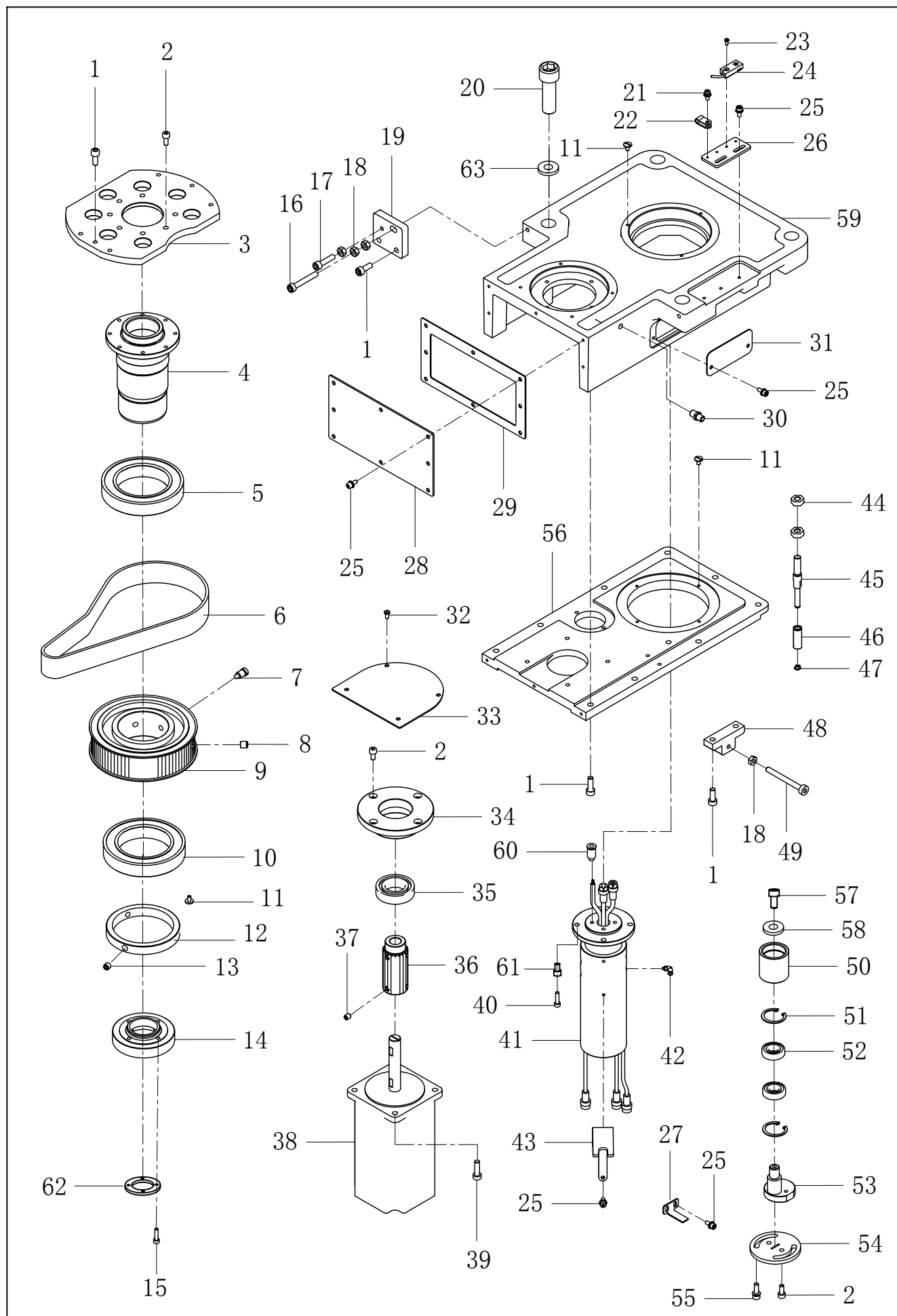
L、下旋转装置 / Rotating mechanism



L、下旋转装置 / Rotating mechanism

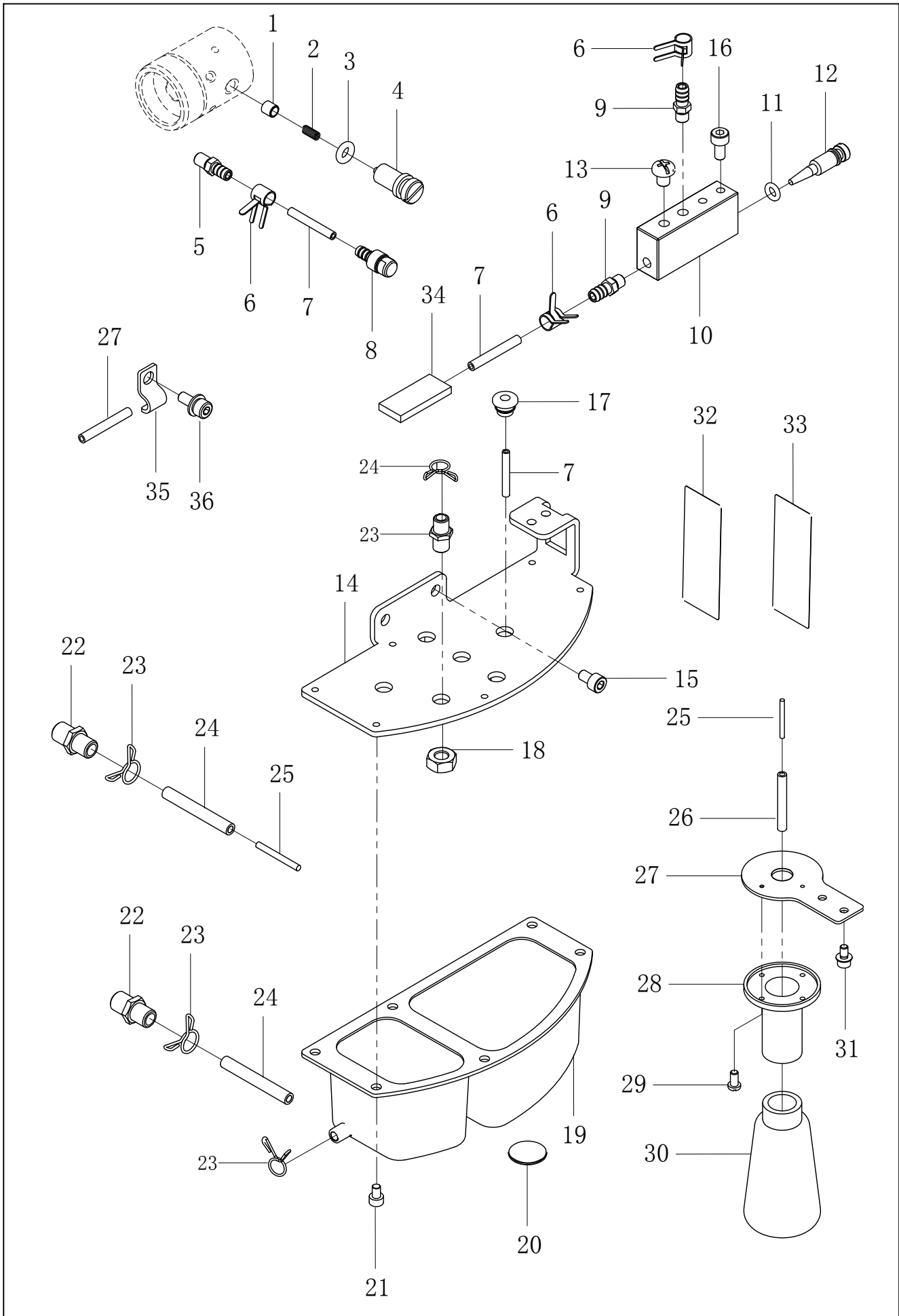
| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|----------------|--|------------|-----------|
| 1 | S05085 | 螺钉M6×15 | Screw M6 x 15 | 15 | |
| 2 | S05123 | 螺钉M5×12 | Screw M5 x 12 | 13 | |
| 3 | 141912156 | 旋转法兰盘C | Rotating flange C | 1 | |
| 4 | 141903052 | 下节旋套D | Lower section rotary sleeve D | 1 | |
| 5 | B04074 | 轴承6013-2RS | Bearing 6013-2 - rs | 1 | |
| 6 | 141935025 | 同步带615-5M-30 | Synchronous belt 615-5M-30 | 1 | |
| 7 | 417S30002 | 螺钉M8×14 | Screw M8 x 14 | 1 | |
| 8 | S10025 | 螺钉M8×8 | Screw M8 x 8 | 2 | |
| 9 | 14193502400 | 下节旋转大同步轮组件 | Next rotary Datong step wheel assembly | 1 | |
| 10 | B06049 | 轴承6912-2RS | Bearing | 1 | |
| 11 | 418S30218 | 螺钉M4×7 | Screw M4 x 7 | 11 | |
| 12 | 141908002 | 下机头旋套挡圈 | Lower nose rotary retainer ring | 1 | |
| 13 | S10002 | 螺钉M6×6 | Screw M6 x 6 | 3 | |
| 14 | 141903012 | 下节滑环转接板 | Lower slide ring adapter plate | 1 | |
| 15 | 413S13011 | 螺钉M4×12 | Screw M4x 12 | 4 | |
| 16 | S05073 | 螺钉M6×40 | Screw M6 x 40 | 2 | |
| 17 | 413S13013 | 螺钉M6×25 | Screw M6 x 25 | 2 | |
| 18 | N01021 | 螺母M6 | Nut M6 | 10 | |
| 19 | 141912143 | 调节板C | Adjustment plate C | 2 | |
| 20 | S05993 | 螺栓M16×55 | Bolt M6 x 55 | 4 | |
| 21 | 417S30025 | 螺栓(带垫圈)M4×10DB | Bolt (with washer) M4 × 10DB | 1 | |
| 22 | 41311001 | 线夹 | Wire clip | 1 | |
| 23 | 421S10005 | 螺钉M3×6 | Screw M6 x 25 | 1 | |
| 24 | 41730851 | 传感器 | The sensor | 1 | |
| 25 | 421S13012 | 螺钉M4×10 | Screw M4 x 10 | 16 | |
| 26 | 41812023 | Y传感器安装座 | Y sensor mounting seat | 1 | |
| 27 | 141912091 | 下旋转感应片 | Lower rotation sensor | 1 | |
| 28 | 930000849 | 下节同步轮箱盖板B | Cover plate B of lower synchronous wheel box | 1 | 141912255 |
| 29 | 141912256 | 下节同步轮箱垫片 | Lower synchronous wheel box gasket | 1 | |
| 30 | 12936004 | 油管嘴 | Tubing mouth | 1 | |
| 31 | 141912259 | 同步带测量孔盖板B | Timing belt measuring hole cover plate B | 1 | |
| 32 | 421S13035 | 螺钉M4×8 | Screw M4 x 8 | 4 | |
| 33 | 930000834 | 小同步轮座盖板 | Small synchronous wheel seat cover plate | 1 | 141912128 |
| 34 | 141901110 | 小同步轮轴承座B | Small synchronous wheel bearing seat B | 1 | |
| 35 | B04118 | 轴承6005-2Z | Bearing 6005-2Z | 1 | |
| 36 | 141935026 | 下节旋转小同步轮B | Rotating small synchronous wheel B in the next section | 1 | |
| 37 | S10019 | 螺钉M6×6 | Screw M6 x 6 | 4 | |
| 38 | 141933008 | 下节旋转电机B | Lower rotary motor B | 1 | |
| 39 | S05111 | 螺钉M6×20 | Screw M6 x 20 | 12 | |
| 40 | S05118 | 螺钉M4×16 | Screw M4 x 16 | 4 | |
| 41 | 141930031 | 滑环 | Slip ring | 1 | |
| 42 | 42536004 | 气管接头 | Tracheal joint | 4 | |
| 43 | 141912254 | 止转板C | Stop turning plate | 1 | |
| 44 | N01011 | 螺母M8 | Nut M8 | 2 | |
| 45 | 141926009 | 止转杆 | Anti rotation rod | 1 | |
| 46 | 141903017 | 止转尼龙套 | Non-rotating nylon sleeve | 1 | |
| 47 | 13829001 | 轴用弹性挡圈6 | Circlip 6 for shaft | 1 | |
| 48 | 141912090 | 调节板B | Adjusting plate B | 2 | |
| 49 | S05998 | 螺钉M6×65 | Screw M6 x 65 | 2 | |
| 50 | 141903053 | 下节同步带张紧轮 | Lower synchronous belt tensioner | 1 | |
| 51 | H01011 | 孔用弹性挡圈28 | Circlip for hole 28 | 2 | |
| 52 | B01058 | 轴承(6001-Z) | Bearing (6001-Z) | 2 | |

L、下旋转装置 / Rotating mechanism



| | | | | | |
|----|-----------|--------------|--|---|-----------|
| 53 | 141901048 | 下节同步带张紧轮座 | Lower synchronous belt tensioner seat | 1 | |
| 54 | 141912253 | 张紧轮调节板B | Tensioning wheel adjusting plate B | 1 | |
| 55 | 421S13065 | 螺钉M5×16 | Screw M5 x 16 | 2 | |
| 56 | 930000830 | 下节同步轮箱体B | Cover plate B of lower synchronous wheel box | 1 | 141901111 |
| 57 | S05110 | 螺钉M6×12 | Screw M6 x 12 | 1 | |
| 58 | W01021 | 垫圈6.3×18×1.2 | Washer6.3×18×1.2 | 1 | |
| 59 | 930000821 | 下节同步轮箱体B(喷漆) | Lower synchronous wheel box B | 1 | 141901112 |
| 60 | 40736048 | 接头KJS4-M5 | Joint KJS4 - M5 | 4 | |
| 61 | 141903041 | 滑环安装孔绝缘法兰 | Slip ring mounting hole insulating flange | 4 | |
| 62 | 141911024 | 滑环绝缘垫片 | Slip ring insulating gasket | 1 | |
| 63 | 41828013 | 大垫片 | The big washer | 4 | |

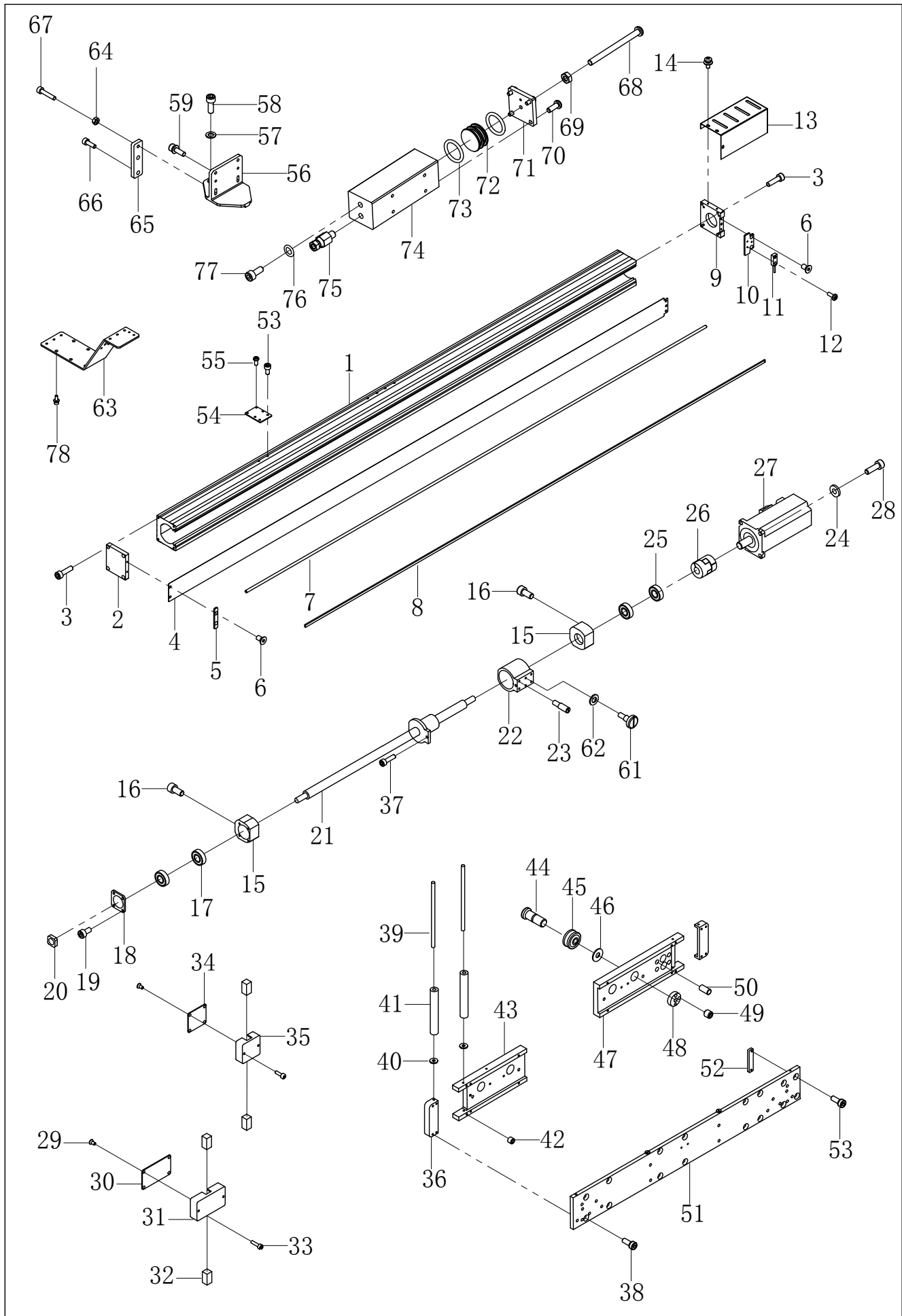
M、旋梭供油装置 / Fusier oil supply mechanism



M、旋梭供油装置 / Fusier oil supply mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|------------------|------------------------------|------------|----|
| 1 | 10526003 | 柱塞 | plunger | 1 | |
| 2 | 11427021 | 柱塞弹簧 | Plunger spring | 1 | |
| 3 | 10122010 | O形圈 | o-ring | 1 | |
| 4 | 114S30010 | 插座螺钉 | Socket screws | 1 | |
| 5 | 114S30009 | 润滑连接器 | Lubricating connector | 3 | |
| 6 | 11412055 | φ 5.7油管卡簧 | 5.7 Tubing spring | 5 | |
| 7 | 12921002 | 维尼龙油管 (φ 3× φ 5) | Vynylon tubing (3× 5) | 4 | |
| 8 | 4183601700 | 滤网组件 | Filter elements | 1 | |
| 9 | 41836015 | 油管嘴M5 | The line M5 | 2 | |
| 10 | 142009002 | 调节阀座A | Regulating seat A | 1 | |
| 11 | 001004 | O形圈 | o-ring | 1 | |
| 12 | 418S30612 | 调节螺钉 | Adjusting screw | 1 | |
| 13 | S04030 | 复合槽螺钉M5×6 | Composite slotted screw M5×6 | 1 | |
| 14 | 141912249 | 油壶安装板 | Oil pot mounting plate | 1 | |
| 15 | S05120 | 螺钉M5×8 | Screw the M5 x 8 | 2 | |
| 16 | 421S13035 | 螺钉M4×8 | Screw the M4 x 8 | 2 | |
| 17 | 40322027 | 橡皮塞 | Rubber plug | 5 | |
| 18 | N01011 | 螺母M8 | Nut M8 | 1 | |
| 19 | 141911029 | 油壶C | Oil can C | 1 | |
| 20 | 915624 | 磁铁15×1 | The magnet 15 x 1 | 5 | |
| 21 | 421S13003 | 螺钉M4×8 | Screw the M4 x 8 | 6 | |
| 22 | 12936004 | 油管嘴 | Tubing mouth | 2 | |
| 23 | 12912038 | 油管夹 | Tubing clamps | 3 | |
| 24 | 12921006 | 维尼龙油管 (φ 6× φ 8) | Vynylon tubing (6× 8) | 2 | |
| 25 | 12923018 | 油线4×4 | Line 4 x 4 | 2 | |
| 26 | 12921005 | 维尼龙油管 (φ 4× φ 6) | Vynylon tubing (4× 6) | 1 | |
| 27 | 41812014 | 废油壶安装板 | Waste oil pot mounting plate | 1 | |
| 28 | 40311010 | 油壶接头 | The oil can joint | 1 | |
| 29 | 421S10005 | 螺钉M3×6 | Screw M3 x 6 | 4 | |
| 30 | 40311011 | 回油油壶 | Oil return can | 1 | |
| 31 | 421S13017 | 螺钉M5×10 | Screw the M5 * 10 | 2 | |
| 32 | 141937007 | 油量标贴 | Oil labeling | 1 | |
| 33 | 41837101 | 油量调节标签 | Fuel regulation label | 1 | |
| 34 | 10123006 | 回油毡 | Return felt | 1 | |
| 35 | 12912326 | 线夹 | clamp | 1 | |
| 36 | 421S13012 | 螺钉M4×10 | Screw M5 x 8 | 1 | |

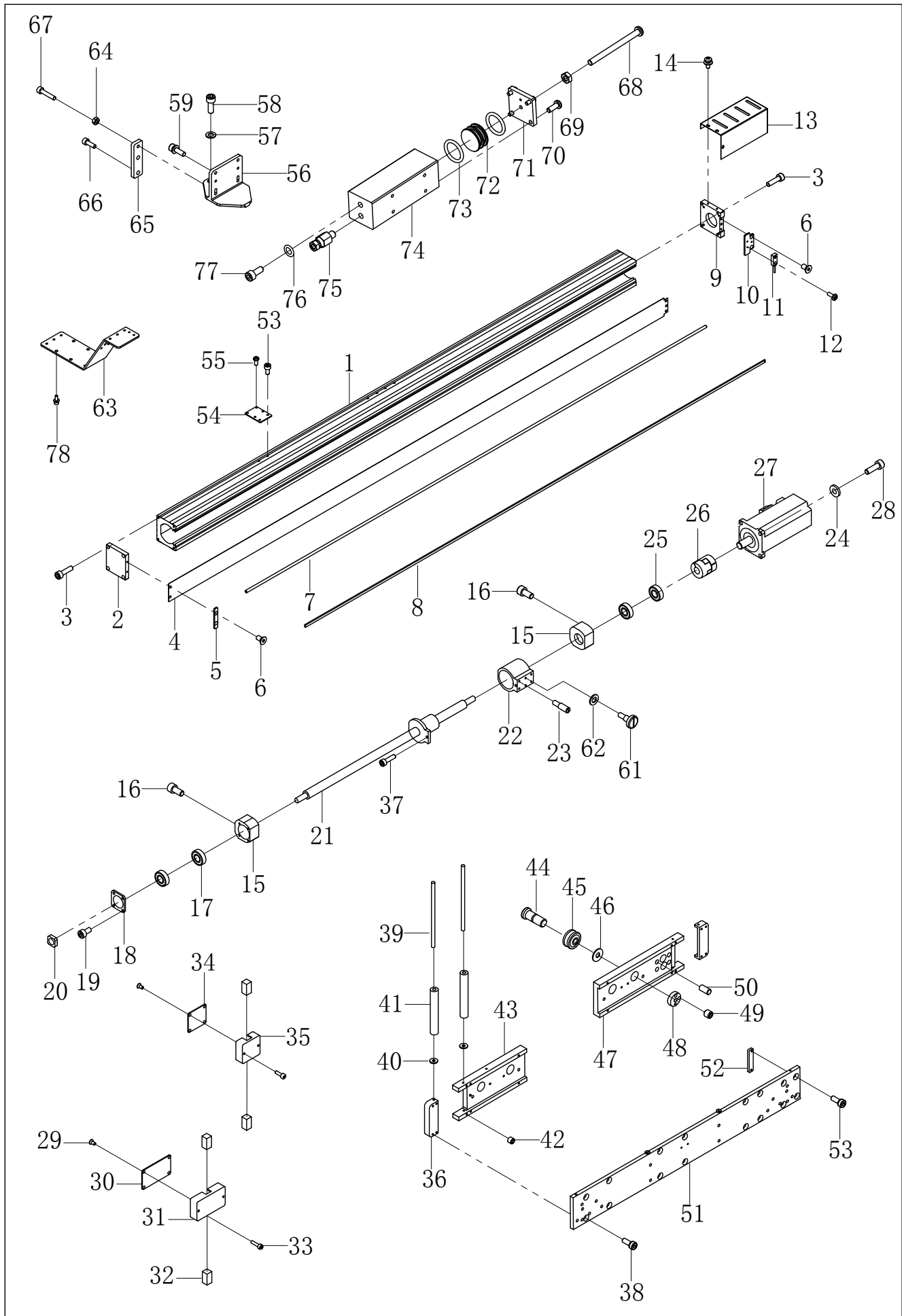
N1、X送料装置(S) / X Feed mechanism (S)



N1、X送料装置(S) / X Feed mechanism (S)

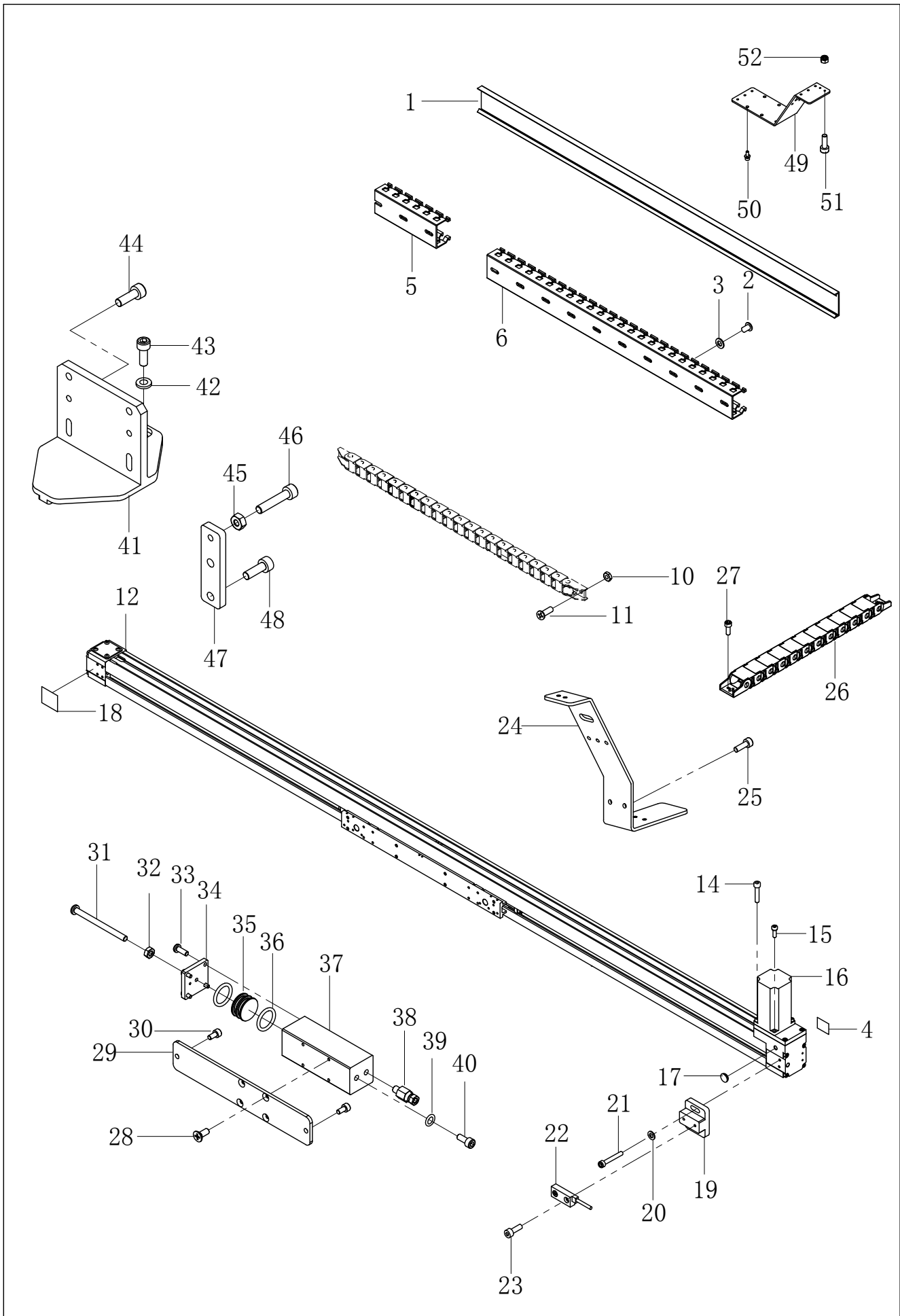
| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|---------------------|---------------------------------|------------|-----------|
| 1 | 141801044 | 丝杆罩壳 | Screw housing | 1 | |
| 2 | 141801051 | 端盖 | End cap | 1 | |
| 3 | S05124 | 螺钉M5×16 | Screw M5×18 | 8 | |
| 4 | 141812259 | 防尘钢带 | Dust proof steel strip | 1 | |
| 5 | 141812261 | 钢条压紧板 | Steel bar pressing plate | 1 | |
| 6 | S02039 | 沉头螺钉M4×9 | Screw M4×9 | 4 | |
| 7 | 141824012 | 导轨轴 | Guide | 2 | |
| 8 | 141822019 | 软磁条 | Soft magnetic stripe | 2 | |
| 9 | 141801050 | 电机安装座 | Motor mounting base | 1 | |
| 10 | 141812260 | 传感器安装板 | Sensor mounting plate | 1 | |
| 11 | 41730851 | 传感器 | Sensor | 1 | |
| 12 | 421S10005 | 螺钉M3×6 | Screw M3×6 | 1 | |
| 13 | 930000441 | 电机罩壳 | Motor housing | 1 | 141812273 |
| 14 | 417S30025 | 螺钉(带垫圈)M4×10 | Screw M4×10 | 3 | |
| 15 | 141801045 | 轴承座 | Bearing pedestal | 2 | |
| 16 | 417S30036 | 螺钉M5×10 | Screw M5×10 | 8 | |
| 17 | B11011 | 轴承7001C DB | Bearing | 2 | |
| 18 | 141812258 | 轴承挡板 | Bearing baffle | 1 | |
| 19 | 421S13035 | 螺钉M4×8 | Screw M4×8 | 4 | |
| 20 | 141824017 | 丝杆锁紧螺母 | Screw lock nut | 1 | |
| 21 | 141824018 | 丝杆组件 | Screw assembly | 1 | |
| 22 | 141801046 | 丝杆螺母安装座 | Screw nut mounting base | 1 | |
| 23 | 141802030 | 轴位螺钉M5 | Screw M5 | 4 | |
| 24 | W01001 | 平垫圈4 | Washer 4 | 4 | |
| 25 | B01058 | 轴承6001ZZ | Bearing | 2 | |
| 26 | 142003007 | 联轴器 | Coupling | 1 | |
| 27 | 142033005 | X丝杆电机 | X screw motor | 1 | |
| 28 | S05118 | 螺钉M4×16 | Screw M4×12 | 4 | |
| 29 | S02032 | 螺钉M3×5 | Screw M3×5 | 8 | |
| 30 | 141812281 | 油盒盖板B | Oil box cover plate B | 1 | |
| 31 | 141801067 | 油盒B | Oil box B | 1 | |
| 32 | 141823006 | 油毡 | Asphalt felt | 4 | |
| 33 | S05052 | 螺钉M3×10 | Screw M3×10 | 4 | |
| 34 | 141812280 | 油盒盖板A | Oil box cover plate A | 1 | |
| 35 | 141801066 | 油盒A | Oil box A | 1 | |
| 36 | 141801054 | 钢带压块 | Steel strip pressing block | 2 | |
| 37 | 421S13059 | 螺钉M5×20 | Screw M5×20 | 1 | |
| 38 | S05133 | 螺钉M4×12 | Screw M4×12 | 14 | |
| 39 | 141826009 | 圆柱销3 | Cylindrical pin | 4 | |
| 40 | W01002 | 平垫圈3 | Washer 3 | 12 | |
| 41 | 141844010 | 塑料轴套P210RLM-0309-50 | Plastic bushing P210RLM-0309-50 | 4 | |
| 42 | S09103 | 螺钉M4×4 | Screw M4×4 | 8 | |
| 43 | 141801048 | 移动块B | Moving block B | 1 | |
| 44 | 141824014 | 轴位螺钉M6 | Axial screw | 8 | |
| 45 | B01057 | 轴承SG66 | Bearing | 8 | |
| 46 | 141812263 | 平垫圈 | Washer | 8 | |
| 47 | 141801047 | 移动块A | Moving block A | 1 | |
| 48 | 141810001 | 调节螺母 | Adjusting nut | 4 | |
| 49 | S10006 | 螺钉M5×6 | Screw M5×6 | 4 | |
| 50 | 141844011 | 塑料轴套GSM-0608-10 | Plastic bushing GSM-0608-10 | 4 | |
| 51 | 141801049 | 移动块盖板 | Moving block cover plate | 1 | |
| 52 | 141812262 | 传感器感应片 | Sensor plate | 1 | |

N1、X送料装置(S) / X Feed mechanism (S)



| | | | | | |
|----|-----------|--------------|--|---|--|
| 53 | 421S13035 | 螺钉M4×8 | Screw M4×8 | 4 | |
| 54 | 41812146 | 储油脂盒安装板 | Mounting plate for grease box | 1 | |
| 55 | S04076 | 螺钉M3×6 | Screw M3×6 | 4 | |
| 56 | 141801052 | 丝杆送料联接座 | Screw feed connection seat | 2 | |
| 57 | 41728033 | 垫片M6 | Gasket M6 | 4 | |
| 58 | S05111 | 螺钉M6×20 | Screw M6×20 | 4 | |
| 59 | 421S13065 | 螺钉(带垫圈)M5×16 | Screw (with washer) M5×16 | 8 | |
| 61 | 417S30003 | 段螺钉 | Screw | 2 | |
| 62 | 41722021 | O形圈P7 | | 2 | |
| 63 | 141912151 | 拖链支架 | Drag chain bracket | 1 | |
| 64 | N01024 | 六角螺母M4 | Hexagon nut M4 | 1 | |
| 65 | 141812169 | 横梁调节板 | Beam regulating plate | 1 | |
| 66 | S05133 | 螺钉M4×12 | Screw the M4 x 12 | 1 | |
| 67 | S05119 | 螺钉M4×20 | Screw the M4 x 20 | 1 | |
| 68 | S04125 | 十字槽盘头螺钉M4/50 | Cross grooved disc head screw M4/50 | 1 | |
| 69 | N01024 | 六角螺母M4 | Hexagon nut M4 | 1 | |
| 70 | S04076 | 螺钉M3X8 | Screw M3X8 | 4 | |
| 71 | 41812145 | 储油脂盒盖板 | Grease box cover plate | 1 | |
| 72 | 41842042 | 活芯子 | The live core | 1 | |
| 73 | 41822016 | O型圈17×2.65 | 17 * 2.65 o-rings | 2 | |
| 74 | 41842041 | Y丝杠储油脂盒 | Y lead screw grease box | 1 | |
| 75 | 41836011 | 铜卡套式直通油管接头M6 | Copper clamped through tubing connector M6 | 1 | |
| 76 | 141822015 | 组合垫片 | Composite gasket | 1 | |
| 77 | S04038 | 螺钉M6×10 | Screw M6 x 10 | 1 | |
| 78 | 417S30302 | 螺钉M4×12 | Screw the M4 x 12 | 8 | |
| 79 | 417S15008 | 螺钉M4×8 | Screw the M4 x 8 | 2 | |
| 80 | S05124 | 螺钉M5×16 | Screw M5×16 | 4 | |

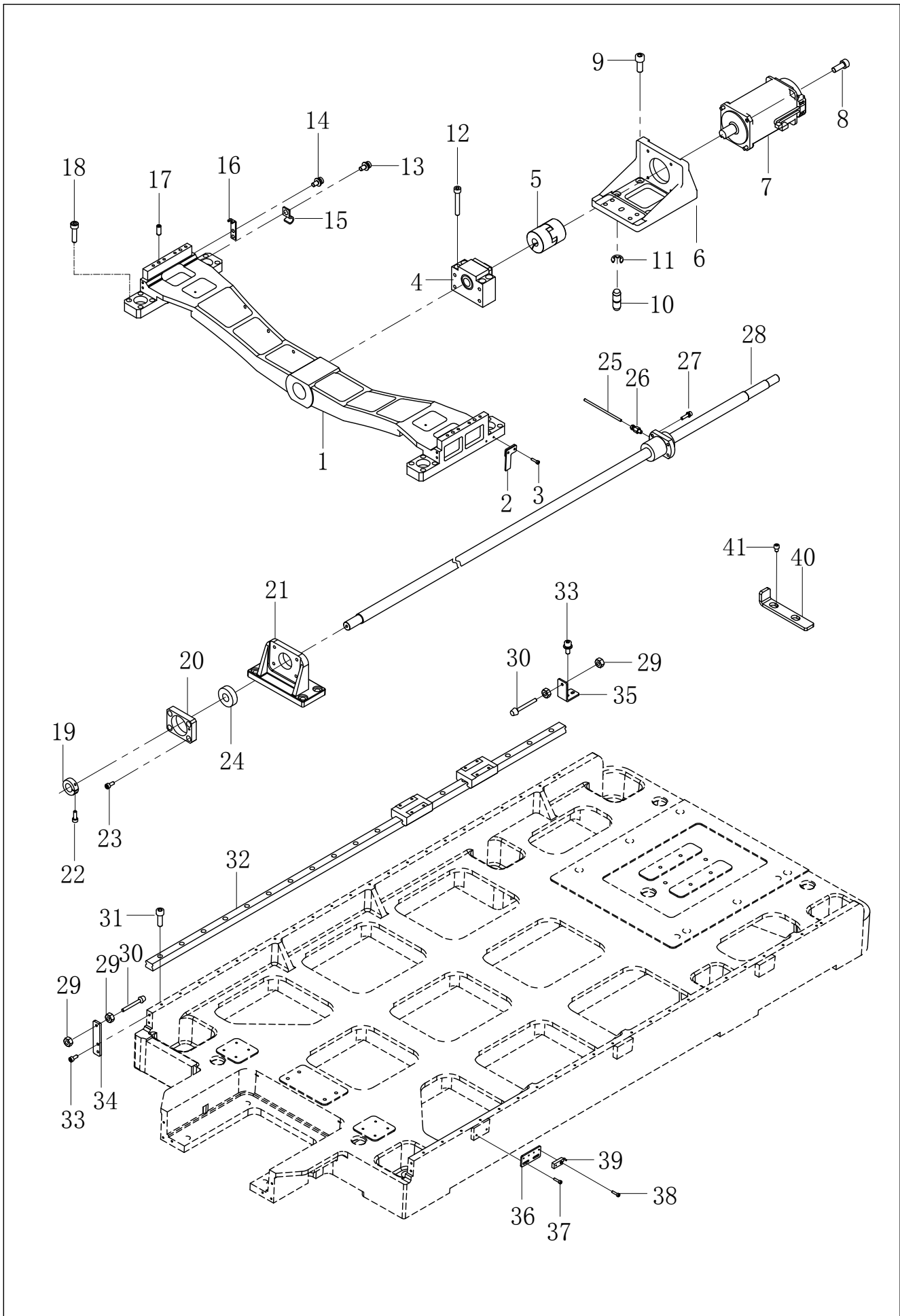
N2、X送料装置 (T) / X Feed mechanism (T)



N2、X送料装置 (T) / X Feed mechanism (T)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|-----------------|---|------------|---------------|
| 1 | 141811006 | 线槽盖40L700 | 40 l700 slot cover | 1 | |
| 2 | S05115 | 螺栓M4×6 | Bolt M4 x 6 | 5 | |
| 3 | W01001 | 平垫圈4 | Flat washer 4 | 3 | |
| 4 | 61910026 | 粘式配线固定座HC-101WP | Adhesive wiring fixator HC-101WP | 1 | |
| 5 | 141811005 | 线槽4030L120 | 4030 l120 slot | 1 | |
| 6 | 141811004 | 线槽4030L480 | 4030 l480 slot | 1 | |
| 10 | N08008 | 螺母M3 | Nut M3 | 4 | |
| 11 | S02127 | 沉头螺钉M3×10 | Countersunk head screw M3x10 | 4 | |
| 12 | 4184205000 | 同步带送料模组 | Synchronous belt feeding module | 1 | |
| 14 | S05035 | 螺钉M5×25 | Screw the M5 * 25 | 2 | |
| 15 | S05124 | 螺钉M5×16 | Screw the M5 * 16 | 2 | |
| 16 | 142033003 | 模组电机 | Module, motor | 1 | |
| 17 | 10122005 | 孔塞 | plug | 1 | |
| 18 | 41837614 | 机械防撞标贴 | Mechanical anti-collision labeling | 2 | |
| 19 | 141842001 | X传感器安装板 | X sensor mounting plate | 1 | |
| 20 | W01001 | 平垫圈4 | Flat washer 4 | 2 | |
| 21 | 413S13011 | 螺钉M4×12 | Screw the M4 x 12 | 2 | |
| 22 | 41730851 | 传感器 | The sensor | 1 | |
| 23 | S04076 | M3×8 | The M3 x 8 | 1 | |
| 24 | 930000855 | 拖链支持板(同步带) | Drag chain support plate (synchronous belt) | 1 | 142012185 |
| 25 | 421S13012 | 螺钉M4×8 | Screw the M4 x 8 | 2 | |
| 26 | 142011014 | Y向拖链 | Y-direction drag chain | 1 | |
| 27 | 421S13035 | M4×8 | The M4 x 8 | 2 | |
| 28 | S02032 | 螺钉M3×6(镀镍) | Screw M3x6(Nickel plating) | 4 | |
| 29 | 141812035 | 储油脂盒安装板(长) | Grease box mounting plate (length) | 1 | |
| 30 | 421S13003 | 螺栓M4×8 | Bolt the M4 x 8 | 2 | |
| 31 | S04125 | 十字槽盘头螺钉M4/50 | Cross grooved disc head screw M4/50 | 1 | |
| 32 | N01024 | 六角螺母M4 | Hexagon nut M4 | 1 | |
| 33 | S04076 | 螺钉M3X8 | Screw M3X8 | 4 | |
| 34 | 41812145 | 储油脂盒盖板 | Grease box cover plate | 1 | |
| 35 | 41842042 | 活芯子 | The live core | 1 | |
| 36 | 41822016 | O型圈17×2.65 | 17 * 2.65 o-rings | 2 | |
| 37 | 41842041 | Y丝杠储油脂盒 | Y lead screw grease box | 1 | |
| 38 | 41836011 | 铜卡套式直通油管接头M6 | Copper clamped through tubing connector M6 | 1 | |
| 39 | 141822015 | 组合垫片 | Composite gasket | 1 | |
| 40 | S04038 | 螺钉M6×10 | Screw M6 x 10 | 1 | |
| 41 | 141801052 | 丝杆送料联接座 | Screw feed coupling seat | 2 | |
| 42 | 41728033 | 垫片M6 | Gasket M6 | 4 | |
| 43 | S05111 | 螺栓M6×16 | Bolt M6 x 16 | 4 | |
| 44 | 417S30034 | 螺栓M4×14(带垫圈) | Bolt M4x14(with washer) | 8 | |
| 45 | N01001 | 六角螺母M4 | Hexagon nut M4 | 2 | |
| 46 | S05119 | 螺钉M4×20 | Screw the M4 x 20 | 1 | |
| 47 | 141812169 | 横梁调节板 | Beam regulating plate | 1 | |
| 48 | S05133 | 螺钉M4×12 | Screw the M4 x 12 | 1 | |
| 49 | 141912151 | 拖链支架 | Drag chain bracket | 1 | |
| 50 | 417S30302 | 螺钉M4×12 | Screw the M4 x 12 | 4 | |
| 51 | 417S30302 | 螺钉M4×12 | Screw the M4 x 12 | 2 | |
| 52 | 407N01002 | 自锁螺母 | self-locking nut | 2 | |

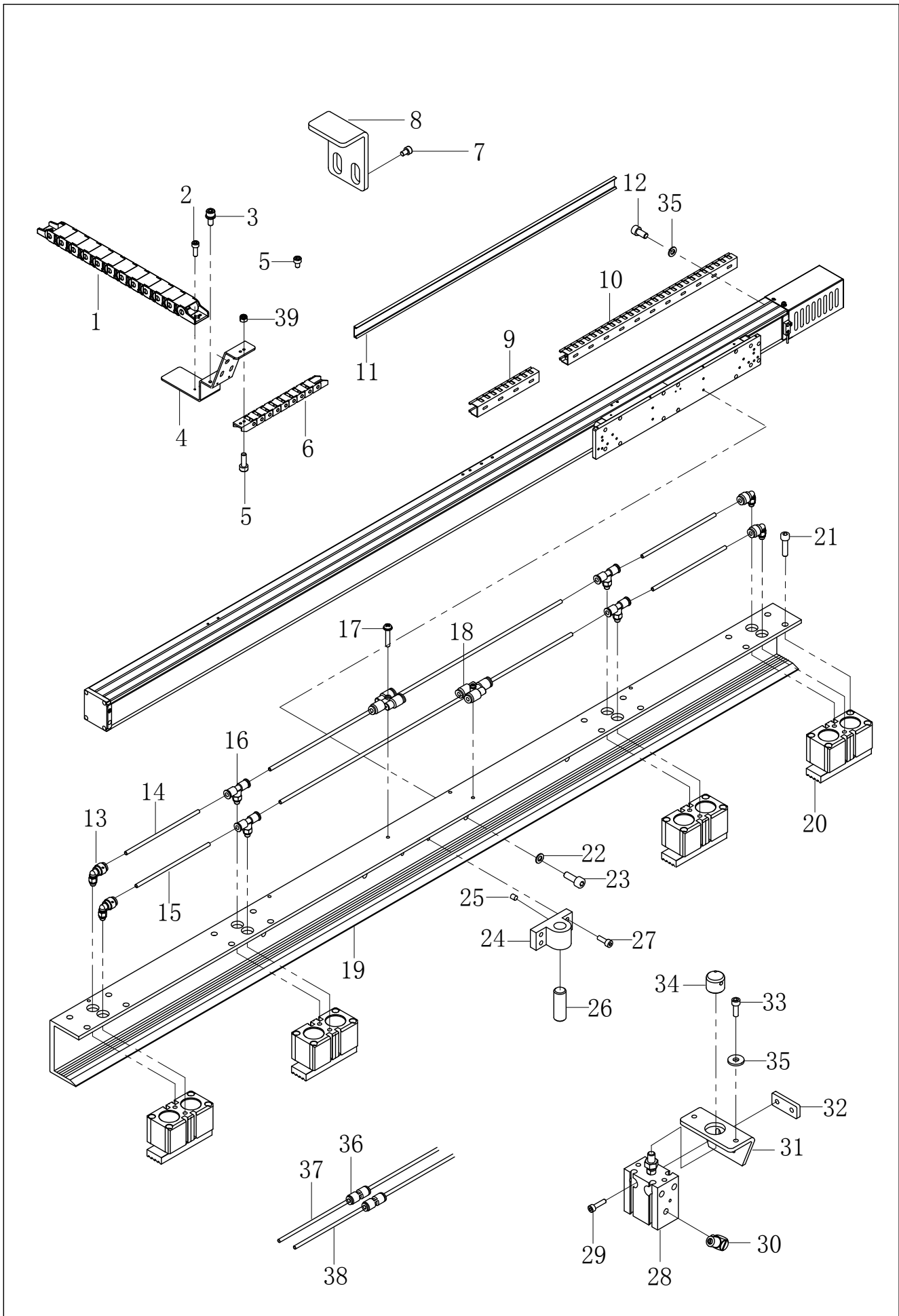
N3、Y送料装置 / Y Feed mechanism



N3、Y送料装置/ Y Feed mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|----------------|--|------------|---------------|
| 1 | 41801044 | Y丝杆同步带驱动座 | Y lead synchronous belt drive seat | 1 | |
| 2 | 4181202900 | Y传感器板组件 | Y sensor board assembly | 1 | |
| 3 | S05133 | 螺钉M4×12 | Screw the M4 x 12 | 2 | |
| 4 | 41801041 | Y丝杆固定端轴承座组件 | Y-screw fixed end bearing assembly | 1 | |
| 5 | 4180301200 | 梅花联轴器组件 | Plum coupler assembly | 1 | |
| 6 | 142001016 | Y丝杆电机座 | Y lead motor seat | 1 | |
| 7 | 142033006 | Y伺服电机 | Y servo motor | 1 | |
| 8 | S05124 | 螺栓M5×16 | Bolt M5 x 16 | 4 | |
| 9 | S05074 | 螺栓M8×20 | Bolt M8 x 20 | 8 | |
| 10 | 41826224 | 销子8×25 | Pin 8 x 25 | 2 | |
| 11 | H05031 | 挡圈E6 | Retaining ring E6 | 2 | |
| 12 | S05139 | 螺栓M8×55 | Bolt M8 x 55 | 4 | |
| 13 | 417S30025 | 螺栓M4×10DB | Bolt the M4 x 10 db | 1 | |
| 14 | 417S30025 | 螺栓(带垫圈)M4×10DB | Bolt (with washer)M4x10DB | 2 | |
| 15 | 12912326 | 管夹 | Pipe clamp | 1 | |
| 16 | 41812667 | 油管支架 | Tubing stent | 1 | |
| 17 | 41826011 | 圆柱销6×15 | The cylindrical pin 6 x 15 | 1 | |
| 18 | S05123 | 螺钉5×12 | Screw 5 x 12 | 16 | |
| 19 | 41808011 | 挡圈 | Retaining ring | 1 | |
| 20 | 41801042 | Y丝杆支撑端轴承座 | Y lead rod support end bearing block | 1 | |
| 21 | 141801015 | Y丝杆前支撑座 | Front support for Y lead rod | 1 | |
| 22 | S05133 | 螺钉M4×12 | Screw the M4 x 12 | 1 | |
| 23 | S05040 | 螺栓M6×16 | Bolt M6 x 16 | 4 | |
| 24 | B01033 | 轴承6203 | Bearing 6203 | 1 | |
| 25 | 141821006 | 油管 | The tubing | 1 | |
| 26 | 41836011 | 铜卡套式直通油管接头M6 | Copper clamped through tubing connector M6 | 1 | |
| 27 | 421S13059 | 螺栓M5×20 | Bolt the M5 * 20 | 4 | |
| 28 | 141924001 | Y丝杆组件 | Y lead component | 1 | |
| 29 | N01021 | M6螺母 | M6 nut | 8 | |
| 30 | 141822009 | 橡胶头螺钉M6×65 | Rubber head screw M6x65 | 4 | |
| 31 | S05124 | 螺栓M5×16 | Bolt the M5 * 16 | 22 | |
| 32 | 142024001 | Y导轨 | Y guide | 2 | |
| 33 | 417S30036 | 螺钉M5×12 | Screw the M5 * 12 | 8 | |
| 34 | 142012057 | Y前限位板 | Y front limit plate | 2 | |
| 35 | 41812028 | Y限位板B | Y limit plate B | 2 | |
| 36 | 41812023 | Y传感器安装板X | Y sensor mounting plate X | 1 | |
| 37 | 417S30302 | M4×12 | The M4 x 12 | 2 | |
| 38 | 421S10005 | 螺栓M3×6 | Bolt M3 * 6 | 1 | |
| 39 | 41730851 | 传感器 | The sensor | 1 | |
| 40 | 141912250 | 模组调节板 | | 1 | |
| 41 | S05085 | 螺钉6×15 | Screw 6 x 15 | 2 | |

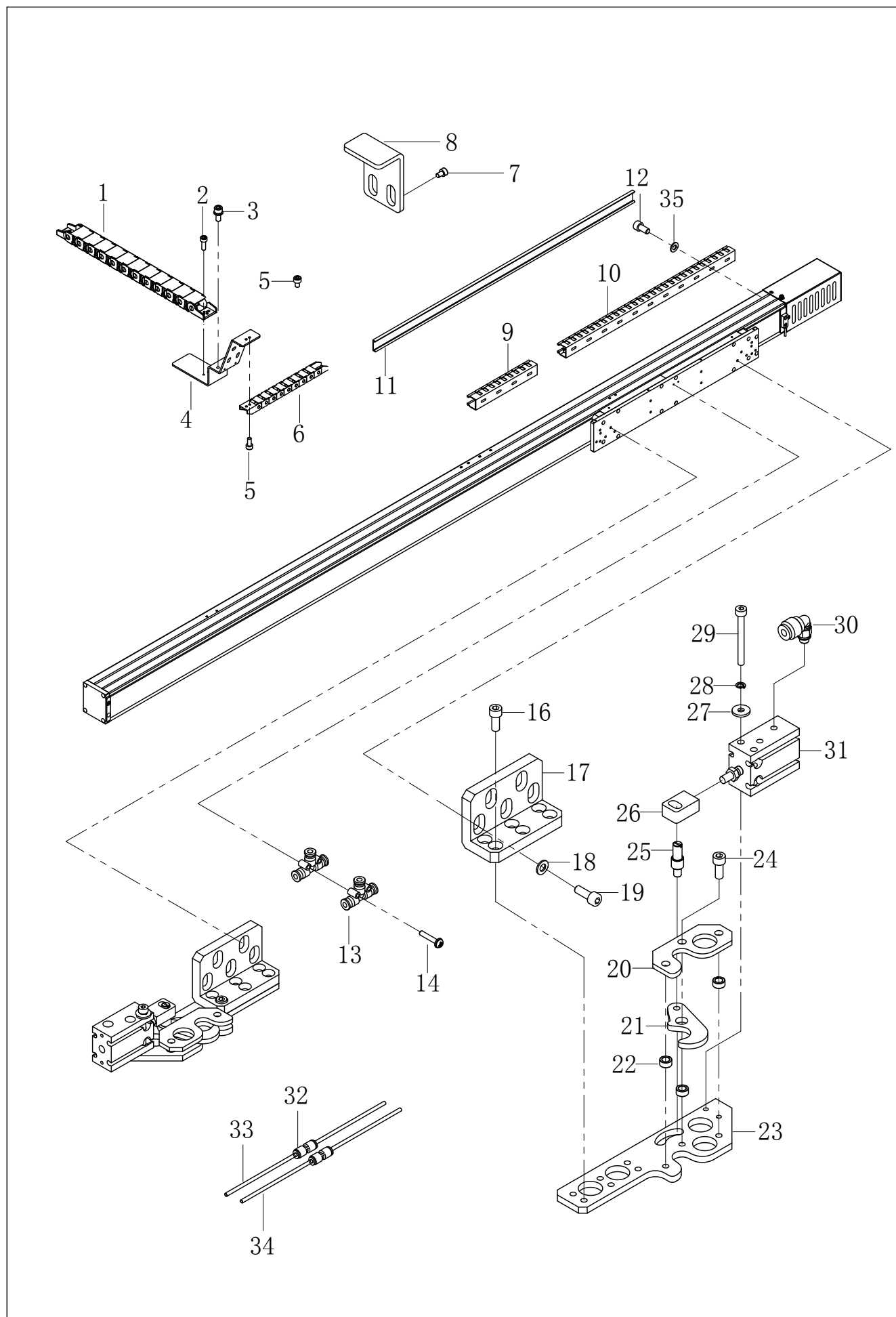
N4、压紧夹具装置(S) / Clamping fixture mechanism (S)



N4、压紧夹具装置(S) / Clamping fixture mechanism (S)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|--------------|--------------------------------------|------------|----|
| 1 | 142011014 | Y向拖链 | | 1 | |
| 2 | 421S13003 | 螺钉M4×8 | screw M4×8 | 2 | |
| 3 | 417S30036 | 螺钉M5×12 | screw M5×12 | 2 | |
| 4 | 930000569 | Y拖链支架C | | 1 | |
| 5 | 421S13003 | 螺钉M4×8 | screw M4×8 | 2 | |
| 6 | 141811001 | 小拖链 | | 1 | |
| 7 | 421S13035 | 螺钉M4×8 | Screw M4×8 | 4 | |
| 8 | 142012183 | 丝杆拖链挡板 | Drag chain bracket | 1 | |
| 9 | 141811018 | 线槽3030L200 | Wire slot3030L200 | 1 | |
| 10 | 141811017 | 线槽3030L550 | Wire slot 3030L550 | 1 | |
| 11 | 141811019 | 线槽盖30L845 | Trunk cover30L845 | 1 | |
| 12 | S05115 | 螺钉M4×6 | Screw M4×6 | 5 | |
| 13 | 42536004 | 气管接头 | PIPE JOINTS | 2 | |
| 14 | 41845223 | 气管φ4×2.5透明蓝 | tube φ4×2.5 transparent blue | 1 | |
| 15 | 41845224 | 气管φ4×2.5黑色 | tube φ4×2.5 black | 1 | |
| 16 | 42536003 | 气管接头 | tube joint | 4 | |
| 17 | 417S30023 | 螺钉M3×16 | Screw M3×16 | 2 | |
| 18 | 40736036 | 气管接头(三通) | tube joint | 2 | |
| 19 | 142042021 | 压框架 | Pressure frame | 1 | |
| 20 | 4254500400 | 气缸 | air cylinder | 4 | |
| 21 | S05124 | 螺钉M5×16 | screw M5×16 | 16 | |
| 22 | 41728028 | 垫圈5 | washer 5 | 8 | |
| 23 | S05123 | 螺钉M5×12 | screw M4×12 | 8 | |
| 24 | 42512028 | 限位支座 | Limit bearing | 1 | |
| 25 | S09019 | 螺钉M5×5 | screw M5×5 | 1 | |
| 26 | 42526008 | 限位销 | Limit pin | 1 | |
| 27 | 417S30034 | 螺钉M4×14 | screw M4×14 | 4 | |
| 28 | 142045005 | 气缸MSD16×5 | Air cylinder MSD16×5 | 2 | |
| 29 | S05119 | 螺钉M4×20 | Screw M4×20 | 4 | |
| 30 | 42230519 | 微型接头M-5HLH-4 | Mini connector M-5HLH-4 | 2 | |
| 31 | 141812199 | 顶模板气缸安装板 | Top template cylinder mounting plate | 2 | |
| 32 | 141812196 | 螺纹板 | Threaded plate | 2 | |
| 33 | S05118 | 螺钉M4×16 | Screw M4×16 | 4 | |
| 34 | 41842038 | 顶柱 | Rod | 2 | |
| 35 | W01001 | 垫片 | Gasket | 9 | |
| 36 | 41836501 | 管接头PU4 | Weasand connector PU4 | 2 | |
| 37 | 41845223 | 气管φ4×2.5透明蓝 | tube φ4×2.5 transparent blue | 1.2 | |
| 38 | 41845224 | 气管φ4×2.5黑色 | tube φ4×2.5 black | 1.2 | |
| 39 | 407N01002 | 自锁螺母 | | 4 | |

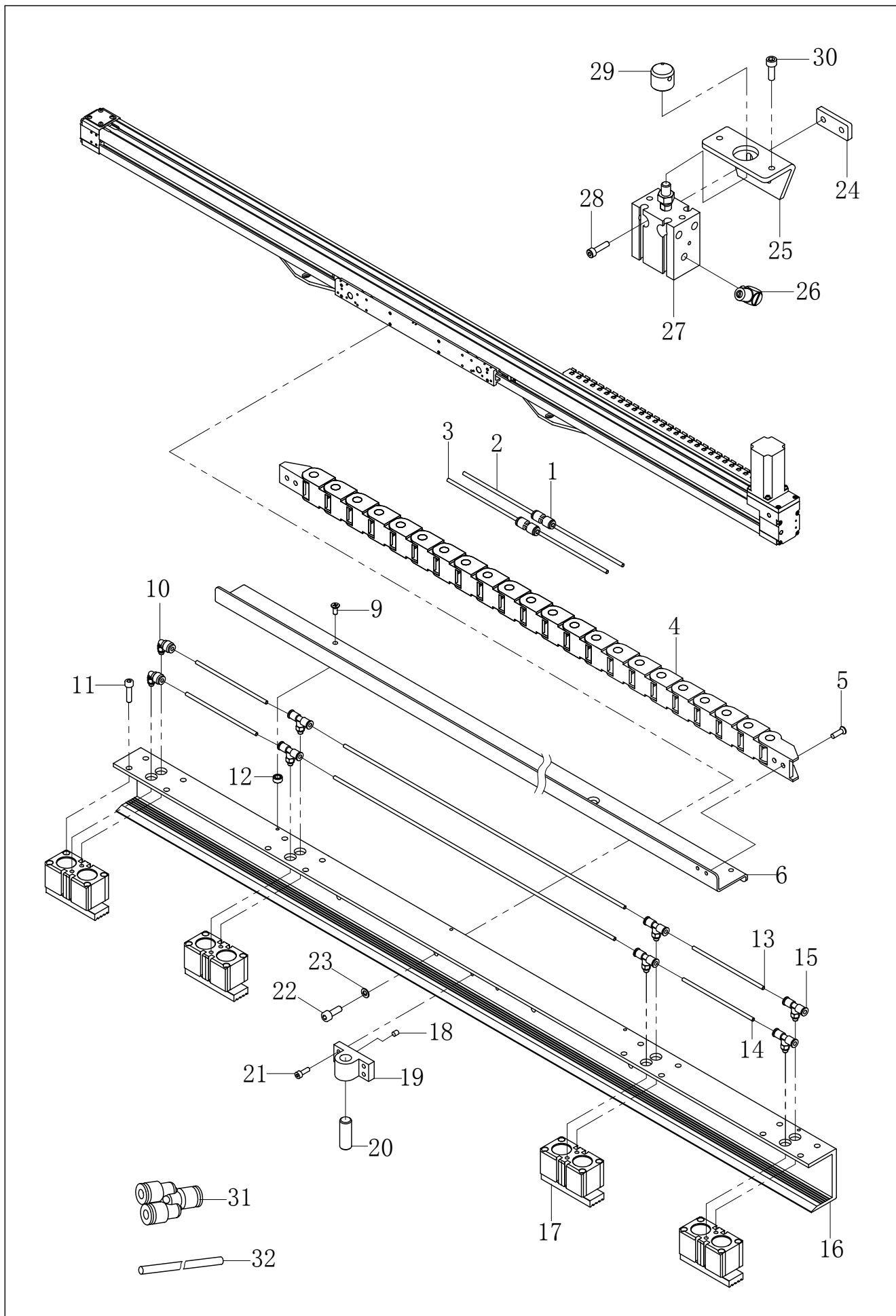
N5、夹扣夹具装置(S) / Clamping fixture mechanism (S)



N5、夹扣夹具装置(S) / Clamping fixture mechanism (S)

| 序号 No. | 件号 Part.No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|----------------|--------------|----------------------------|------------|----|
| 1 | 142011014 | Y向拖链 | | 1 | |
| 2 | 421S13003 | 螺钉M4×8 | screw M4×8 | 2 | |
| 3 | 417S30036 | 螺钉M5×12 | screw M5×12 | 2 | |
| 4 | 930000569 | Y拖链支架C | | 1 | |
| 5 | 421S13003 | 螺钉M4×8 | screw M4×8 | 2 | |
| 6 | 141811001 | 小拖链 | | 1 | |
| 7 | 421S13035 | 螺钉M4×8 | Screw M4×8 | 4 | |
| 8 | 142012183 | 丝杆拖链挡板 | Drag chain bracket | 1 | |
| 9 | 141811018 | 线槽3030L200 | Wire slot3030L200 | 1 | |
| 10 | 141811017 | 线槽3030L550 | Wire slot 3030L550 | 1 | |
| 11 | 141811019 | 线槽盖30L845 | Trunk cover30L845 | 1 | |
| 12 | S05115 | 螺钉(带垫圈)M4×10 | Screw M4×10 | 5 | |
| 13 | 141845002 | 气管接头(三通) | Trachea joint | 2 | |
| 14 | 407S04053 | 螺钉M3×25 | Screw M3×25 | 2 | |
| 16 | S05121 | 螺钉M5×10 | Bolt M5×10 | 12 | |
| 17 | 41842218 | 夹具连接板B | Clamp Connection plate B | 2 | |
| 18 | W01009 | 垫圈5 | Washer | 8 | |
| 19 | S05124 | 螺钉M5×16 | Bolt M5×16 | 8 | |
| 20 | 42212607 | 夹紧杆挡板 | Press bar Baffle | 2 | |
| 21 | 42212813 | 夹紧杆 | Press bar | 2 | |
| 22 | 42228811 | 转动垫圈 | Moving washer | 6 | |
| 23 | 42212538 | 夹具安装板L | Clamp Installation board L | 2 | |
| 24 | S05123 | 螺钉M5×12 | Bolt M5×12 | 6 | |
| 25 | 42226811 | 接头销 | Pin | 2 | |
| 26 | 401727 | 接头 | Connector | 2 | |
| 27 | 42128003 | 垫圈 | Washer | 4 | |
| 28 | W02008 | 弹簧垫圈2-4 | Spring Washer | 4 | |
| 29 | S05065 | 螺钉M4×40 | Screw M4×40 | 4 | |
| 30 | 42536004 | 气管接头 | Weasand connector | 4 | |
| 31 | 41730441 | 气缸CU16-15D | Cylinder CU16-15D | 2 | |
| 32 | 41836501 | 管接头PU4 | Weasand connector PU4 | 2 | |
| 33 | 41845224 | 气管φ4×2.5黑色 | Black weasand φ4×2.5 | 2.2 | |
| 34 | 41845223 | 气管φ4×2.5透明蓝 | Blue weasand φ4×2.5 | 2.2 | |
| 35 | W01001 | 垫片 | Gasket | 5 | |

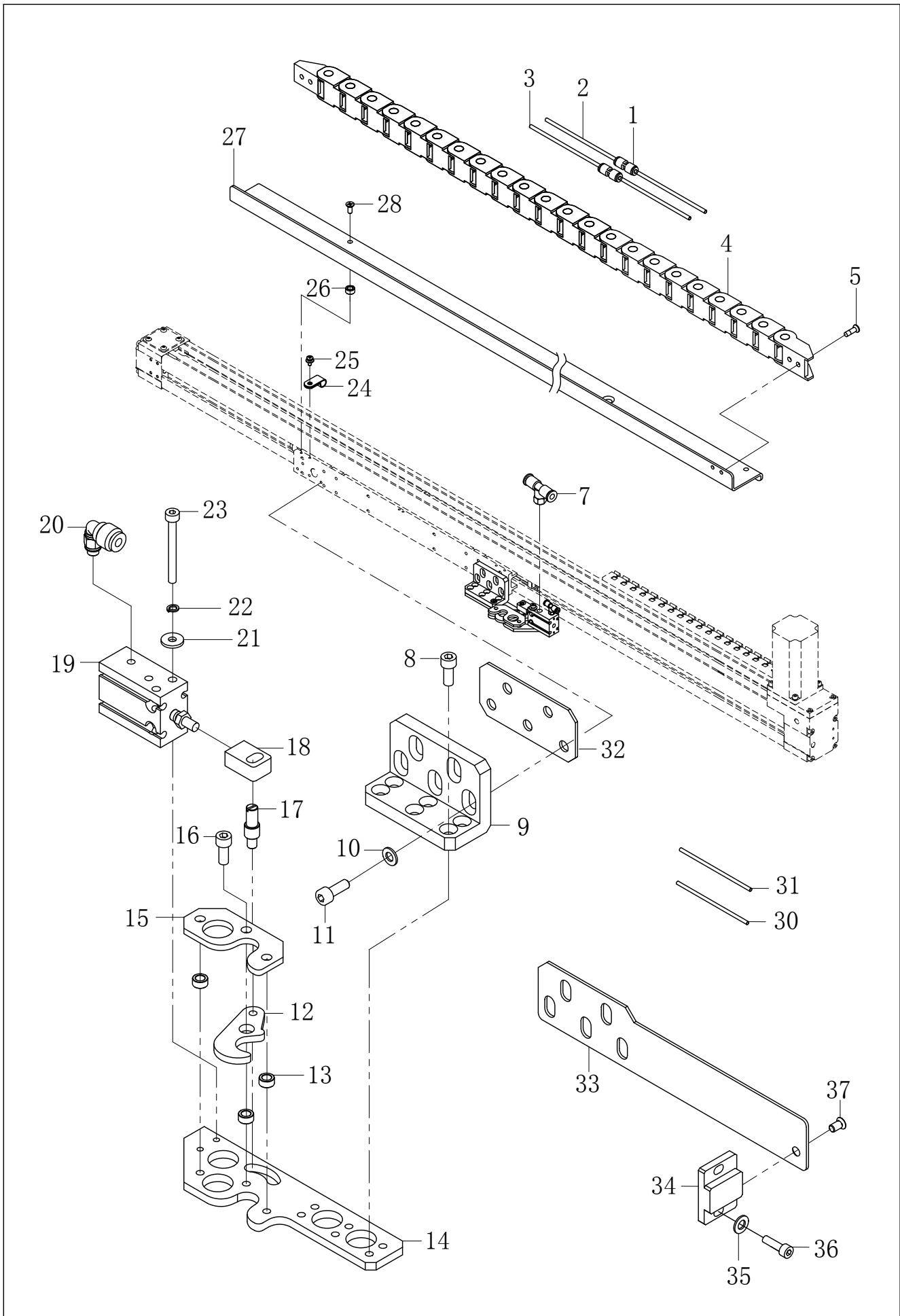
N6、压紧夹具装置(T) / Clamping fixture mechanism (T)



N6、压紧夹具装置(T)/ Clamping fixture mechanism (T)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|----------------------------|--------------------------------------|------------|---------------|
| 1 | 41836501 | 管接头PU4 | Pipe joint PU4 | 2 | |
| 2 | 41845223 | 气管 $\phi 4 \times 2.5$ 透明蓝 | Trachea 4x2.5 transparent blue | 1.2 | |
| 3 | 41845224 | 气管 $\phi 4 \times 2.5$ 黑色 | Trachea 4x2.5 black | 1.2 | |
| 4 | 141811001 | 小坦克链 | A small tank chain | 1 | |
| 5 | 421S13003 | 沉头螺钉M3×10 | Countersunk head screw M3x10 | 4 | |
| 6 | 142012184 | 同步带拖链挡板 | | 1 | |
| 9 | 407S17001 | 沉头螺钉M4×10 | Countersunk head screw M4 x 10 | 4 | |
| 10 | 42536004 | 气管接头 | Tracheal joint | 2 | |
| 11 | S05124 | 螺钉M5×16 | Screw the M5 * 16 | 16 | |
| 12 | 41842510 | 夹扣专用垫块 | | 4 | |
| 13 | 41845223 | 气管 $\phi 4 \times 2.5$ 透明蓝 | Trachea 4x2.5 transparent blue | 1 | |
| 14 | 41845224 | 气管 $\phi 4 \times 2.5$ 黑色 | Trachea 4x2.5 black | 1 | |
| 15 | 42536003 | 气管接头 | Tracheal joint | 6 | |
| 16 | 142042021 | 压框架L | Pressure framework | 1 | |
| 17 | 4254500400 | 气缸 | cylinder | 4 | |
| 18 | S09019 | 螺钉M5×5 | Screw the M5 x5 | 1 | |
| 19 | 42512028 | 限位支座 | Limit bearing | 1 | |
| 20 | 42526008 | 限位销 | Limit pin | 1 | |
| 21 | 417S30034 | 螺钉M4×12 | Screw the M4 x 12 | 4 | |
| 22 | S05124 | 螺钉M5×16 | Screw the M5 * 16 | 8 | |
| 23 | 41728028 | 垫圈5 | Washer 5 | 8 | |
| 24 | 141812196 | 螺纹板 | Thread plate | 2 | |
| 25 | 141812199 | 顶模板气缸安装板 | Top formwork cylinder mounting plate | 2 | |
| 26 | 42230519 | 微型接头M-5HLH-4 | Miniature connector M-5HLH-4 | 2 | |
| 27 | 142045005 | 气缸 | cylinder | 2 | |
| 28 | S05119 | 螺栓M4×20 | Bolt the M4 x 20 | 4 | |
| 29 | 41842038 | 顶柱 | needle | 2 | |
| 30 | S05118 | 螺钉M4×16 | Screw the M4 x 16 | 4 | |
| 31 | 40736036 | 气管接头APY4(Y型三通) | Air pipe connector APY4(Y-type tee) | 2 | |
| 32 | 41845223 | 气管 $\phi 4 \times 2.5$ 透明蓝 | Trachea 4x2.5 transparent blue | 5.8 | |

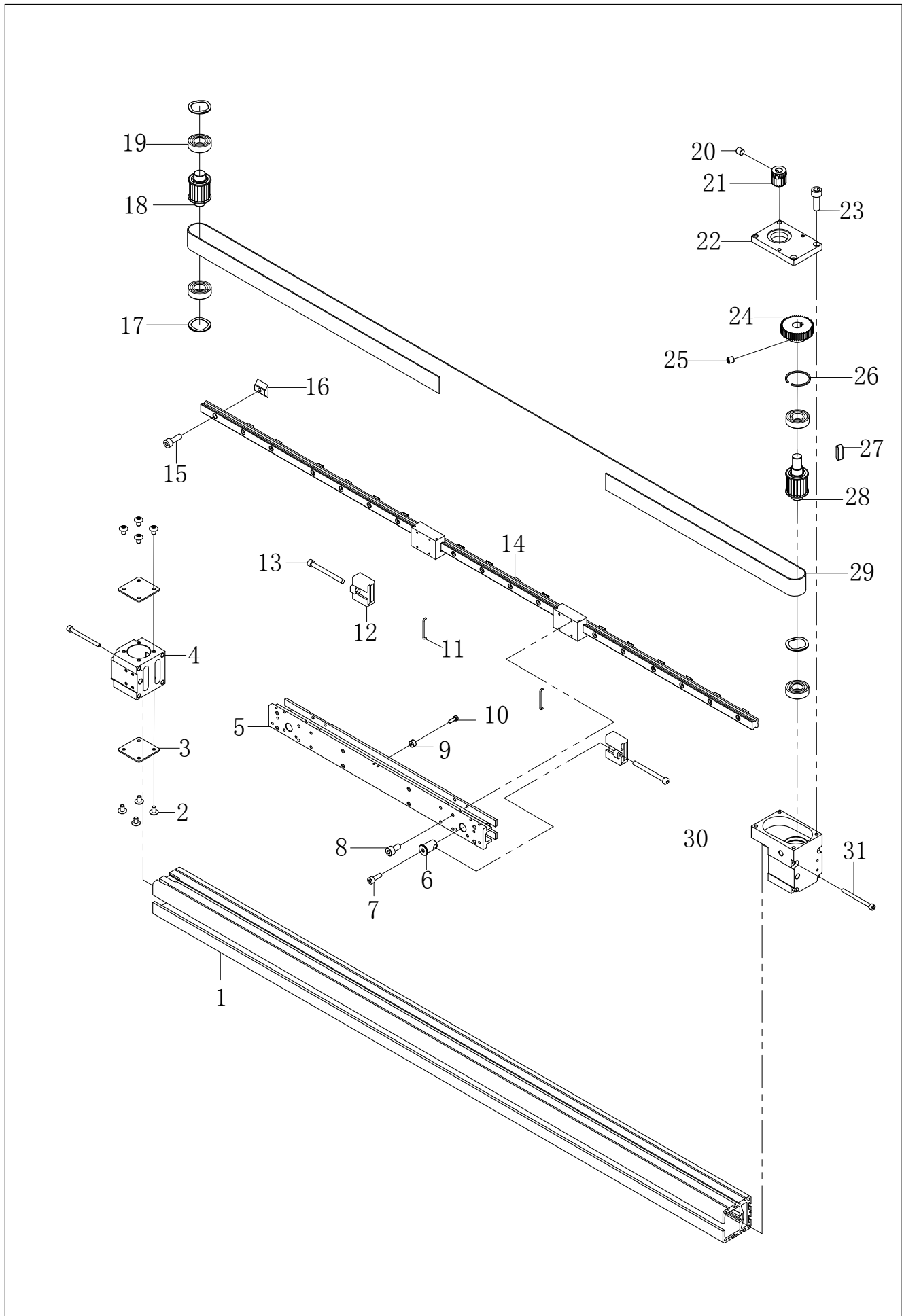
N7、夹扣夹具装置 (T) / Clamping fixture mechanism (T)



N7、夹扣夹具装置 (T) / Clamping fixture mechanism (T)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|----------------------------|--------------------------------|------------|---------------|
| 1 | 41836501 | 管接头PU4 | Pipe joint PU4 | 2 | |
| 2 | 41845223 | 气管 $\phi 4 \times 2.5$ 透明蓝 | Trachea 4x2.5 transparent blue | 1.2 | |
| 3 | 41845224 | 气管 $\phi 4 \times 2.5$ 黑色 | Trachea 4x2.5 black | 1.2 | |
| 4 | 141811001 | 小坦克链 | A small tank chain | 1 | |
| 5 | 421S13003 | 沉头螺钉 $M3 \times 10$ | Countersunk head screw M3x10 | 4 | |
| 7 | 42536003 | 气管接头 | Tracheal joint | 2 | |
| 8 | S05121 | 螺栓 $M5 \times 10$ | Bolt the M5 * 10 | 12 | |
| 9 | 41842218 | 夹具连接板B | Fixture connection plate B | 2 | |
| 10 | W01001 | 垫圈5 | Washer 5 | 8 | |
| 11 | S05123 | 螺栓 $M5 \times 12$ | Bolt the M5 * 12 | 8 | |
| 12 | 42212813 | 夹紧杆 | The clamping lever | 2 | |
| 13 | 42228811 | 转动垫圈 | Turn the washer | 6 | |
| 14 | 42212538 | 夹具安装板L | Fixture mounting plate L | 2 | |
| 15 | 42212607 | 夹紧杆挡板 | Clamp lever baffle | 2 | |
| 16 | S05123 | 螺栓 $M5 \times 12$ | Bolt the M5 * 12 | 6 | |
| 17 | 42226811 | 接头销 | The joint pin | 2 | |
| 18 | 401727 | 接头 | joint | 2 | |
| 19 | 41730441 | 气缸CU16-15D | Cylinder CU16-15 d | 2 | |
| 20 | 42536004 | 气管接头 | Tracheal joint | 2 | |
| 21 | 42128003 | 垫圈 | The gasket | 4 | |
| 22 | W02008 | 弹簧垫圈2-4 | Spring washer 2-4 | 4 | |
| 23 | S05065 | 螺钉 $M4 \times 40$ | Screw the M4 x 40 | 4 | |
| 24 | 41711014 | 电线夹6.4 | Wire clip 6.4 | 3 | |
| 25 | 417S30025 | 螺栓(带垫圈) $M4 \times 10$ | Bolt (with washer) M4 x 10 | 3 | |
| 26 | 41842510 | 夹扣专用垫块 | Special pad for clamp | 3 | |
| 27 | 142012184 | 同步带拖链挡板 | | 1 | |
| 28 | 407S04001 | 沉头螺钉 $M4 \times 16$ | Countersunk head screw M4x16 | 3 | |
| 30 | 41845224 | 气管 $\phi 4 \times 2.5$ 黑色 | Trachea 4x2.5 black | 1 | |
| 31 | 41845223 | 气管 $\phi 4 \times 2.5$ 透明蓝 | Trachea 4x2.5 transparent blue | 1 | |
| 32 | 141812049 | 垫板 | plate | 1 | |
| 33 | 141812048 | 夹扣感应片 | Clip sensor | 1 | |
| 34 | 141842007 | 支撑座 | brackets | 1 | |
| 35 | 42128003 | 垫圈 | The gasket | 2 | |
| 36 | 421S13035 | 螺钉 $M4 \times 8$ | Screw M4 x 8 | 2 | |
| 37 | S02039 | 螺钉 $M4 \times 9$ | Screw M4 x 9 | 1 | |

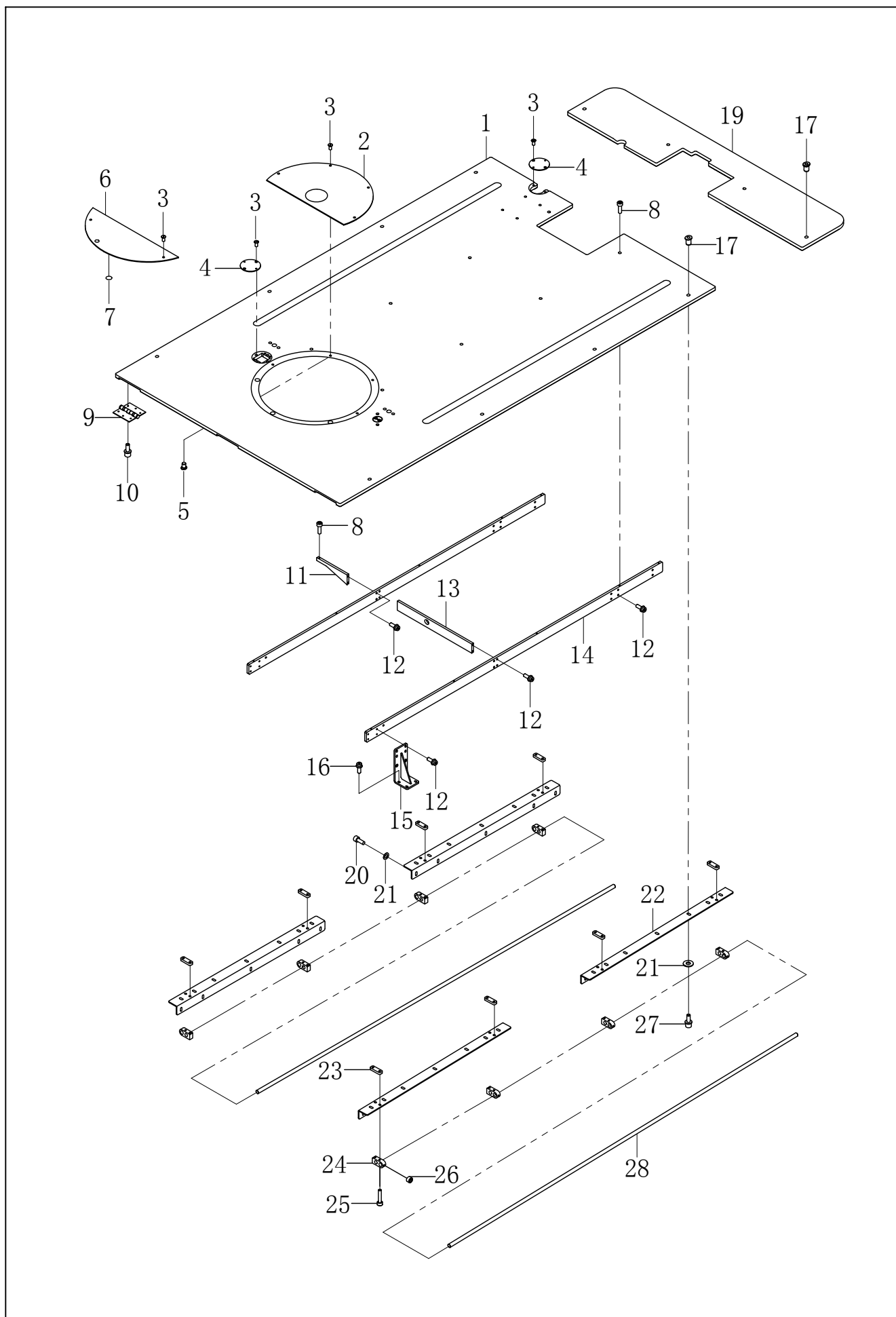
N8、X同步带装置(T) / X Feed mechanism (T)



N8、X同步带装置(T)/ X Feed mechanism (T)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|----------------|-----------------------------|------------|---------------|
| 1 | 41842500 | 横梁 | Beam | 1 | |
| 2 | S17013 | 螺钉M4×6 | Screw M4×6 | 12 | |
| 3 | 42512019 | 齿轮箱盖板 | Gear box cover plate | 3 | |
| 4 | 42501008 | X同步带被动轮箱 | X Synchronizing wheel box | 1 | |
| 5 | 41842501 | 压框连接板 | Press frame Connecting | 1 | |
| 6 | 42526010 | 同步带拉紧销 | Synchoronus belt pin | 2 | |
| 7 | S05010 | 螺钉M4×12 | Screw M4×12 | 2 | |
| 8 | S05116 | 螺钉M4×8 | Screw M4×8 | 8 | |
| 9 | 42547003 | X感应磁铁 | Magnet | 1 | |
| 10 | S05059 | 螺钉M4×12 | Screw M4×12 | 1 | |
| 11 | 42526011 | 同步带销 | Synchoronus belt pin | 2 | |
| 12 | 42512020 | 同步带扣 | Synchoronus belt clasp | 2 | |
| 13 | S05152 | 螺钉M6×65 | Screw M6×65 | 2 | |
| 14 | 41824500 | X导轨 | X Guide | 1 | |
| 15 | S05058 | 螺钉M4×10 | Screw M4×10 | 31 | |
| 16 | 425S10001 | 方形螺母块 | Square nut block | 31 | |
| 17 | W03008 | 波形垫圈 | Wave washer | 3 | |
| 18 | 4253500700 | 主动带轮组件 | Driving Synchronizing wheel | 1 | |
| 19 | B01010 | 轴承6003 | Bearing 6003 | 4 | |
| 20 | 409S14001 | 紧定螺钉SM1/4×40×6 | Screw SM1/4×40×6 | 3 | |
| 21 | 42525004 | 驱动齿轮 | Driving gear | 1 | |
| 22 | 42512023 | 轴承端盖 | Bearing cover plate | 1 | |
| 23 | S05034 | 螺钉M5×15 | Screw M5×15 | 2 | |
| 24 | 42525005 | 被动齿轮 | Passive gear | 1 | |
| 25 | 409S14001 | 紧定螺钉SM1/4×40×6 | Screw SM1/4×40×6 | 2 | |
| 26 | 42529001 | 齿轮箱孔用挡圈 | Washer | 1 | |
| 27 | K01006 | 键5×5×16 | Key 5×5×16 | 1 | |
| 28 | 4253500900 | X同步带被动组件 | X Synchronizing wheel box | 1 | |
| 29 | 41835500 | X轴同步带 | X Synchronizing | 1 | |
| 30 | 42501007 | 齿轮箱 | Gear box | 1 | |
| 31 | 701S13045 | 螺钉M5×60 | Screw M5×60 | 8 | |

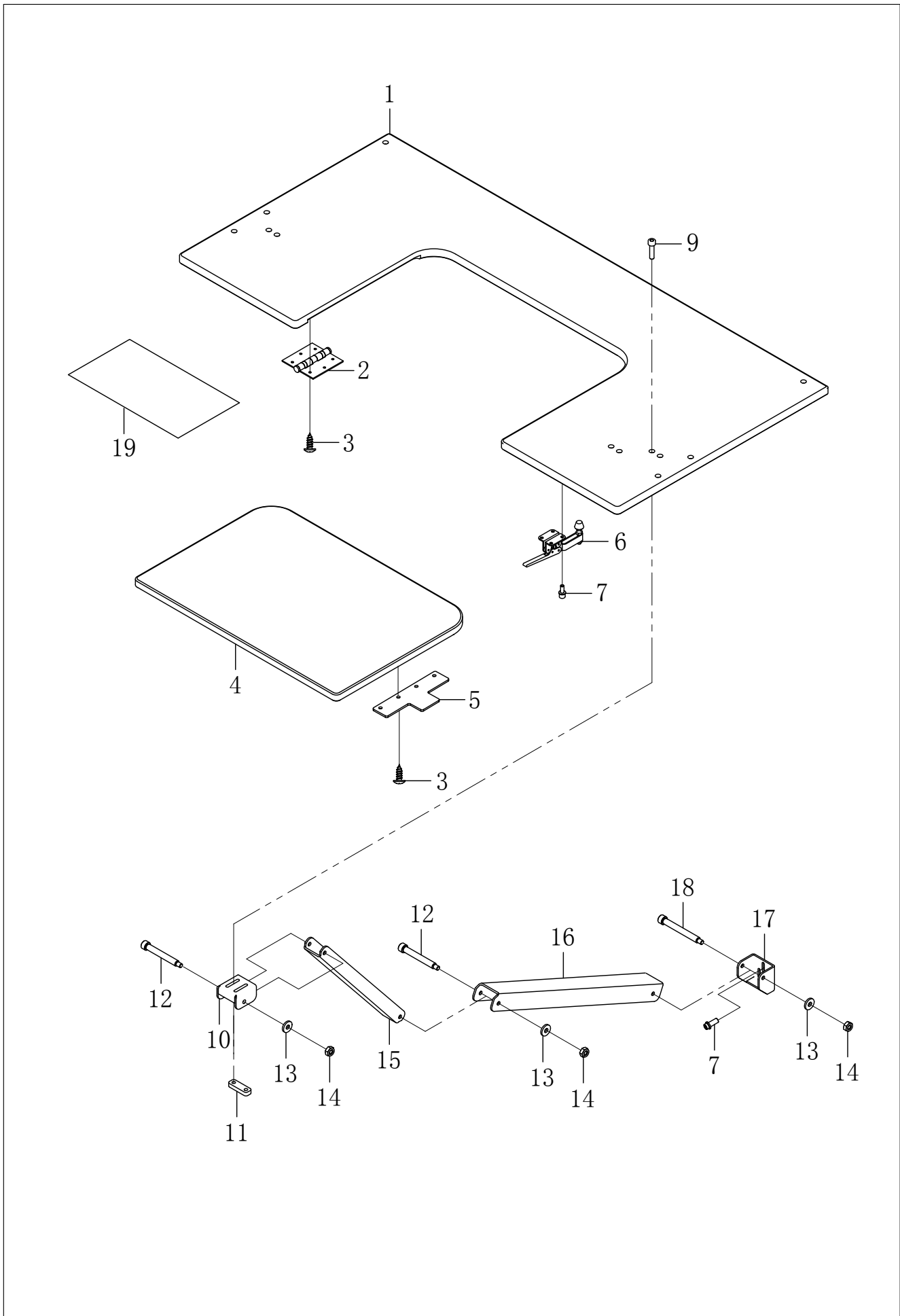
01、主台面部分/ Machine body(Table structure)



01、主台面部分/ Machine body(Table structure)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|--------------|-----------------------------------|------------|---------------|
| 1 | 141932115 | 主台面 | Master surface | 1 | |
| 2 | 141911005 | 旋梭后盖板 | Shuttle back cover | 1 | |
| 3 | S02039 | 螺钉M4×9 | Screw the M4 x 9 | 12 | |
| 4 | 141932044 | 圆形盖板 | Circular plate | 2 | |
| 5 | 142026004 | 滚花螺纹套M4 | Knurled thread sleeve M4 | 10 | |
| 6 | 141911006 | 旋梭前盖板 | Shuttle front cover plate | 1 | |
| 7 | 915624 | 磁铁15×1 | The magnet 15 x 1 | 6 | |
| 8 | S05124 | 螺钉M5×16 | Screw the M5 * 16 | 12 | |
| 9 | 142031002 | 合页A | Hinge A | 3 | |
| 10 | 417S30036 | 螺钉(带垫圈)M5×12 | Screw (with washer)M5 x 12 | 12 | |
| 11 | 930000413 | 肋板 | floor | 2 | 142012087 |
| 12 | 417S30306 | 螺钉(带垫圈)M5×15 | Screw (with washer)M5 x 15 | 32 | |
| 13 | 930000513 | 托板联接板B | Supporting plate coupling B | 1 | 141912193 |
| 14 | 930000302 | 台面中托板 | Mesa support plate | 2 | 142012015 |
| 15 | 930000301 | 台面托板支架组件 | Table plate bracket assembly | 2 | 14201201300 |
| 16 | 417S30306 | 螺钉(带垫圈)M5×15 | Screw (with washer)M5 x 15 | 8 | |
| 17 | 142026005 | 滚花螺纹套M5 | Knurled thread sleeve M5 | 14 | |
| 19 | 141932063 | 后台面 | Back table | 1 | |
| 20 | S05123 | 螺钉M5×12 | Screw the M5 * 12 | 20 | |
| 21 | 41828611 | 平垫圈M5 | Flat washer M5 | 30 | |
| 22 | 930000303 | 台面左右支撑板 | Mesa left and right support plate | 4 | 142012022 |
| 23 | 142012031 | 螺纹板M5 | The M5 threaded board | 8 | |
| 24 | 142001007 | 滑杆轴支座 | Slide shaft support | 8 | |
| 25 | S05035 | 螺钉M5×25 | Screw the M5 * 25 | 16 | |
| 26 | S09041 | 螺钉M6×5 | Screw M6 x 5 | 16 | |
| 27 | S05026 | 螺钉M5×20 | Screw the M5 * 20 | 26 | |
| 28 | 142002008 | 滑杆轴 | Slide bar shaft | 2 | |

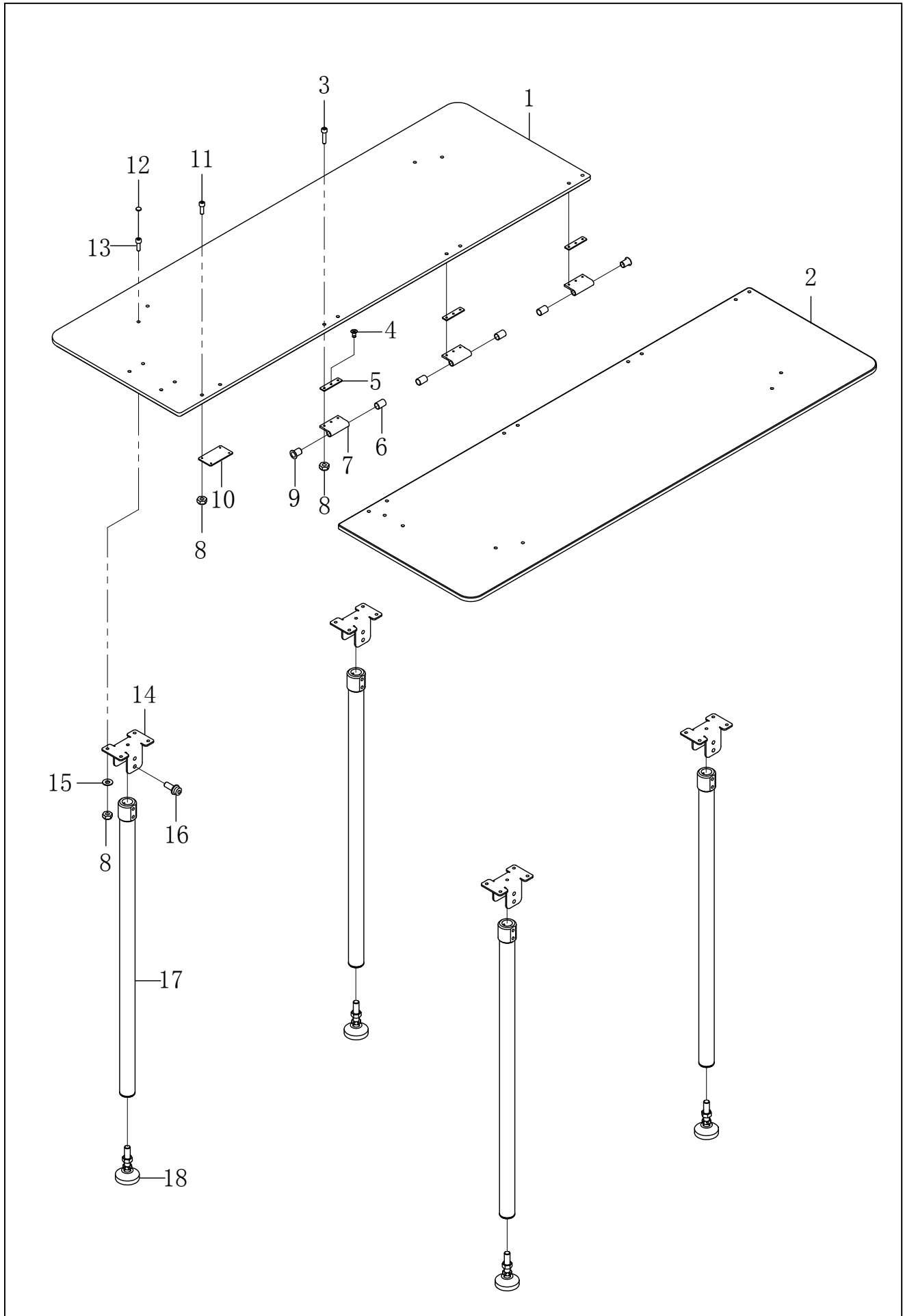
02、前台面部分 / Front table mechanism



02、前台面部分 / Front table mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|--------------|--|------------|---------------|
| 1 | 142032002 | 前辅助台面 | Front auxiliary mesa | 1 | |
| 2 | 142031002 | 合页A | Hinge A. | 2 | |
| 3 | S16022 | 螺钉ST5×14 | Screw ST5x14 | 16 | |
| 4 | 142032003 | 开合台面 | Retractable table | 1 | |
| 5 | 142012128 | 开合台面限位板 | Limit plate of Retractable table | 1 | |
| 6 | 42231512 | 压紧夹具 | Clamping fixture | 1 | |
| 7 | 417S30036 | 螺钉(带垫圈)M5×12 | Screw (with washer)M5 x 12 | 12 | |
| 9 | S05026 | 螺钉M5×20 | Screw the M5 * 20 | 6 | |
| 10 | 930000306 | 折叠杆支架B | Folding rod bracket B | 2 | 142012019 |
| 11 | 142012031 | 螺纹板M5 | The M5 thread board | 3 | |
| 12 | 1420NS20003 | 轴位螺钉M5B | Shaft screw M5B | 4 | |
| 13 | 41728028 | 垫圈5 | Washer 5 | 6 | |
| 14 | 407N01001 | 自锁螺母M5 | Self-locking nut M5 | 6 | |
| 15 | 930000440 | 折叠杆B | Folding rod B | 2 | 141912147 |
| 16 | 930000439 | 折叠杆A | A folding stem | 2 | 141912146 |
| 17 | 930000304 | 折叠杆支架A | Folding rod bracket A | 2 | 142012017 |
| 18 | 1420NS20002 | 轴位螺钉M5A | Axial screw M5A | 2 | |
| 19 | 141937004 | 开箱调试说明标签 | Unpacking debugging instructions label | 1 | |

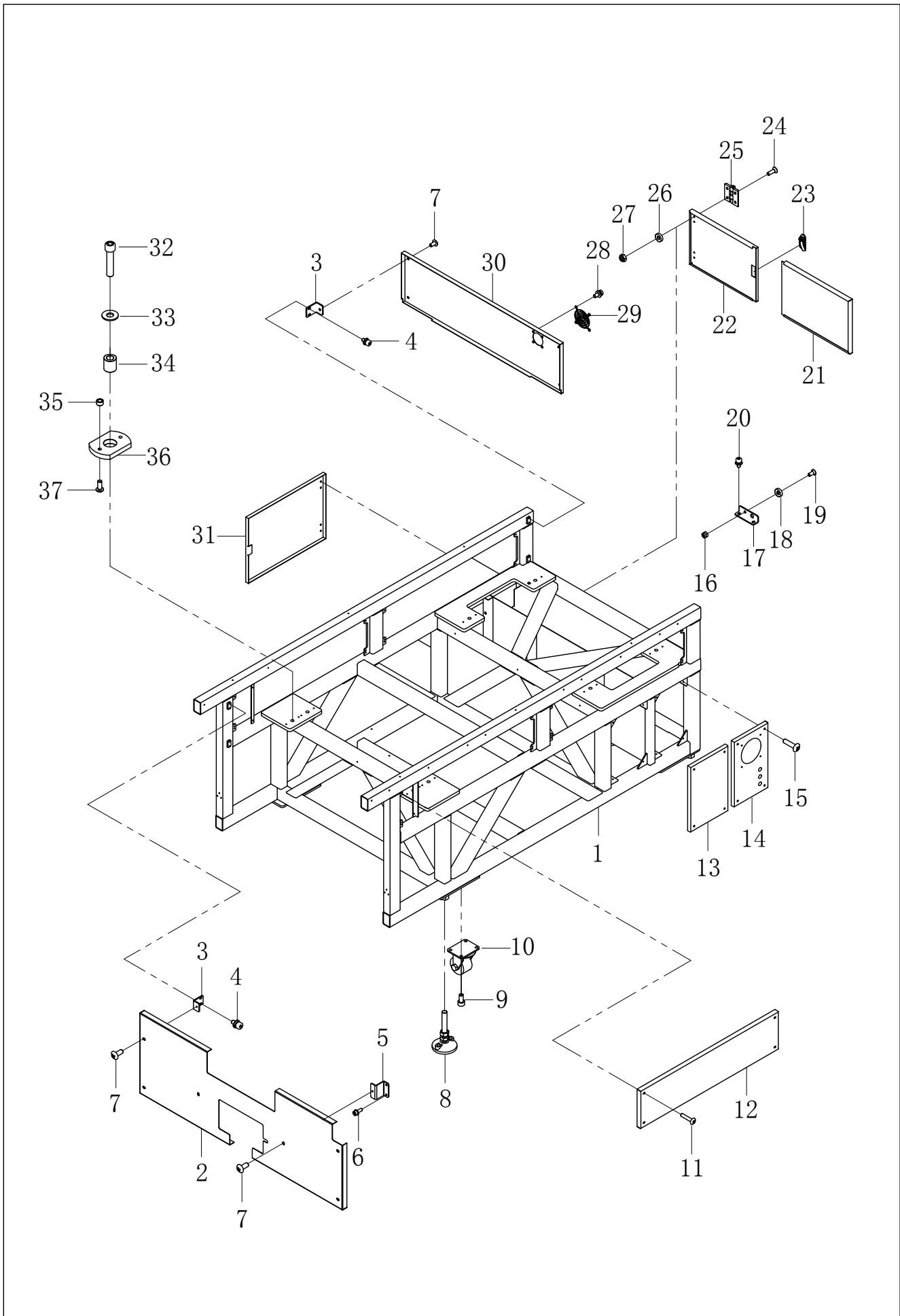
03、辅助台面部分 / Auxiliary table mechanism



03、辅助台面部分 / Auxiliary table mechanism

| 序号 No. | 件号 Part.No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|----------------|------------------|---------------|------------|---------------|
| 1 | 141932061 | 左辅助台面 | | 1 | |
| 2 | 141932062 | 右辅助台面 | | 1 | |
| 3 | S05035 | 螺钉M5×22 | | 12 | |
| 4 | 421S17009 | 螺钉M5×10 | | 6 | |
| 5 | 142012032 | 滑动座垫板 | | 6 | |
| 6 | 141803017 | 滑竿轴套 | | 8 | |
| 7 | 141803007 | 辅助台面连接轴套 | | 6 | |
| 8 | 407N01001 | 自锁螺母M5 | | 32 | |
| 9 | 142003016 | 工程塑料轴套GFM1214-20 | | 4 | |
| 10 | 41812624 | 左右板拼接板 | | 4 | |
| 11 | S05035 | 螺钉M5×22 | | 12 | |
| 12 | 141831010 | 内六角螺钉M5防尘盖 | | 30 | |
| 13 | S05026 | 螺钉M5×20 | | 8 | |
| 14 | 41812080 | 辅助支撑铰链支架 | | 4 | |
| 15 | 41728028 | 垫圈5 | | 8 | |
| 16 | 417S30304 | 螺钉M6×20 | | 8 | |
| 17 | 930000225 | 支撑柱组件 | | 4 | 14193200600 |
| 18 | 41832020 | 脚垫M12 | | 4 | |

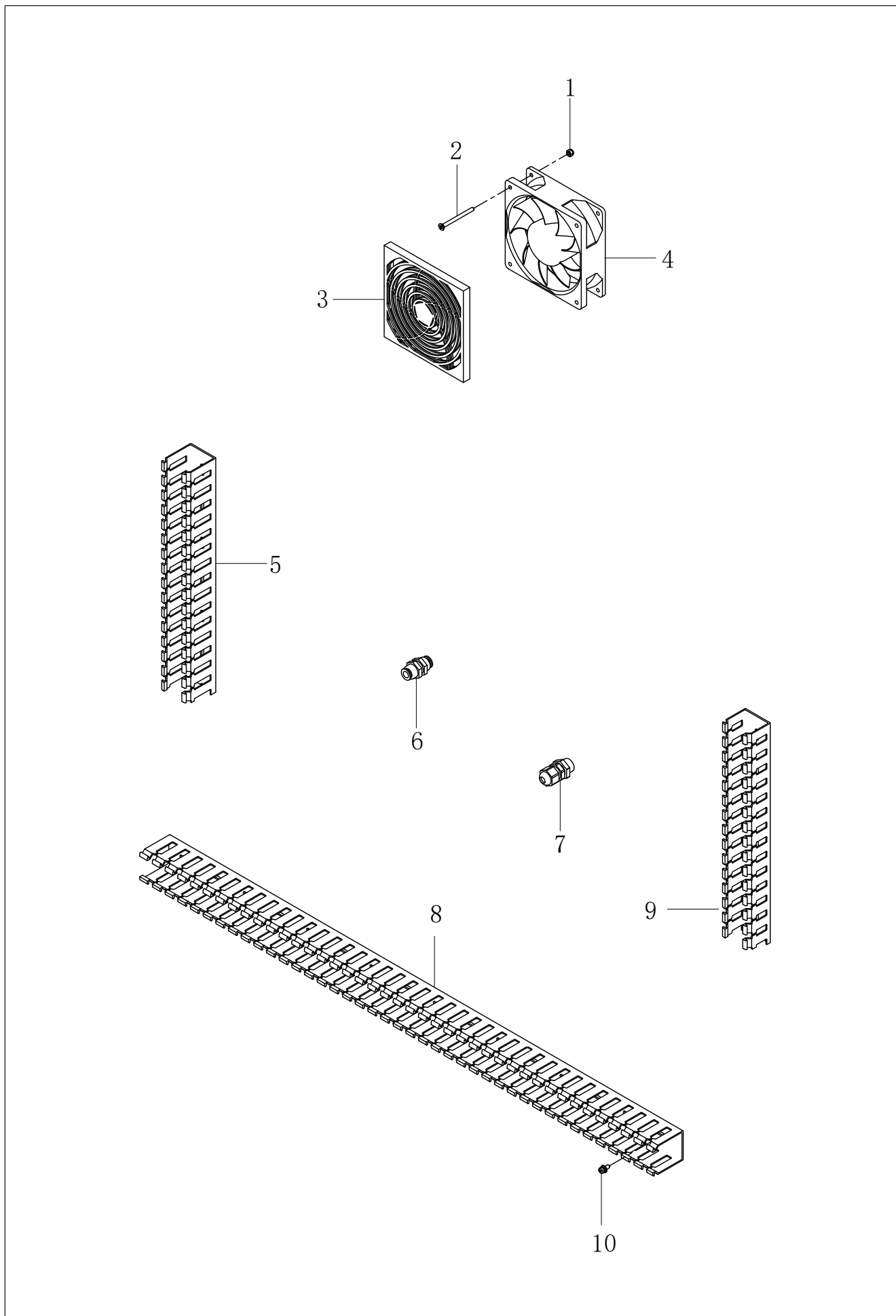
P1、机架部件/Table mechanism



P1、机架部件/Table mechanism

| 序号 No. | 件号 Part.No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|----------------|----------------|--|------------|---------------|
| 1 | 930000311 | 机架组件 | Rack components | 1 | 14204200100 |
| 2 | 930000818 | 机架前盖板 | Rack front cover plate | 1 | 141912236 |
| 3 | 41812131 | 机架后盖固定板B | Fixed plate B for rear cover of the rack | 8 | |
| 4 | 421S13012 | 螺钉(带垫圈)M4×10 | Screw (with washer)M4 x 10 | 16 | |
| 5 | 141912169 | 机架前盖板支架 | Frame front cover bracket | 2 | |
| 6 | S05123 | 螺钉(带垫圈)M5×12 | Screw (with washer)M5 x 12 | 4 | |
| 7 | 1420NS10001 | 十字大扁头螺钉M5×10 | Cross large flat head screw M5 x 10 | 10 | |
| 8 | 141831042 | 脚垫M20 | Mats M20 | 4 | |
| 9 | 701S13002 | 螺钉M8×12 | Screw the M8 x 12 | 16 | |
| 10 | 42232502 | 脚轮 | castor | 4 | |
| 11 | 1420NS10003 | 十字大扁头螺钉M5×25 | Cross large flat head screw M5 x 25 | 16 | |
| 12 | 930000316 | 机架侧盖 | Frame side cover | 4 | 142012037 |
| 13 | 930000321 | 电控柜左前侧盖 | Front left cover of electric control cabinet | 1 | 142012039 |
| 14 | 930000320 | 电控柜左后侧盖 | Rear left side cover of electric control cabinet | 1 | 142012040 |
| 15 | 1420NS10003 | 十字大扁头螺钉M5×25 | Cross large flat head screw M5 x 20 | 8 | |
| 16 | 407N01002 | 自锁螺母 | Self-locking nut | 3 | |
| 17 | 142012041 | 电控门限位板 | Electric control threshold plate | 3 | |
| 18 | 142047002 | 圆磁铁15 | Round magnet 15 | 3 | |
| 19 | 407S17001 | 螺钉M4×10 | Screw M4 x 10 | 3 | |
| 20 | 421S13012 | 螺钉(带垫圈)M4×10 | Screw (with washer)M4 x 10 | 6 | |
| 21 | 930000317 | 电控柜左门 | Left door of electric control cabinet | 1 | 142012033 |
| 22 | 930000318 | 电控柜右门 | Right door of electric control cabinet | 1 | 142012034 |
| 23 | 41831014 | 电控柜锁 | Electric control cabinet lock | 1 | |
| 24 | 417S17852 | 螺钉M5×15 | Screw the M5 x 15 | 24 | |
| 25 | 41831016 | 电控柜合页 | Electronic control cabinet hinge | 6 | |
| 26 | 41728028 | 垫圈5 | Washer 5 | 12 | |
| 27 | 407N01001 | 自锁螺母M5 | Self-locking nut M5 | 12 | |
| 28 | 417S30025 | 螺钉(带垫圈)M4×10DB | Screw (with washer)M4x10DB | 4 | |
| 29 | 41831013 | 风扇网罩 | Fan net | 1 | |
| 30 | 304219 | 机架后盖组件 | Rack rear cover assembly | 1 | |
| 31 | 930000319 | 电控柜右侧门 | Door on the right side of the electric control cabinet | 1 | 142012038 |
| 32 | S05993 | 螺钉M16×55 | Screw the M16 x 55 | 6 | |
| 33 | 41828013 | 大垫圈 | The big washer | 6 | |
| 34 | 142003018 | 定位套 | Locating sleeve | 6 | |
| 35 | 41803019 | 管套 | Pipe sleeve | 12 | |
| 36 | 41822014 | 减振橡胶垫 | Vibration damping rubber pad | 6 | |
| 37 | 417S13301 | 螺钉M5×12 | Screw M5 * 12 | 12 | |

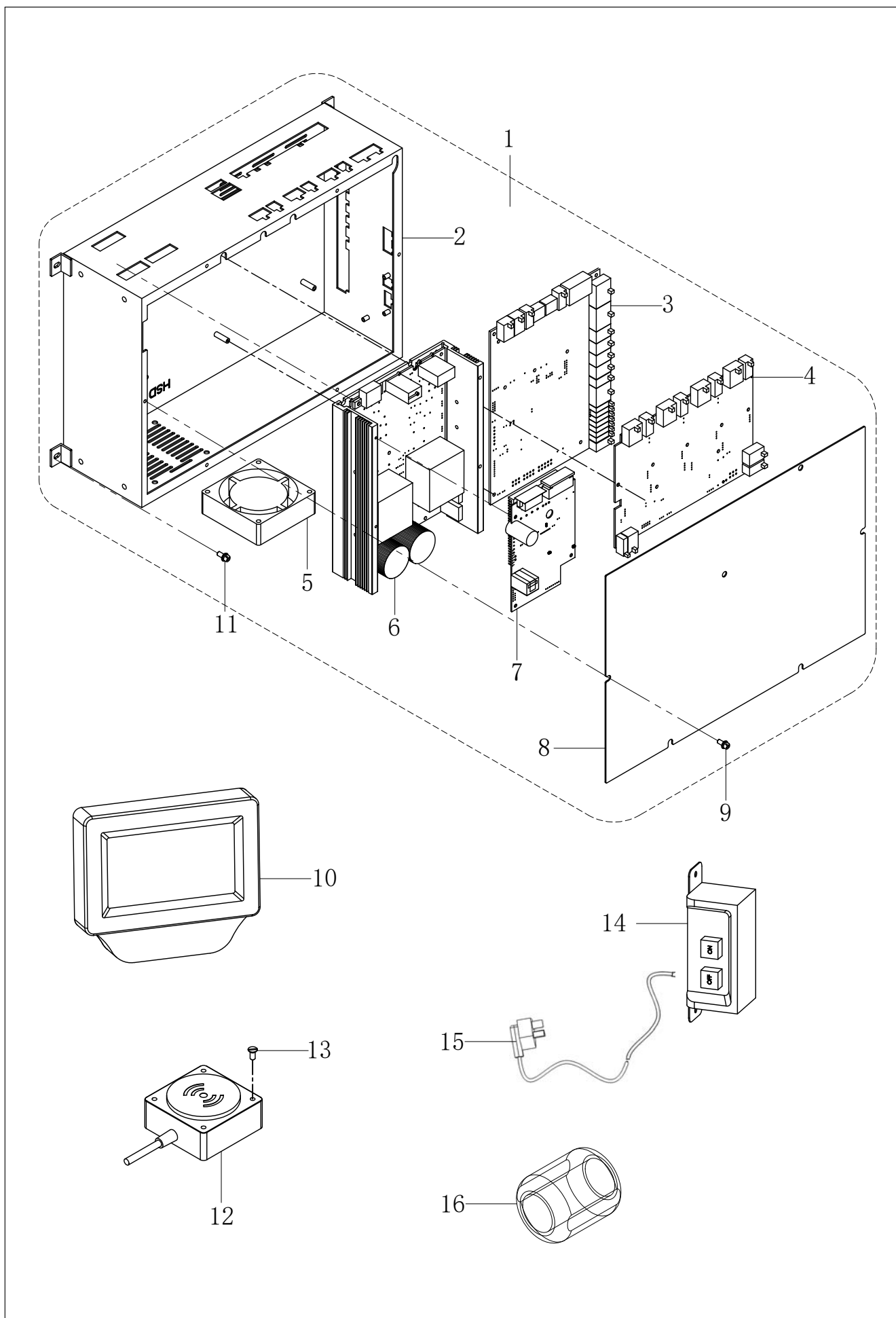
P2、电控柜装置/ Electric control box mechanism



P2、电控柜装置/ Electric control box mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|---------------|--|------------|---------------|
| 1 | 407N01002 | 自锁螺母 | self-locking nut | 4 | |
| 2 | S02117 | 十字槽沉头螺钉 M4×50 | Cross grooved countersunk head screw M4 x 50 | 4 | |
| 3 | 41811013 | 风扇防尘网罩组件 | Fan dust cover assembly | 1 | |
| 4 | 41830012 | 风扇 | fan | 1 | |
| 5 | 142011008 | 线槽5040-320 | Trough. 5040-320 | 1 | |
| 6 | 41845022 | 气管接头穿板直通PM8 | The air pipe joint goes through PM8 | 1 | |
| 7 | 41811215 | 出线口 | outlet | 1 | |
| 8 | 142011009 | 线槽5040-750 | Trough. 5040-750 | 1 | |
| 9 | 142011005 | 线槽4040-300 | Trough. 4040-300 | 1 | |
| 10 | 417S30025 | 螺栓(带垫圈)M4×10 | Bolt (with washer)M4×10DB | 9 | |

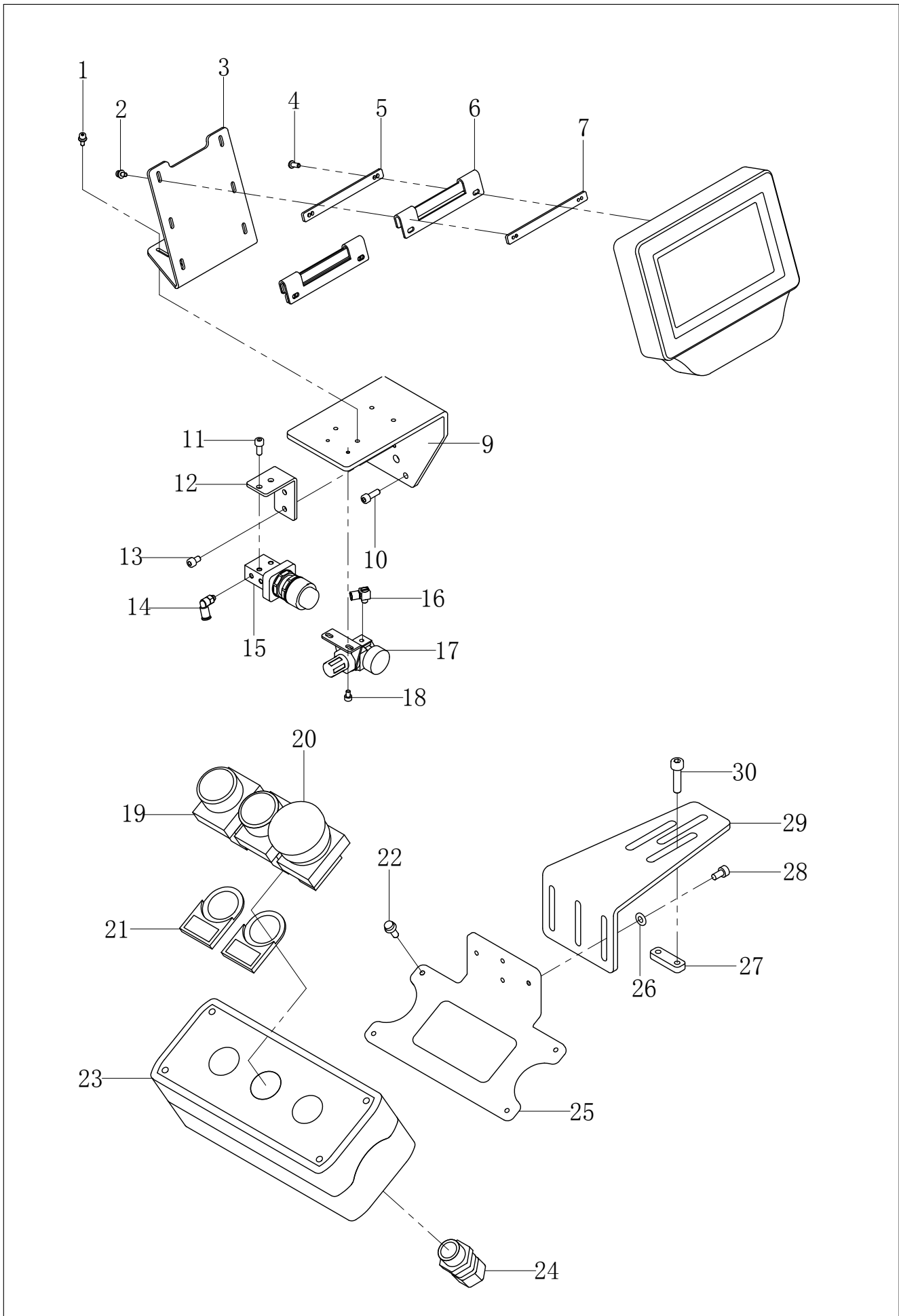
Q、控制箱装置(X) / Control box mechanism (X)



Q、控制箱装置(X) / Control box mechanism (X)

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|----------------|---|------------|---------------|
| 1 | 141930042 | AK05-B高压电控 | AK05-B high voltage electric control | 1 | 双丝杆 |
| 1 | 141930043 | BK05-B高压电控 | BK05-B high voltage electric control | 1 | 单丝杆 |
| 2 | 141930021 | 控制箱体 | Control cabinet | 1 | |
| 2 | 141930044 | 二代AK05款主板 | Second-generation AK05 motherboard | 1 | 双丝杆 |
| 3 | 141930045 | 二代BK05款主板 | Second-generation BK05 motherboard | 1 | 单丝杆 |
| 4 | 141930047 | 二合一低压伺服控制板 | Two-in-one low-pressure servo control panel | 1 | |
| 5 | 141830022 | 风扇V2BP | Fan V2BP | 1 | |
| 6 | 141930048 | 集成Y电源板 | The power supply board | 1 | 双丝杆 |
| 6 | 141930024 | 第三代电源板 | The power supply board | 1 | 单丝杆 |
| 7 | 141930046 | 二合一高压伺服驱动板 | Two-in-one high-voltage servo drive plate | 1 | |
| 8 | 141930026 | 控制箱盖板 | Control box cover plate | 1 | |
| 9 | 417S30025 | 螺钉M4×10 | Screw M4×10 | 6 | |
| 10 | 41830641 | 显示屏V2CP | Display the V2CP | 1 | |
| 11 | 142030004 | 射频装置 | Radio frequency device | 1 | |
| 12 | 417S30302 | 螺栓(带垫圈)M4×12DB | Bolt (with washer)M4×12DB | 4 | |
| 13 | S02039 | 螺钉M4×9(镀镍) | Screw M4×9(Nickel plating) | 4 | |
| 14 | 42230512 | 主电源开关线(6M) | Main power switching wire (6M) | 1 | |
| 15 | 41830213 | 押扣开关 | press button switch | 1 | |
| 16 | 141947001 | 磁环 | Magnetic ring | 1 | |

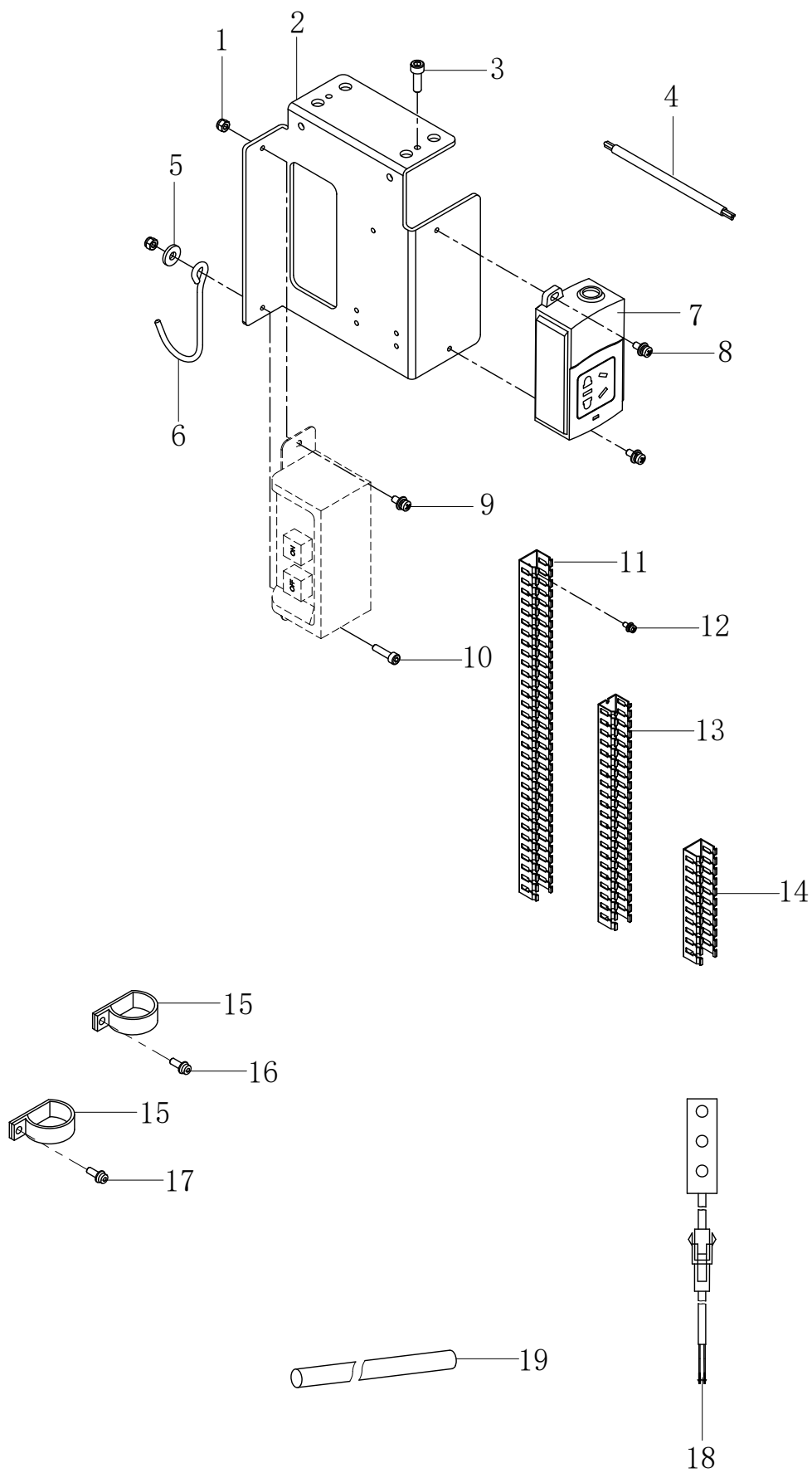
R、操作界面装置/ Operation interface mechanism



R、操作界面装置/ Operation interface mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarts |
|-----------|-----------------|----------------|-----------------------------------|------------|---------------|
| 1 | 417S30306 | 螺栓M5×12 | Bolt M5 * 12 | 4 | |
| 2 | 417S30302 | 螺栓M4×12 | Bolt M4 * 12 | 4 | |
| 3 | 304058 | 操作屏V2支架 | Operate screen V2 bracket | 1 | 4181241300 |
| 4 | 417S15008 | 螺钉M4×8 | Bolt M4 * 8 | 4 | |
| 5 | 142012050 | 压板2M | Pressing plate | 2 | |
| 6 | 142022003 | 减振垫 | Damping pad | 2 | |
| 7 | 142012051 | 压板2孔 | Pressing plate | 2 | |
| 9 | 930000817 | 操作屏支座 | Operate screen support | 1 | 141912244 |
| 10 | 417S30306 | 螺钉M5×15 | Screw M5 * 15 | 4 | |
| 11 | S05123 | 螺钉M5×12(滚花) | Screw M5x12(Knurled) | 5 | |
| 12 | 141912085 | 吹气开关阀安装板 | Air on/off valve mounting plate | 1 | |
| 13 | S05120 | 螺钉M5×8(滚花) | Screw M5x8(Knurled) | 2 | |
| 14 | 42536004 | 气管接头 | Tracheal joint | 2 | |
| 15 | 141930017 | 吹气开关阀 | Air on/off valve | 1 | |
| 16 | 42230519 | 微型接头M-5HLH-4 | Miniature connector M-5HLH-4 | 2 | |
| 17 | 141945020 | 压力调节器 | Pressure regulator | 1 | |
| 18 | S05115 | 螺钉M4×6(滚花) | Screw M4x6(Knurled) | 2 | |
| 19 | 41830214 | 按钮开关 | button switch | 2 | |
| 20 | 41830215 | 急停开关 | Emergency stop switch | 1 | |
| 21 | 41811216 | 开关标牌框组件 | Switch label frame assembly | 2 | |
| 22 | 417S30302 | 螺栓(带垫圈)M4×12 | Bolt (with washer)M4 x 12 | 4 | |
| 23 | 41811214 | 按钮开关盒 | Button switch box | 1 | |
| 24 | 41811215 | 出线口 | outlet | 1 | |
| 25 | 41812061 | 开关盒安装板A | Switch box mounting plate A | 1 | |
| 26 | W01001 | M4垫片(普通) | M4 gasket (ordinary) | 3 | |
| 27 | 142012031 | 螺纹板M5 | The M5 thread board | 1 | |
| 28 | 421S13035 | 螺栓M4×8(滚花, 镀镍) | Bolt M4x8(Knurled, Nickel plated) | 3 | |
| 29 | 41812062 | 按钮盒安装板B | Button box mounting plate B | 1 | |
| 30 | S05026 | 内六角螺钉M5×20 | Hexagon socket screw M5 x 20 | 2 | |

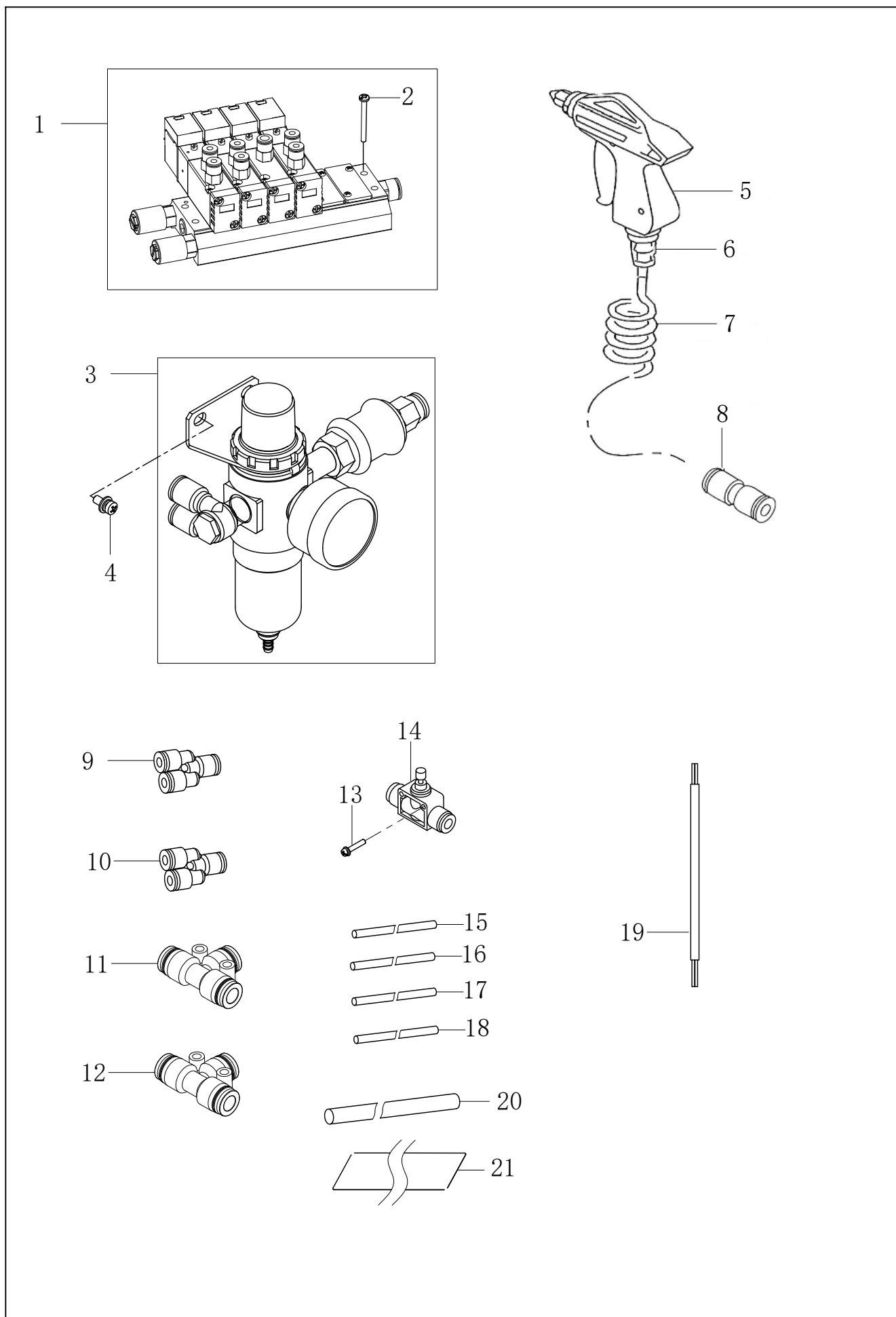
S、电器部品装置/ Power supply equipment mechanism



S、电器部品装置/ Power supply equipment mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|-----------------|-------------------------------------|------------|---------------|
| 1 | 407N01002 | 自锁螺母 | Self-locking nuts | 2 | |
| 2 | 41812060 | 电源开关支架 | Power switch bracket | 1 | |
| 3 | 417S30036 | 螺栓M5×12(带垫圈) | Bolt M5×16(with washer) | 2 | |
| 4 | 99200037 | EC4控制器电源线 | EC4 controller power cord | 0.4 | |
| 5 | 41828611 | 平垫圈M5 | Flat washer M5 | 1 | |
| 6 | 42212620 | 挂钩 | hook | 1 | |
| 7 | 41830021 | 插线板A01 | Lug plate A01 | 1 | |
| 8 | 421S13012 | 螺栓(带垫圈)M4×10 | Bolt (with washer)M4×10DB | 2 | |
| 9 | 417S30025 | 螺栓(带垫圈)M4×10 | Bolt (with washer)M4×10DB | 1 | |
| 10 | S05118 | 螺栓M4×16(滚花, 镀镍) | Bolt M4×16(Knurlled, Nickel plated) | 1 | |
| 11 | 142011007 | 线槽4040-1300 | Trough. 4040-1300 | 3 | |
| 12 | 417S30025 | 螺栓(带垫圈)M4×10 | Bolt (with washer)M4×10DB | 16 | |
| 13 | 142011006 | 线槽4040-750 | Trough. 4040-750 | 1 | |
| 14 | 142011005 | 线槽4040-300 | Trough. 4040-300 | 1 | |
| 15 | 41711025 | 电线夹19 | Wire clip 19 | 2 | |
| 16 | 417S30302 | 螺栓(带垫圈)M4×12 | Bolt (with washer)M4 x 12 | 1 | |
| 17 | 142030001 | LED灯 | LED lights | 1 | |
| 18 | 421S13003 | 螺钉带垫M4×8 | Screw with cushion M4 x 8 | 1 | |
| 19 | 42311004 | 缠绕管φ10 | Winding pipe φ10 | 1 | |

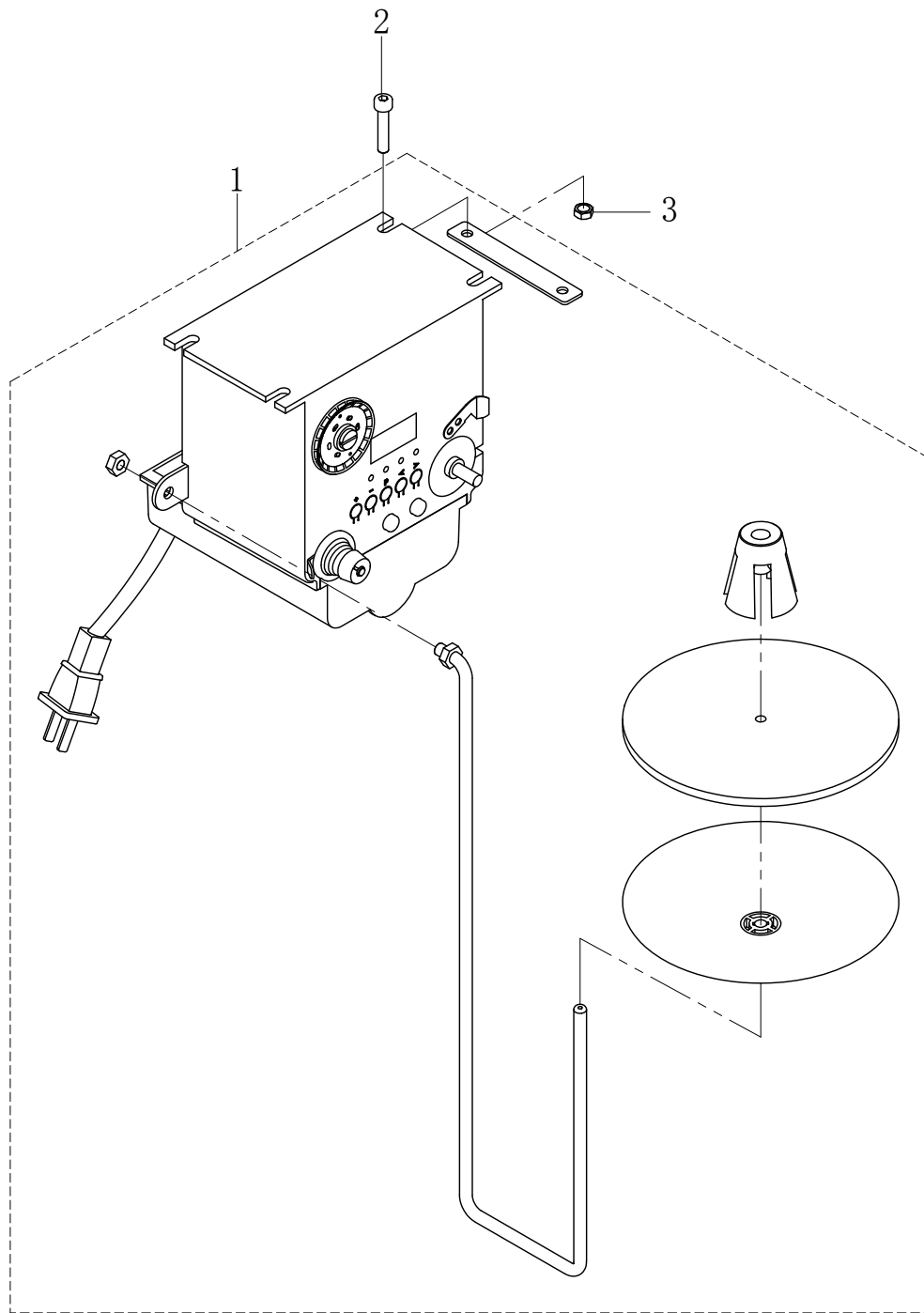
T、空压装置/ Air pressure mechanism



T、空压装置/ Air pressure mechanismS

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|--------------------|---|------------|---------------|
| 1 | 14194501700 | 六位四通电磁阀组件 | Six-way solenoid valve assembly | 1 | (普通款) |
| 1 | 14204501400 | 六位五通电磁阀组件 | Six-bit five-way solenoid valve assembly | | (点笔) |
| 1 | 14194501800 | 六位六通电磁阀组件 | Six-bit six-way solenoid valve assembly | 1 | (激光款) |
| 1 | 14204501500 | 八位七通电磁阀组件 | Eight-bit seven-way solenoid valve assembly | 1 | (激光款+点笔) |
| 2 | 421S11013 | 螺钉M4×35 | Screw M4 ×35 | 4 | |
| 3 | 14204501200 | 气源处理元件组件 | Gas source processing component components | 1 | |
| 4 | 417S30025 | 螺栓(带垫圈)M4×10DB | Bolt (with washer) M4×10DB | 2 | |
| 5 | 41845220 | 气枪AG-B | Air gun AG-B | 1 | |
| 6 | 40736018 | 螺纹直通APC6-02 | Threads go straight through APC6-02 | 1 | |
| 7 | 42211540 | 螺旋气管6×4 | Spiral trachea 6×4 | 1 | |
| 8 | 40736022 | 气管接头APG6 | Trachea connector APG6 | 1 | |
| 9 | 40736036 | 气管接头APY4(Y型三通) | Trachea connector API4 (Y-type tee) | 3 | |
| 10 | 140736004 | 气管接头PYW6-4 | Trachea connector PYW6-4 | 1 | |
| 11 | 141936003 | 气管接头PEG8-4 | Trachea connector PEG8-4 | 1 | |
| 12 | 142045007 | 气管接头三通 | Trachea connector tee | 1 | |
| 13 | S01591 | 螺钉 M3×18 10.9级 镀白锌 | Screw M3 × 18 | 1 | |
| 14 | 41845232 | T形接管KJT04 | T-shaped takeover KJT04 | 1 | |
| 15 | 41845223 | 气管 φ4×2.5透明蓝 | The trachea is 4×2.5 transparent blue | 22 | |
| 16 | 41845224 | 气管 φ4×2.5黑色 | The trachea is 4× 2.5 black | 23 | |
| 17 | 42221503 | 气管 φ8 | Trachea 8 | 10 | |
| 18 | 142045009 | 气管 φ6 | Trachea 6 | 2 | |
| 19 | 41730022 | 电磁阀接线 | Solenoid valve connection | 1 | (点笔) |
| 19 | 41730022 | 电磁阀接线 | Solenoid valve connection | 14 | (激光款) |
| 19 | 41730022 | 电磁阀接线 | Solenoid valve connection | 15 | (激光款+点笔) |
| 20 | 142122003 | 号码管4 | Number tube 4 | 0.3 | |
| 21 | 142144001 | 号码管色带 | Number tube ribbon | 0.3 | |

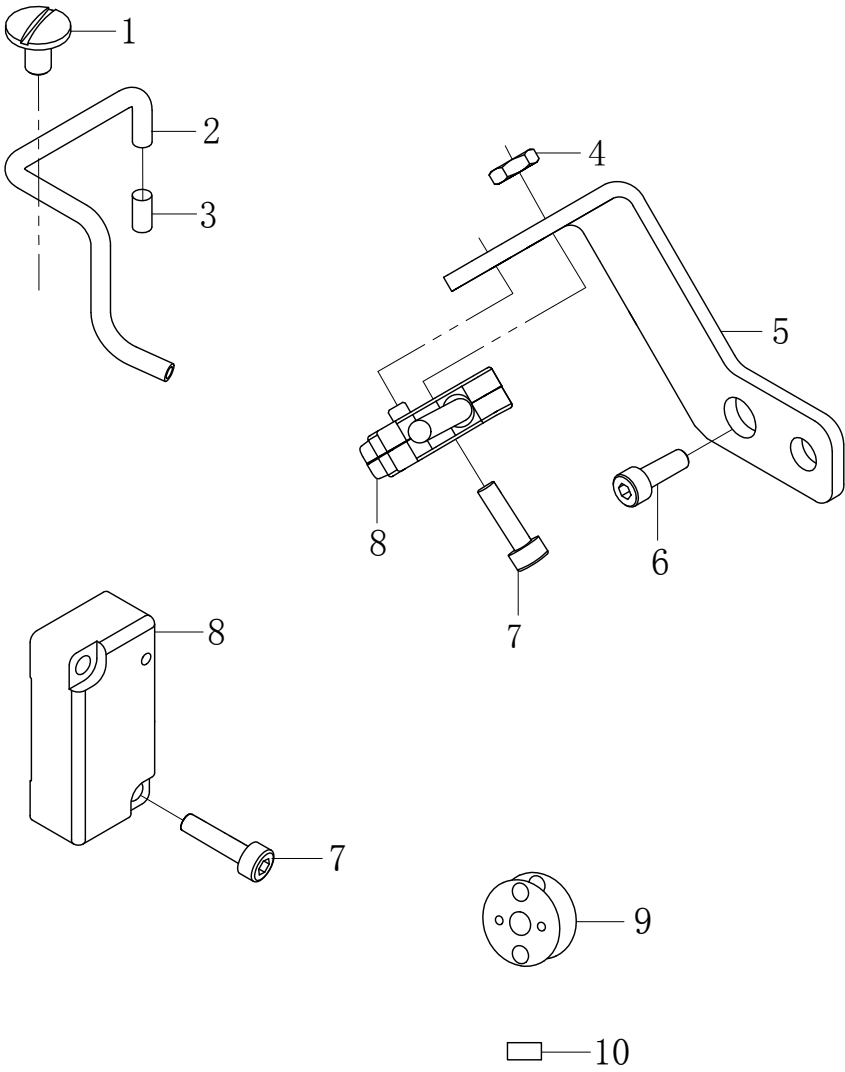
U、卷线装置 / Bobbin winder mechanism



U、卷线装置/ Bobbin winder mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|---------|---------------|------------|---------------|
| 1 | 41831222 | 自动绕线器 | | 1 | |
| 2 | S05026 | 螺栓M5×20 | | 4 | |
| 3 | 407N01001 | 自锁螺母M5 | | 4 | |

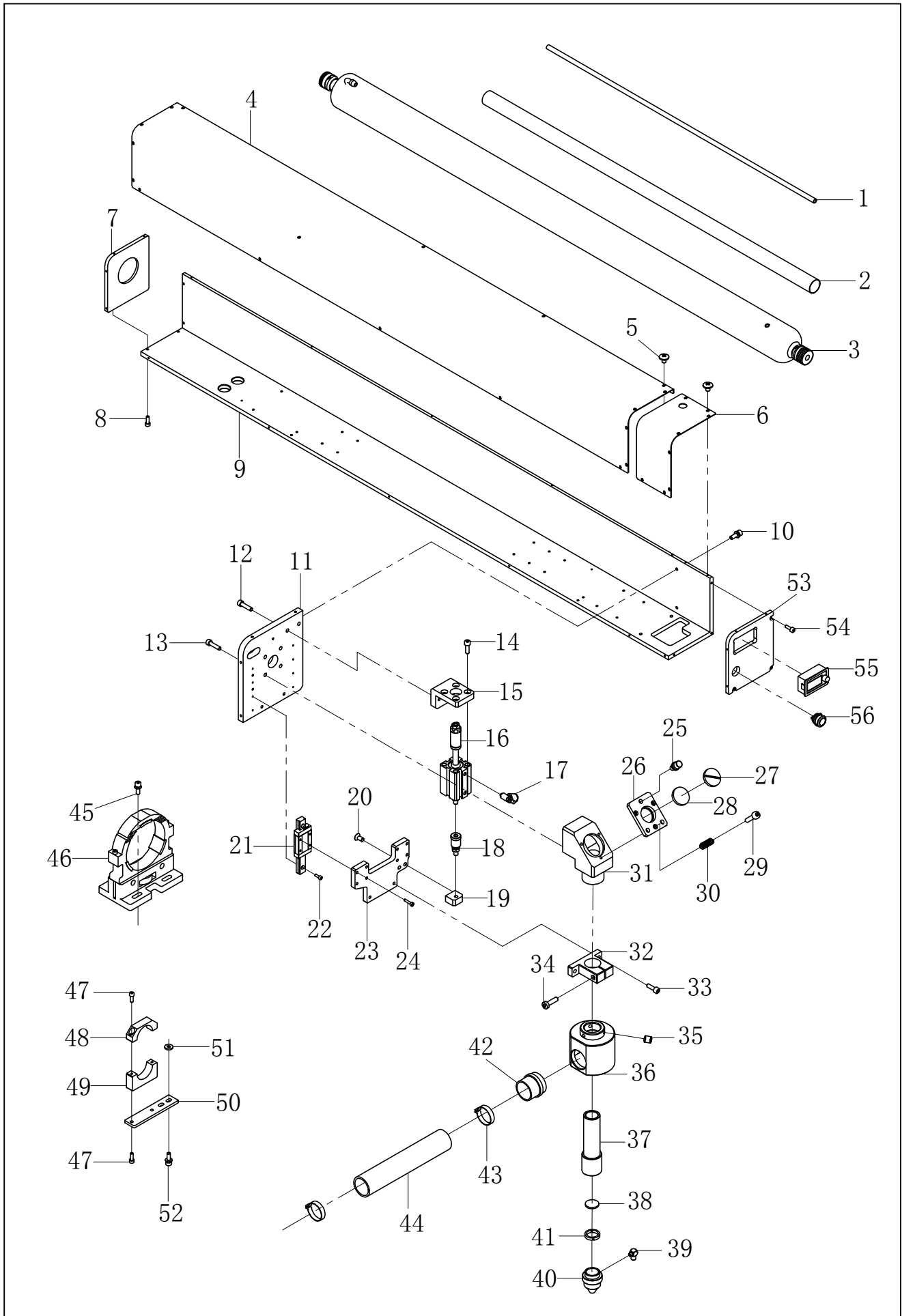
X1、底线检测装置 / Bottom line detection mechanism



X1、底线检测装置/Bottom line detection mechanism

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|---------------------------|---------------|------------|---------------|
| 1 | 418S30218 | 螺钉M4x7 | | 2 | |
| 2 | 141921001 | 底线检测传感器吹气铜管 | | 1 | |
| 3 | 41845224 | 气管 $\phi 4 \times 2.5$ 黑色 | | 0.1m | |
| 4 | N08008 | 六角锁紧螺母M3 | | 1 | |
| 5 | 141912020 | 底线检测传感器安装板 | | 1 | |
| 6 | S05116 | 螺钉M4x8 | | 2 | |
| 7 | 413S14012 | 螺钉M3x14 | | 3 | |
| 8 | 14183000400 | 底线检测传感器 | | 1 | |
| 9 | 41818621 | 两倍梭芯 A | | 5 | |
| 10 | 42130028 | 反射纸 | | 20 | |

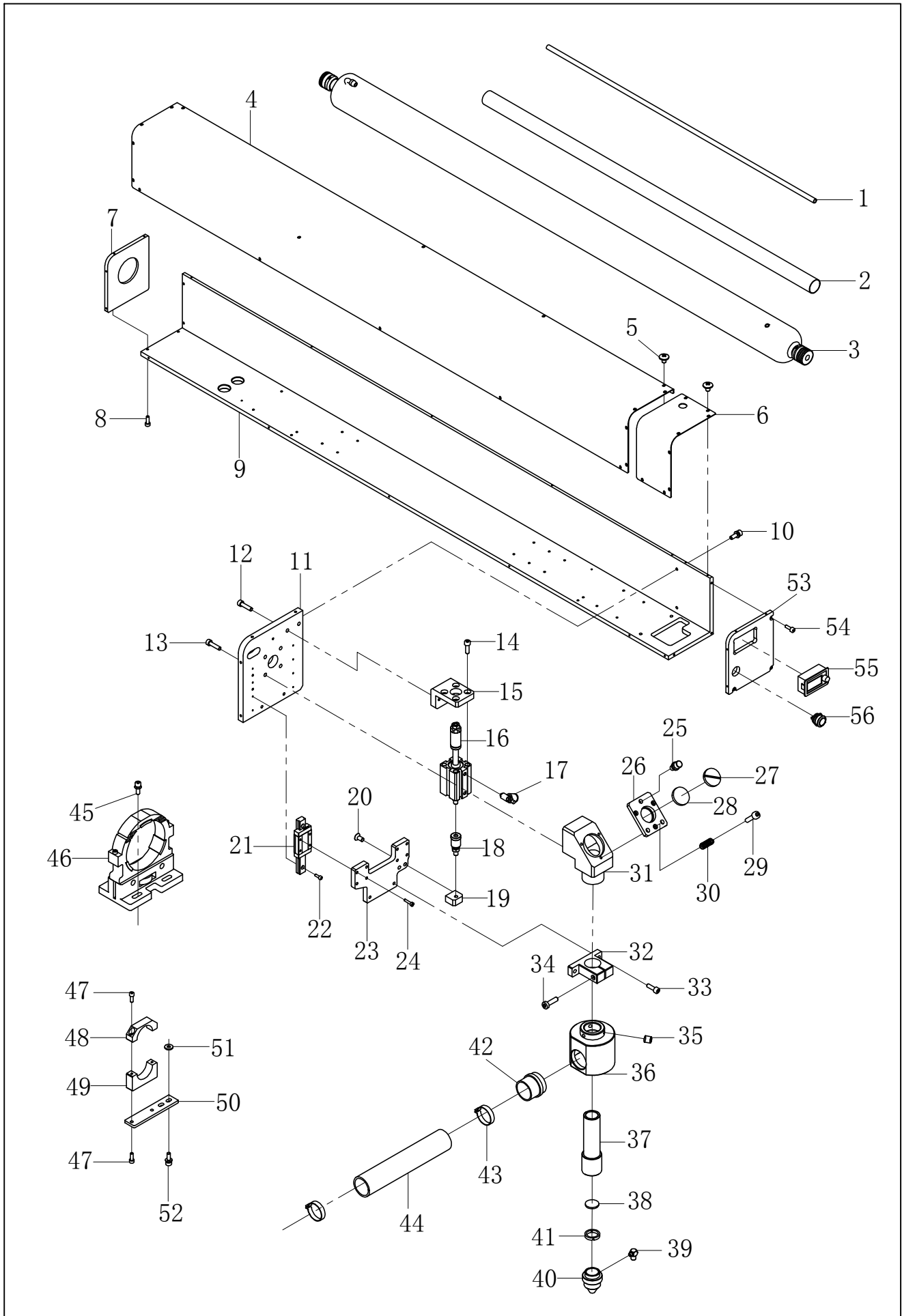
X2、激光切割装置 / Laser cutting mechanism



X2、激光切割装置 / Laser cutting mechanism

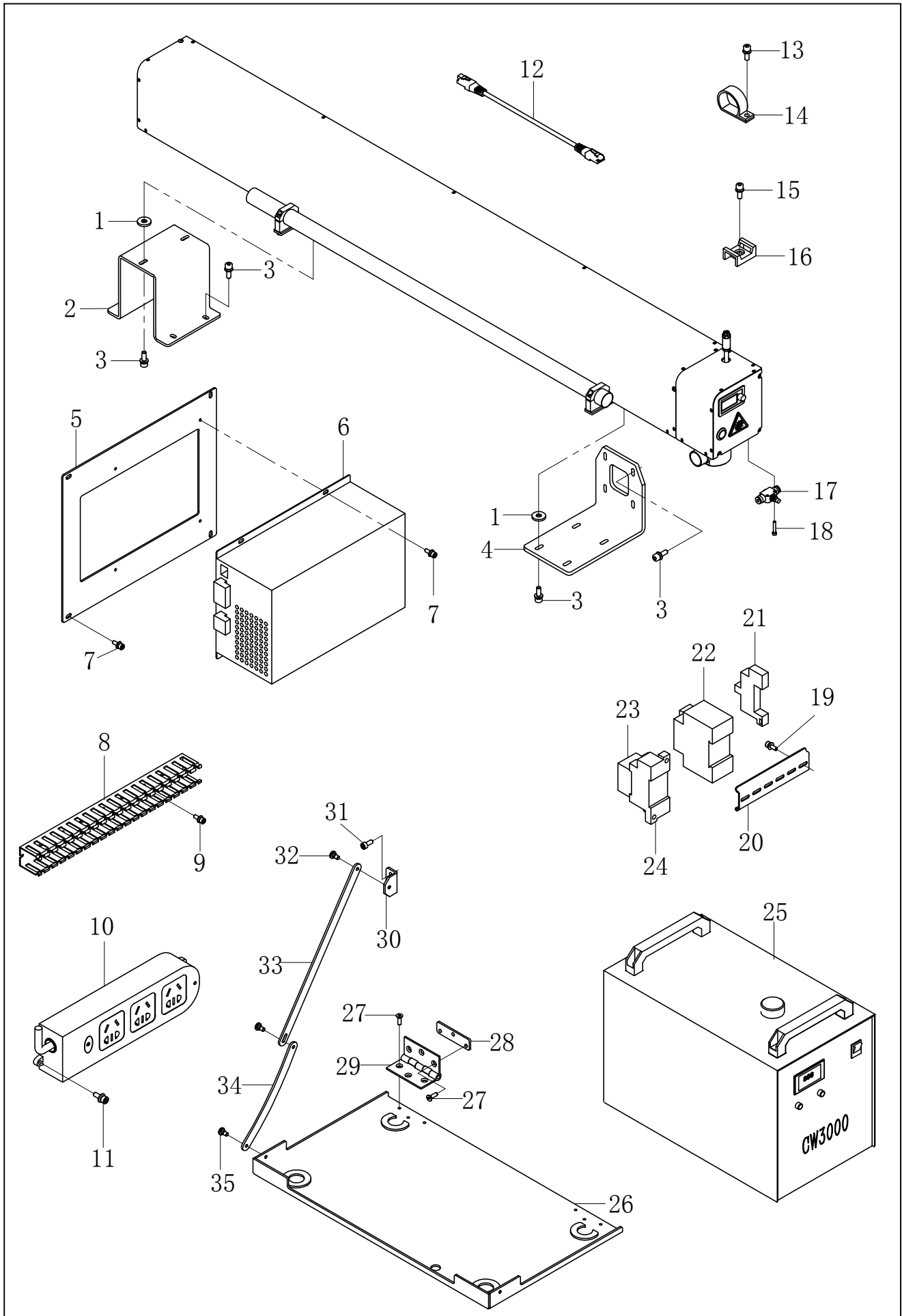
| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|--------------|--------------------------------------|------------|------------------|
| 1 | 41822701 | 水管 | Water pipe | 8 | |
| 2 | 142032075 | 上吸烟管A | Upper suction duct A | 1 | |
| 3 | 142030020 | 激光管A2S | Laser tube A2S | 1 | |
| 3 | 142030015 | 激光管A4S | Laser tube A4S | 1 | F11B |
| 4 | 930000536 | 腔体上盖C | Upper cover of shell C | 1 | 142012127 |
| 4 | 930000537 | 腔体上盖A | Upper cover of shell A | 1 | 142012106 (F11B) |
| 5 | 421S10022 | 螺钉M4×6 | Screw M4×6 | 26 | |
| 6 | 930000538 | 腔体上盖B | Upper cover of shell B | 1 | 142012107 |
| 7 | 142042008 | 腔体后盖板 | Chamber rear cover plate | 1 | |
| 8 | S05118 | 螺钉M4×16 | Screw M4×16 | 4 | |
| 9 | 142042019 | 激光壳体底板100W | Shell bottom plate 100W | 1 | |
| 9 | 142042015 | 腔体底板 | Shell bottom plate | 1 | F11B |
| 10 | 421S13059 | 螺钉(带垫圈)M5×20 | Screw (with washer) M5×20 | 4 | |
| 11 | 142042016 | 腔体面板A | Shell panel A | 1 | |
| 12 | S05026 | 螺钉M5×20 | Screw M5×20 | 2 | |
| 13 | S05026 | 螺钉M5×20 | Screw M5×20 | 4 | |
| 14 | S05124 | 螺钉M5×16 | Screw M5×16 | 4 | |
| 15 | 142009008 | 气缸安装座 | Cylinder mounting base | 1 | |
| 16 | 142030019 | 气缸 | Cylinder | 1 | |
| 17 | 41845231 | 接头ASL4-M5 | Connector ASL4-M5 | 2 | |
| 18 | 142036002 | 浮动接头 | Floating joint | 1 | |
| 19 | 142042005 | 浮动接头连接座 | Floating joint connector | 1 | |
| 20 | 421S17005 | 沉头螺钉M5×16 | Screw M5×16 | 2 | |
| 21 | 142008001 | 上银导轨MGN12H | Guide | 2 | |
| 22 | S05094 | 螺钉M3×8 | Screw M3×8 | 8 | |
| 23 | 142042007 | 导轨联动板 | Guide rail linkage plate | 1 | |
| 24 | 421S11001 | 螺钉 | Screw | 8 | |
| 25 | 1420NS20004 | 激光调节铜螺钉 | Screw | 3 | |
| 26 | 142009007 | 反射镜安装板 | Reflector mounting plate | 1 | |
| 27 | 142008004 | 反射镜固定圈 | Mirror fixing ring | 1 | |
| 28 | 41811631 | 反射镜 | Silicon mirror | 1 | |
| 29 | S05064 | 螺钉M4×30 | Screw M4×30 | 3 | |
| 30 | 142027002 | 反射镜弹簧 | Mirror spring | 3 | |
| 31 | 142001017 | 反射镜安装座 | Reflector mounting base | 1 | |
| 32 | 142042009 | 出光筒固定座 | Fixing seat of light output cylinder | 1 | |
| 33 | S05124 | 螺钉M5×16 | Screw M5×16 | 2 | |
| 34 | S05124 | 螺钉M5×16 | Screw M5×16 | 1 | |
| 35 | S10019 | 紧定螺钉M6×6 | Screw M6×6 | 3 | |
| 36 | 142042010 | 吸烟罩A | Smoking hood A | 1 | |
| 37 | 142002015 | 镜筒A | Lens barrel A | 1 | |
| 38 | 41830701 | 聚焦镜 | Focusing lens | 1 | |
| 39 | 42230519 | 微型接头 | Mini connector | 1 | |
| 40 | 142002014 | 出光口A | Light outlet A | 1 | |
| 41 | 142008003 | 聚焦镜固定圈 | Fixed ring of focusing lens | 1 | |
| 42 | 142042011 | 上吸烟管接口 | Smoking pipe connection | 1 | |
| 43 | 41831409 | 抱箍25-38 | Hoop 25-38 | 1 | |
| 44 | 142011017 | 吸烟软管32 | Hose 32 | 0.5 | |
| 45 | 421S13059 | 螺钉(带垫圈)M5×20 | Screw (with washer) M5×20 | 8 | |
| 46 | 142011015 | 激光管支架80 | Laser tube bracket 80 | 2 | |
| 47 | S05133 | 螺钉M4×12 | Screw M4×12 | 8 | |
| 48 | 142042014 | 上吸烟管安装座B | Smoking pipe mounting base B | 2 | |
| 49 | 142042013 | 上吸烟管安装座A | Smoking pipe mounting base A | 2 | |
| 50 | 142012105 | 吸烟管座安装板 | Mounting plate for smoking socket | 2 | |

X2、激光切割装置 / Laser cutting mechanism



| | | | | | |
|----|-----------|--------------|---------------------------|---|--|
| 51 | 41828611 | 平垫圈M5 | Flat washer M5 | 4 | |
| 52 | 417S30306 | 螺钉(带垫圈)M5×15 | Screw (with washer) M5×15 | 4 | |
| 53 | 142042017 | 腔体面板B | Shell panel B | 1 | |
| 54 | S05133 | 螺钉M4×12 | Screw M4×12 | 3 | |
| 55 | 142030011 | 一体式电位器 | Integrated potentiometer | 1 | |
| 56 | 142030014 | 点动开关 | Inching switch | 1 | |
| 57 | 142002016 | 出光口B | Light outlet B | 1 | |
| 58 | 41845222 | 螺纹直通APC4-01 | | 1 | |

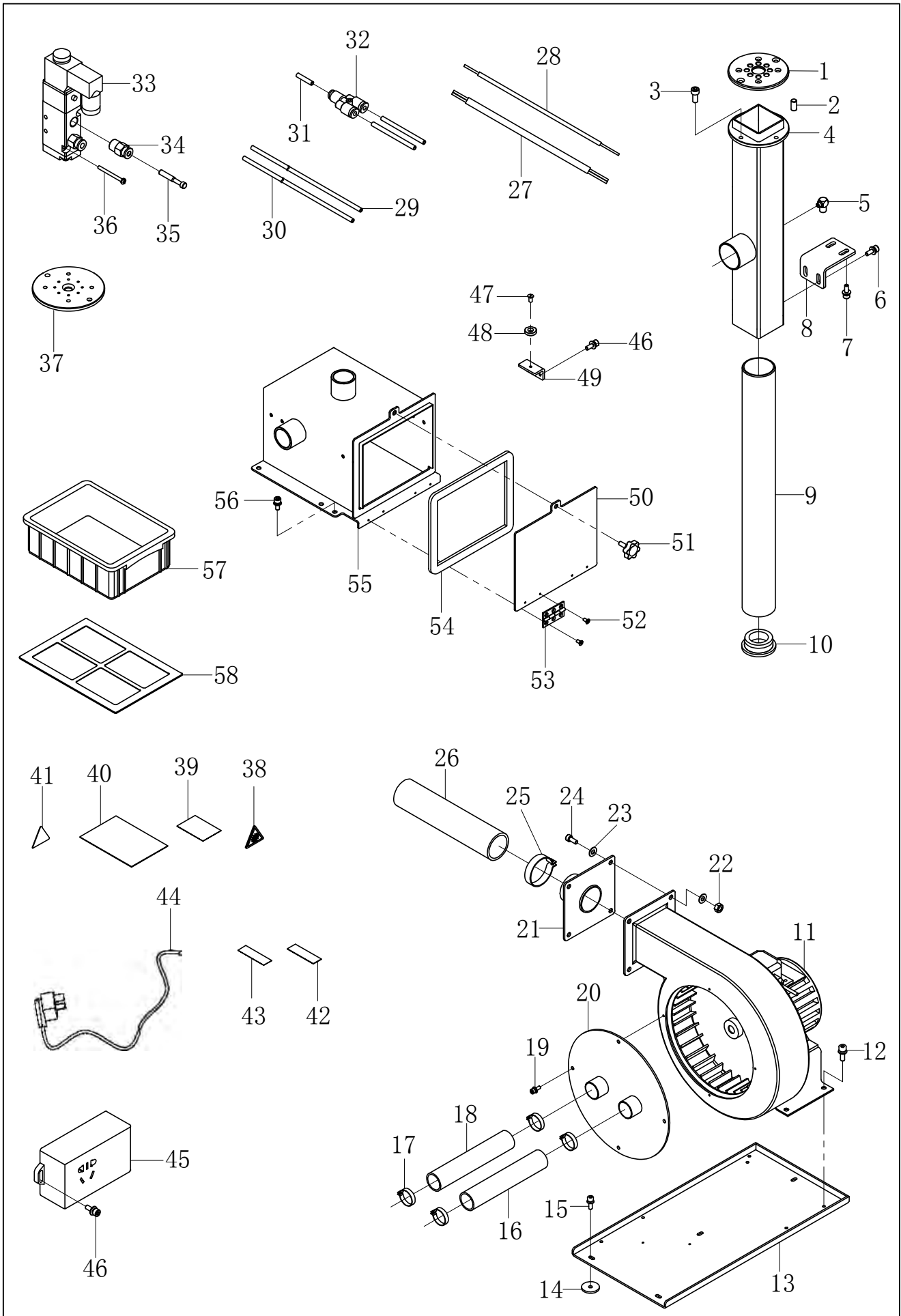
X6、激光切割控制部分 / Laser cutting control part



X6、激光切割控制部分 / Laser cutting control part

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|--------------|------------------------------------|------------|-------------|
| 1 | 41822012 | 减振垫圈 | Damping washer | 6 | |
| 2 | 930000323 | 腔体后支架 | Cavity rear bracket | 1 | 142012055 |
| 3 | 417S30306 | 螺钉(带垫圈)M5×15 | Screw (with washer) M5×15 | 14 | |
| 4 | 930000442 | 腔体前支架 | Cavity front bracket | 1 | 141912153 |
| 5 | 930000539 | 激光电源安装板A | Laser power supply mounting plate | 1 | 142012108 |
| 6 | 142030016 | 激光电源箱120W | Laser power supply 120W | 1 | |
| 7 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 8 | |
| 8 | 142011006 | 线槽4040-850 | Trunk 4040-850 | 1 | |
| 9 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 2 | |
| 10 | 141830013 | 公牛插板3插孔 | Bull plug 3 jack | 1 | |
| 11 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 2 | |
| 12 | 142030017 | 网线 | Network cable | 1 | |
| 13 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 5 | |
| 14 | 41711025 | 电线夹19 | Wire clip 19 | 5 | |
| 15 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 4 | |
| 16 | 142011016 | 扎带固定座 | Cable tie holder | 4 | |
| 17 | 41845232 | 接头 | Tracheal connector | 1 | |
| 18 | S01591 | 螺钉M3×18 | Screw M3×18 | 2 | |
| 19 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 2 | |
| 20 | 142012052 | 电气安装板 | Electrical mounting plate | 1 | |
| 21 | 141830037 | 卡件 | Card | 2 | |
| 22 | | 空气开关 | Air switch | 1 | |
| 23 | 41830302 | 中间继电器 | Intermediate relay | 2 | |
| 24 | 41830303 | 中间继电器座 | Intermediate relay seat | 2 | |
| 25 | 41830703 | 3000型水箱 | 3000 type water tank | 1 | |
| 26 | 930000326 | 水箱安装板组件 | Water tank mounting plate assembly | 1 | 14201206700 |
| 27 | 417S30036 | 螺钉(带垫圈)M5×12 | Screw (with washer) M5×12 | 8 | |
| 28 | 142012084 | 合页垫板 | Hinge pad | 2 | |
| 29 | 142031002 | 合页A | Hinge A | 2 | |
| 31 | 142012064 | 水箱拉杆支架 | Water tank lever bracket | 2 | |
| 30 | 142012182 | 拉杆钢丝A | Wire A | 2 | |
| 32 | 421S17009 | 螺钉M5×10 | Screw M5×10 | 8 | |
| 33 | 41730059 | 扫线开关接插件A | | 1 | |
| 34 | 61807020 | 红头簧片 | | 20 | |

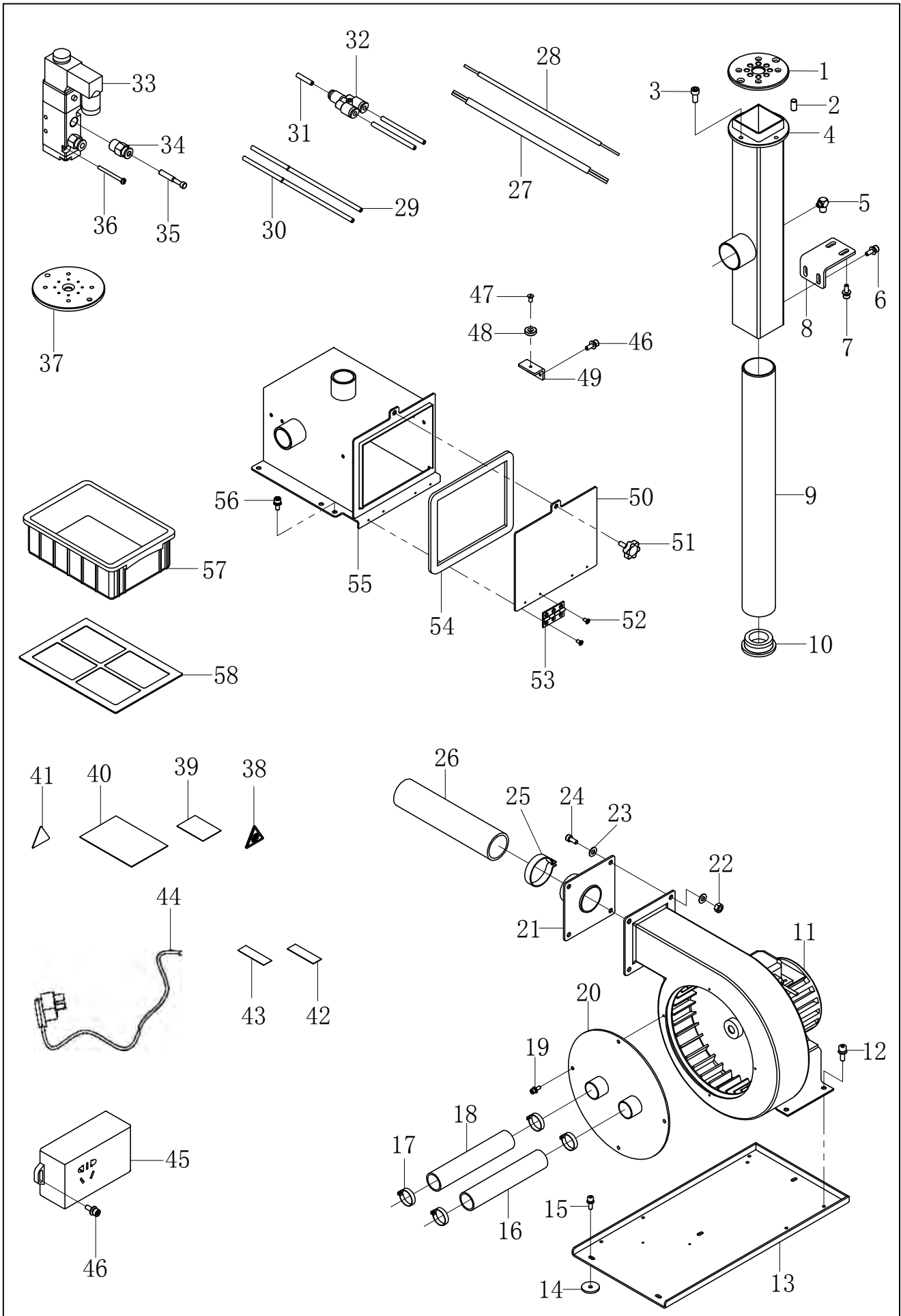
X3、激光切割吸烟装置 / Laser cutting smoke exhaust part



X3、激光切割吸风装置 / Laser cutting smoke exhaust part

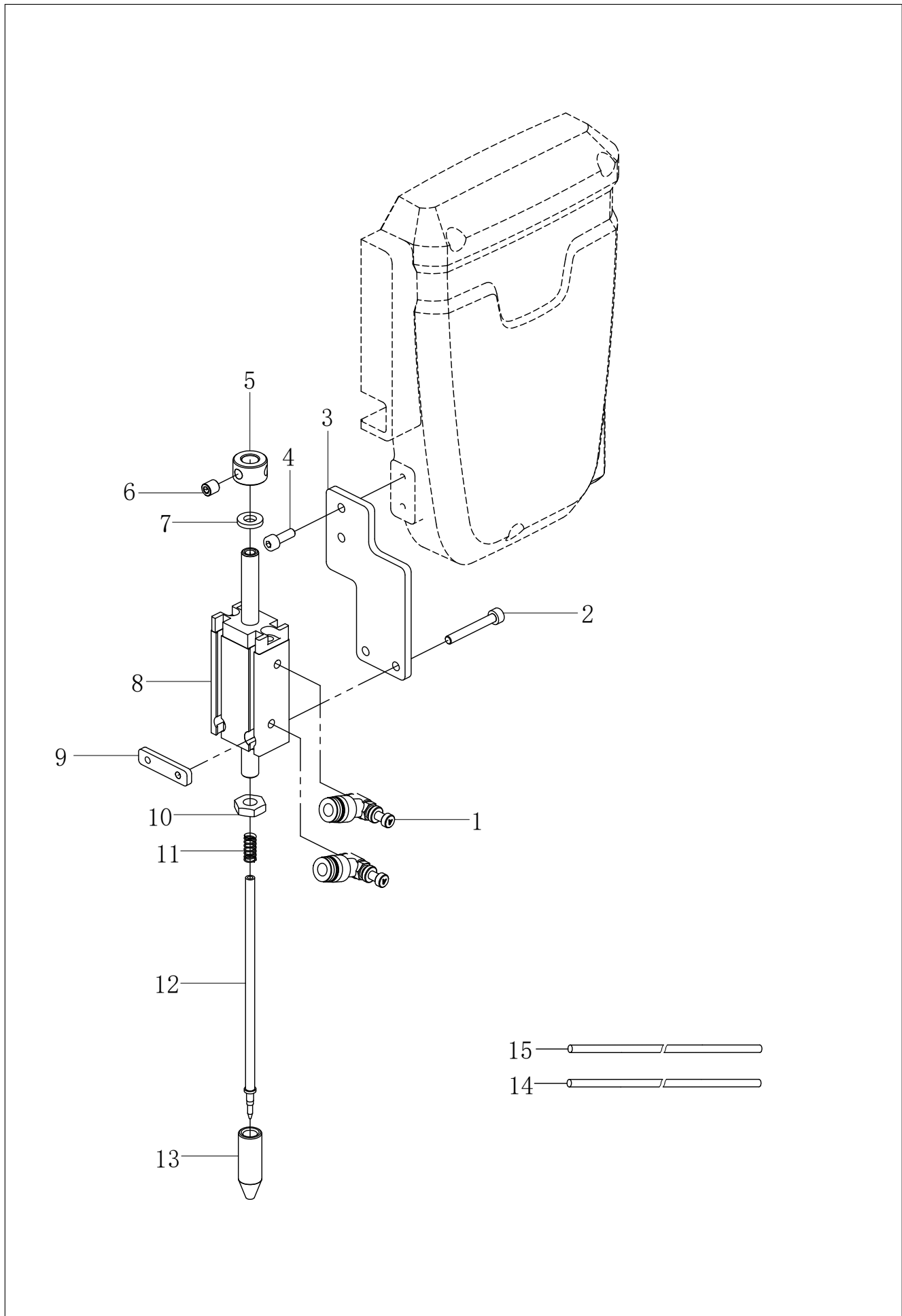
| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|-----------------|----------------|--|------------|-------------|
| 1 | 141812017 | 吸风口板-中厚料 | Suction port plate-medium thick material | 1 | |
| 2 | 41831019 | 强力磁铁6×12 | Powerful magnet 6×12 | 4 | |
| 3 | S05123 | 螺钉M5×12 | Screw M5×12 | 4 | |
| 4 | 930000327 | 集尘盒组件M | Dust box assembly M | 1 | 14201207100 |
| 5 | 42230519 | 微型接头M-5HLH-4 | Mini connector M-5HLH-4 | 1 | |
| 6 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 2 | |
| 7 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 2 | |
| 8 | 142012070 | 集尘盒固定板 | Dust box fixing plate | 1 | |
| 9 | 930000328 | 集尘筒 | Dust collector | 1 | 142012075 |
| 10 | 141822006 | 橡皮塞31 | Rubber stopper 31 | 1 | |
| 11 | 41830705 | 离心风机650W | Centrifugal fan 650W | 1 | |
| 12 | 417S30037 | 螺钉(带垫圈)M6×14 | Screw (with washer) M6×14 | 4 | |
| 13 | 930000325 | 风机安装板S | Fan mounting plate S | 1 | 142012060 |
| 14 | 40931008 | 电机座垫 | Motor base | 4 | |
| 15 | 417S30306 | 螺钉(带垫圈)M5×15 | Screw (with washer) M5×15 | 6 | |
| 16 | 41831408 | 钢丝软管 φ32 | Steel wire hose φ32 | 3M | |
| 17 | 41831409 | 抱箍25-38 | Hoop 25-38 | 7 | |
| 18 | 41831408 | 钢丝软管 φ32 | Steel wire hose φ32 | 1.5M | |
| 19 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 4 | |
| 20 | 930000045 | 离心风机进风口组件 | Centrifugal fan air inlet assembly | 1 | 4181256000 |
| 21 | 930000046 | 离心风机出风口组件 | Centrifugal fan outlet assembly | 1 | 4181256100 |
| 22 | 407N01001 | 自锁螺母M5 | Self-locking nut M5 | 4 | |
| 23 | 41828611 | 平垫圈M5 | Flat washer M5 | 8 | |
| 24 | S05124 | 螺钉M5×16 | Screw M5×12 | 4 | |
| 25 | 141831039 | 抱箍40-63 | Hoop 40-63 | 1 | |
| 26 | 141831038 | 软管50 | Hose 50 | 5M | |
| 27 | 41730022 | 电磁阀接线 | Solenoid valve wire | 15M | |
| 28 | 62800019 | 单芯线 | Single core wire | 5M | |
| 29 | 41845223 | 气管 φ4×2.5透明蓝 | Trachea φ4×2.5 transparent blue | 4M | |
| 30 | 41845224 | 气管 φ4×2.5黑色 | Trachea φ4×2.5 black | 4M | |
| 31 | 41845224 | 气管 φ4×2.5黑色 | Trachea φ4×2.5 black | 5M | |
| 32 | 40736036 | 气管接头APY4(Y型三通) | Trachea joint APY4 (Y type tee) | 1 | |
| 36 | 421S11013 | 螺钉M4×35 | Screw M4×35 | 4 | |
| 37 | 41812551 | 吸风口板 | Suction board | 1 | |
| 38 | 142037003 | 激光标识贴 | Laser label | 1 | |
| 39 | 141823002 | 擦镜纸 | Mirror cleaning paper | 5 | |
| 40 | 41837617 | 激光设备注意事项贴 | Precautions for laser equipment | 1 | |
| 41 | 41837616 | 三角高压危险标识贴 | Triangular high-pressure hazard label | 3 | |
| 42 | 141837004 | IN标识贴 | In label | 2 | |
| 43 | 141837005 | OUT标识贴 | Out label | 2 | |
| 44 | 42230512 | 主电源开关线(5M) | Main power switch line (5M) | 2 | |
| 45 | 41830021 | 插线板A01 | Plug board A01 | 1 | |
| 46 | 417S30302 | 螺钉(带垫圈)M4×12 | Screw (with washer) M4×12 | 10 | |
| 47 | S02039 | 螺钉M4×9 | Screw M4×9 | 4 | |
| 48 | 142047002 | 圆磁铁15 | Round magnet 15 | 4 | |
| 49 | 142012136 | 磁铁安装板 | Magnet mounting plate | 4 | |
| 50 | 930000563 | 烟雾过滤箱面板 | Smoke filter box panel | 1 | 142012129 |
| 51 | 1420NS30002 | 梅花螺钉M5×15 | Plum blossom screw M5×15 | 1 | |
| 52 | S02032 | 螺钉M3×6 | Screw M3×6 | 8 | |
| 53 | 41831012 | 铜合页1.5寸 | Copper hinge | 2 | |
| 54 | 142022004 | 密封条D型 | Sealing strip | 1M | |
| 55 | 930000562 | 烟雾过滤箱 | Smoke filter box | 1 | 14201213000 |
| 56 | 417S30036 | 螺钉(带垫圈)M5×12 | Screw (with washer) M5×12 | 2 | |
| 57 | 142022005 | 过滤箱塑料盒 | Filter box plastic box | 1 | |
| 58 | 14201213300 | 烟雾过滤网60目组件 | Smoke filter 60 mesh | 1 | |

X3、激光切割吸烟装置 / Laser cutting smoke exhaust part



| | | | | | |
|----|-----------|--------|---------------|---|--|
| 59 | 142012173 | 集尘盒挡光板 | Light barrier | 1 | |
| 60 | 142037005 | 过滤箱标贴 | label | 1 | |

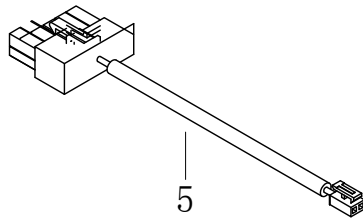
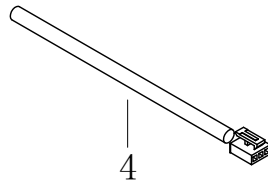
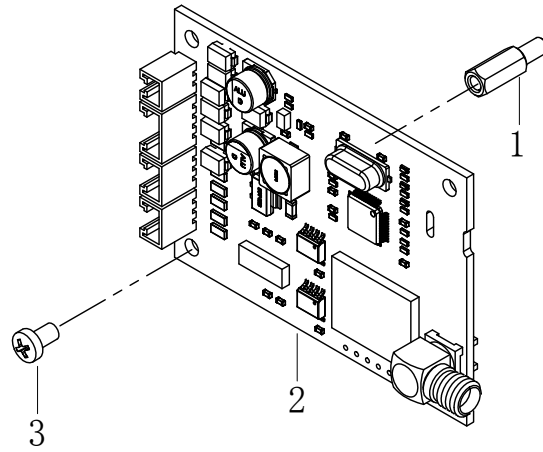
X4、点笔装置 / Point pen mechanism



X4、点笔装置/Pint Pen Mechanism

| 序号 No. | 件号 Part. No. | 对象描述 | Description | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|---------------|--|------------|---------------|
| 1 | 41845231 | 接头ASL4-M5 | Joint ASL4 - M5 | 2 | |
| 2 | S05119 | 内六角圆柱头螺钉M4×20 | Hexagon socket head screw M4×20 | 2 | |
| 3 | 142012009 | 点笔装置安装板 | Mounting plate for pen - pointing device | 1 | |
| 4 | S05133 | 内六角圆柱头螺钉M4×12 | Hexagon socket head screw M4×12 | 2 | |
| 5 | 41708002 | 紧圈B | Tight circle B | 1 | |
| 6 | S10019 | 螺钉M6×6 | Screw M6×6 | 2 | |
| 7 | 41722020 | 电磁铁缓冲垫圈 | Electromagnetic iron buffer washer | 1 | |
| 8 | 142045001 | 气缸CMD16×25 | Cylinder CMD16 x 25 | 1 | |
| 9 | 141812215 | 气缸调节片 | Cylinder adjusting piece | 1 | |
| 10 | N02030 | 螺母M8×1 | Nut M8 x 1 | 1 | |
| 11 | 41827032 | 点笔弹簧 | Point pen spring | 1 | |
| 12 | 41811302 | 点笔笔芯 | Point pen ink | 1 | |
| 13 | 418S16304 | 点笔杆锁帽 | Tap the penholder to lock the cap | 1 | |
| 14 | 41845224 | 气管 φ4×2.5黑色 | Trachea 4×2.5 black | 3 | |
| 15 | 41845223 | 气管 φ4×2.5透明蓝 | Trachea 4×2.5 transparent blue | 3 | |

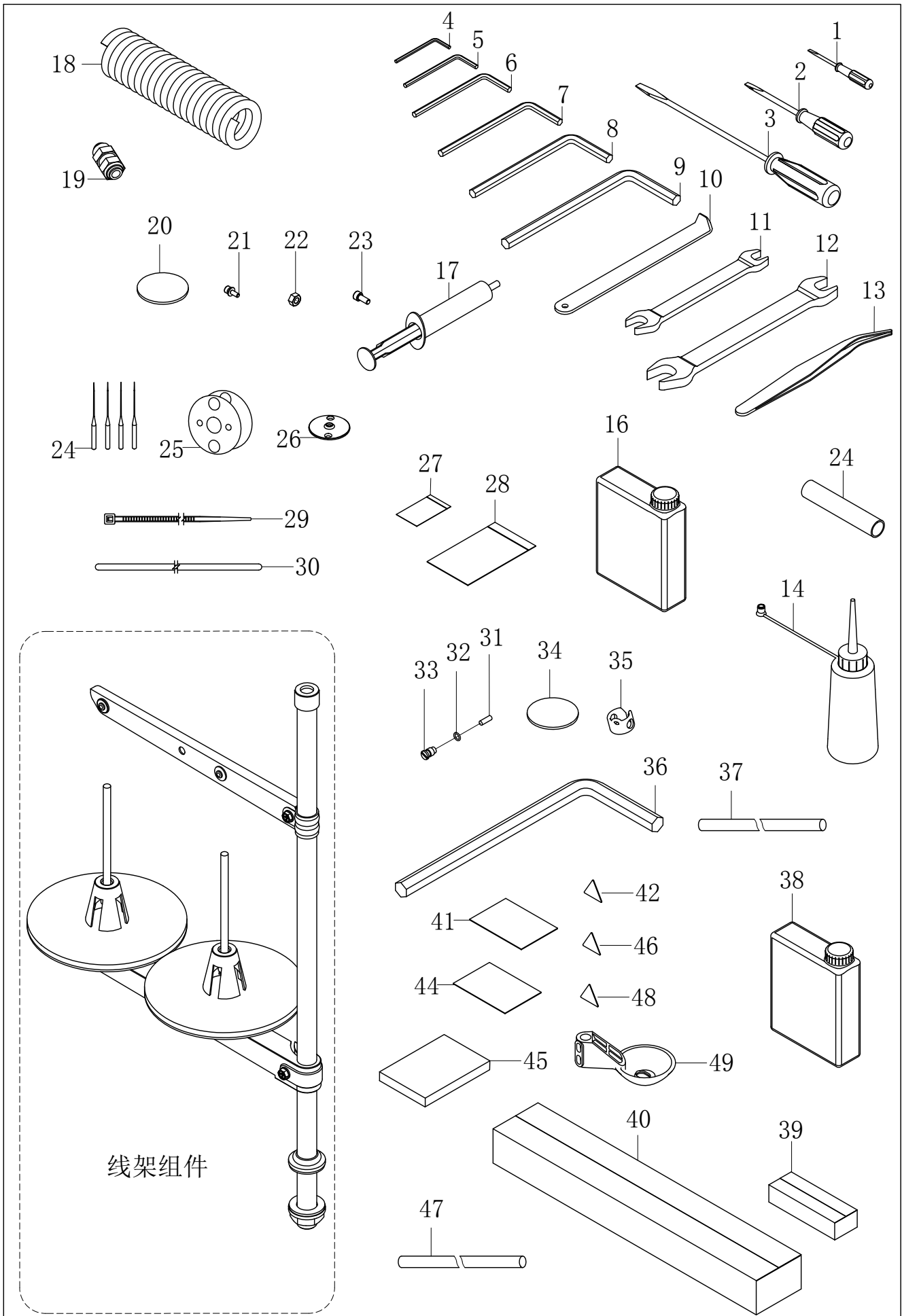
X5、物联网/The Internet of Things



X5、物联网装置/The Internet of Things

| 序号 No. | 件号 Part. No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 Remarks |
|-----------|-----------------|------------------|------------------------------------|------------|---------------|
| 1 | 61807032 | 铜柱16mm(10mm+6mm) | 16 mm copper column (10 mm + 6 mm) | 2 | |
| 2 | 141830042 | 物联网电路板 | Internet of Things circuit board | 1 | |
| 3 | S04075 | 螺钉M3×6 | Screw M3 * 5 | 2 | |
| 4 | 141830044 | 电源线(示意图) | Power cord (Schematic Diagram) | 1 | |
| 5 | 141830043 | 信号线(示意图) | Signal line (Schematic diagram) | 1 | |

Z、附件 / Accessories



Z、附件/Accessories

| 序号 No. | 件号 Part.No. | 零部件名称 | NAME OF PARTS | 数量 Amt. | 备注 |
|-----------|----------------|---------------------------------------|---------------|------------|----|
| 1 | 10131004 | JK-5550-1018螺丝刀(小) | | 1 | |
| 2 | 10131003 | 螺丝刀(中) | | 1 | |
| 3 | 10131002 | 螺丝刀(大) | | 1 | |
| 4 | 30131007 | 内六角扳手(1.5mm) | | 1 | |
| 5 | 20131046 | JK-795-1911内六角扳手2mm | | 1 | |
| 6 | 30131010 | GB/T 5356内六角扳手2.5mm | | 1 | |
| 7 | 30131012 | GB/T 5356内六角扳手3mm | | 1 | |
| 8 | 20131047 | JK-800-1922内六角扳手4mm | | 1 | |
| 9 | 20131056 | JK-800-1912内六角扳手5mm | | 1 | |
| 10 | 30131005 | 扳手(6mm~7mm) | | 1 | |
| 11 | 30131006 | JK-8569-W21-3双开口扳手(8-10mm) | | 1 | |
| 12 | 41712355 | JK-T3020-31-065针板专用螺丝刀 | | 1 | |
| 13 | 20131051 | JK-795-1916镊子 | | 1 | |
| 14 | 11631008 | JK-58420-Z33油壶组件 | | 1 | |
| 15 | 20131038 | 小油壶(尖嘴) | | 1 | |
| 16 | 1011101200 | JK-5550-1022-00油壶组件 | | 1 | |
| 17 | 11411029 | JK-8990注射器 | | 1 | |
| 18 | 40730010 | JK-5878螺旋气管 | | 6 | |
| 19 | 40736001 | JK-5878-0115螺纹套管接头 | | 1 | |
| 20 | 41830017 | JK-T12090-21-005电子标签卡 | | 30 | |
| 21 | 417S30036 | JK-T1310-05-045螺栓(带垫圈)M5×12 | | 4 | |
| 22 | 407N01001 | JK-T5878-58B-0104-02自锁螺母M5 | | 12 | |
| 23 | S05124 | GB/T 70.1-2000螺栓M5×16(滚花, 镀镍) | | 12 | |
| 24 | 42217504 | MS-90A-0532机针DP×5 8# | | 4 | |
| 25 | 10818501 | 梭心605.609大梭心 | | 3 | |
| 26 | 41815022 | MS-90A-03-022针孔板 φ1.7T2.5 | | 1 | |
| 27 | 20131076 | 15×9袋 | | 7 | |
| 28 | 20131077 | 20×15袋 | | 2 | |
| 29 | 61910003 | JK-T5878-58B-0812扎带(小) | | 5 | |
| 30 | 42130028 | JK-T5878-68-2611反射纸0.254m×45.72m(欧偌丽) | | 10 | |
| 31 | 141803006 | MT-90C-11-027下轴油芯套 | | 2 | |
| 32 | 141822002 | MT-90C-11-0240形圈3.6×0.8 | | 2 | |
| 33 | 141823001 | MT-90C-11-030下轴限油芯 | | 2 | |
| 34 | 141931002 | MX-100A-40-002水平泡 | | 1 | |
| 35 | 41726014 | JK-T2210-12-020针套 | | 1 | |
| 36 | 141931003 | MX-100A-ZP48内六角扳手14mm | | 1 | |
| 37 | 12921006 | 维尼龙油管(φ6xφ8)(进口) | | 0.5 | |
| 38 | 915305 | 工业白油 | | 0.5 | |
| 39 | 41731015 | JK-T2210-28-003花样机附件箱 | | 1 | |
| 40 | 141831017 | MT-90C-31-014X送料同步带模组附件箱 | | 1 | |
| 41 | 41837613 | MT-90C-31-009重心标贴 | | 1 | |
| 42 | 140237002 | JK-T781-FJ20警告牌(护手) | | 1 | |
| 43 | 41837615 | MT-90C-31-011电线警告标贴 | | 1 | |
| 44 | 41837102 | MS-90A-3702导轨注油标签 | | 1 | |
| 45 | 42131008 | 干燥剂(100克) | | 2 | |
| 46 | 142037004 | MS-100A-0232台面折叠注意标贴 | | 2 | |
| 47 | 141845007 | MT-90C-24-013软管TUS0425N | | 0.2 | |
| 48 | 20131063 | JK-8777-0111警告牌 | | 3 | |
| 49 | 141916005 | 大压脚B | | 2 | |